



**INFINITY LIVING AIR HANDLER & SINGLE-ZONE CONDENSER  
WITH DIYCOOL TECHNOLOGY**



# SERVICE MANUAL

**Models Covered:**  
**EZ-12WPL-HP115**  
**EZ-18W-M\***  
**EZ-24W-M\***  
**EZ-36W-M\***

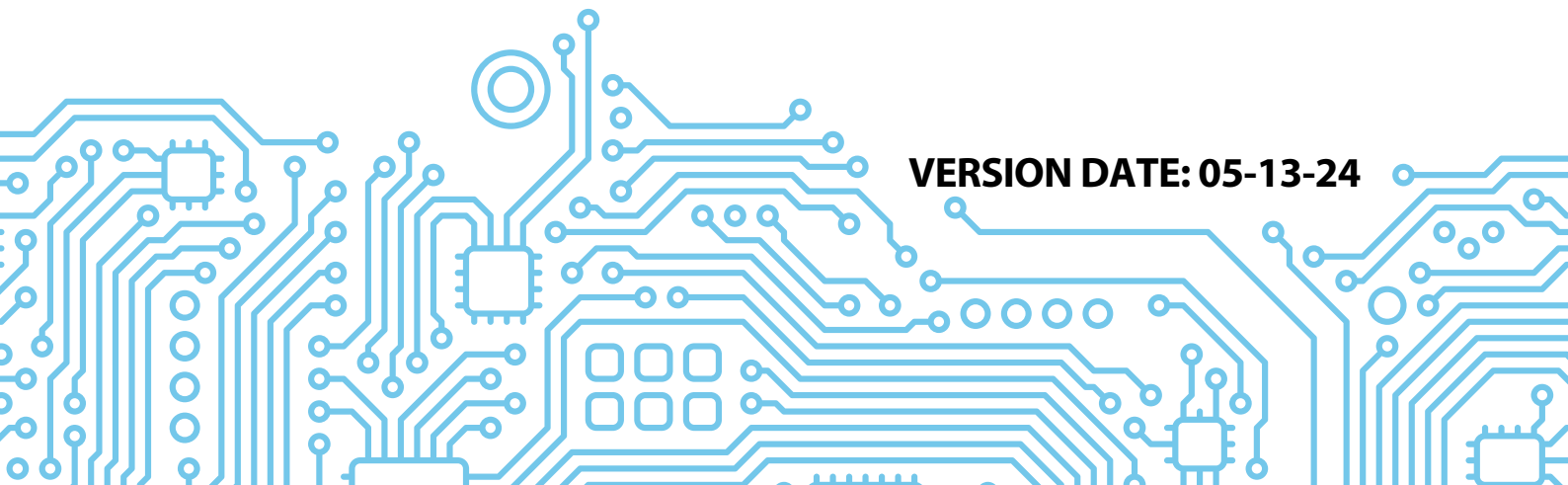


**EZ-12ZPL-HP115**  
**EZ-18ZPL-HP230**  
**EZ-24ZPL-HP230**  
**EZ-36ZPL-HP230**



**\*This manual also includes service information for 18K-36K air handlers used in Infinity Living multi-zone systems with DIYCOOL technology. For 9K (EZ-09W-M) & 12K (EZ-12W-M) multi-zone air handler service information, please refer to the separate manual specifically for them.**

**VERSION DATE: 05-13-24**





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**Caution: Risk of fire**  
**(Required for R32/R290**  
**units only)**



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# Safety Precautions

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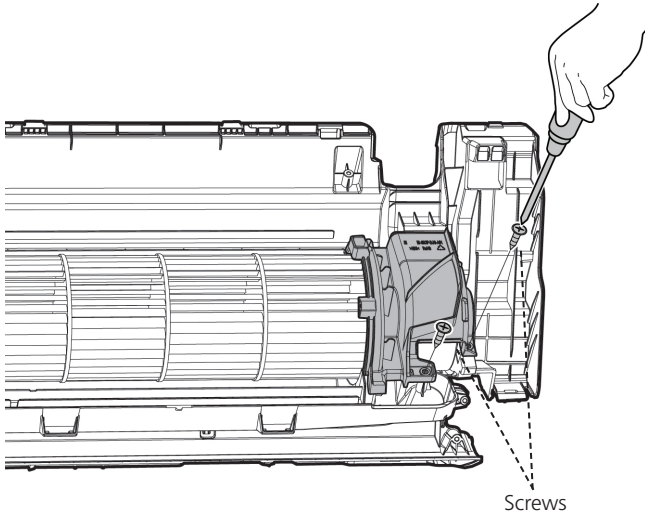
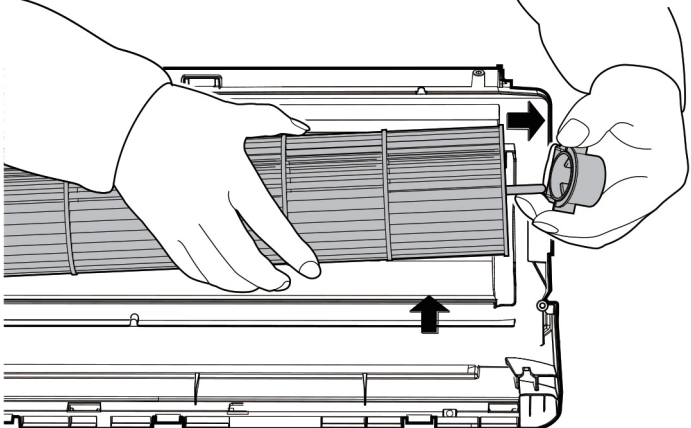




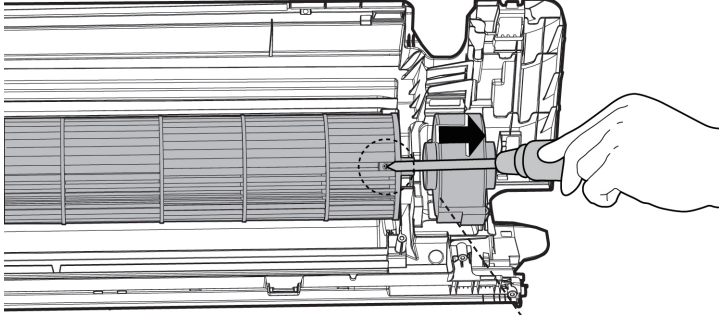


## 2.4 Fan motor and fan

**Note:** Remove the front panel, electrical parts and evaporator (refer to 1. Front panel, 2. Electrical parts, and 3. Evaporator). before disassembling fan motor and fan.

Procedure	Illustration
1) Remove the two screws and remove the fixing board of the fan motor (see CJ_AB_028).	 <p>The diagram shows a side view of the fan motor assembly within the unit's chassis. A hand is using a screwdriver to remove two screws from a metal fixing board that secures the fan motor. Dashed lines indicate the location of the screws. The label 'Screws' is placed near the bottom right of the diagram.</p> <p style="text-align: center;"><b>CJ_AB_028</b></p>
2) Remove the bearing sleeve (see CJ_AB_029).	 <p>The diagram shows a hand holding the fan motor while another hand uses a screwdriver to pry off a bearing sleeve from the motor's shaft. Arrows indicate the direction of the pry action. The label 'Screws' is placed near the bottom right of the diagram.</p> <p style="text-align: center;"><b>CJ_AB_029</b></p>

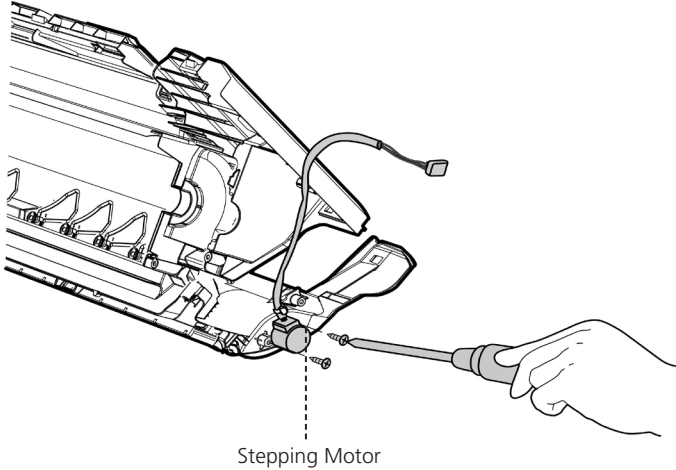
**Note:** This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
<p>3) Remove the fixing screw (see CJ_AB_030).</p> <p>4) Pull out the fan motor and fan assembly from the side.</p>	 <p data-bbox="970 779 1110 806">CJ_AB_030</p> <p data-bbox="1257 779 1372 806">Fixing Screw</p>

Note: This section is for reference only. Actual unit appearance may vary.

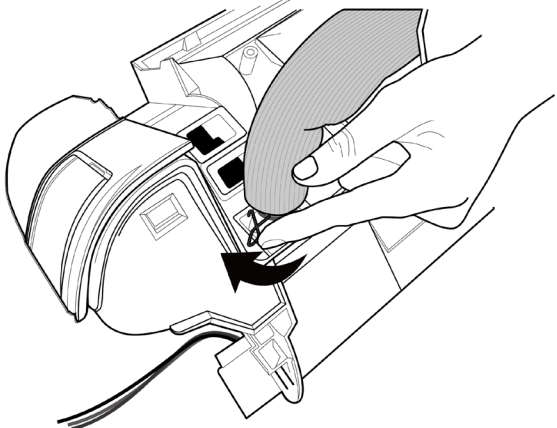
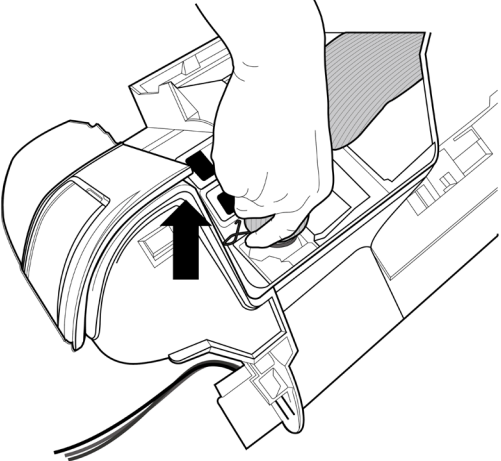
## 2.5 Step motor

**Note:** Remove the front panel and electrical parts (refer to 1. Front panel, 2. Electrical parts) before disassembling step motor.

Procedure	Illustration
1) Remove the two screws, then remove the stepping motor (see CJ_AB_031).	 <p>The illustration shows a hand using a screwdriver to remove a screw from a stepping motor. The motor is mounted on a chassis. A dashed line points to the motor with the label "Stepping Motor".</p> <p>CJ_AB_031</p>

**Note:** This section is for reference only. Actual unit appearance may vary.

## 2.6 Drain Hose

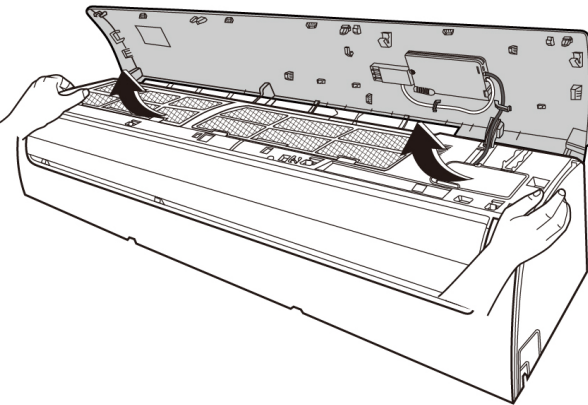
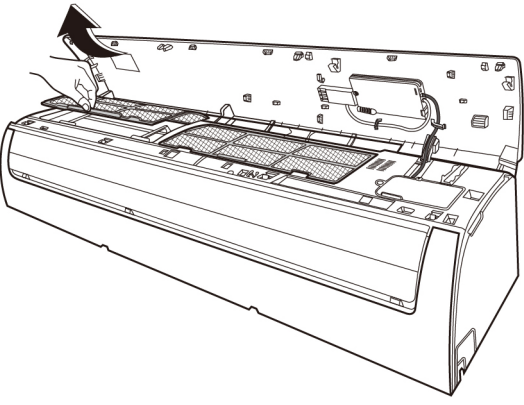
Procedure	Illustration
1) Rotate the fixed wire clockwise indicated in right image (see CJ_AB_032).	 <p data-bbox="1029 929 1173 974">CJ_AB_032</p>
2) Pull up the drain hose to remove it (see CJ_AB_033).	 <p data-bbox="1029 1489 1173 1534">CJ_AB_033</p>

Note: This section is for reference only. Actual unit appearance may vary.

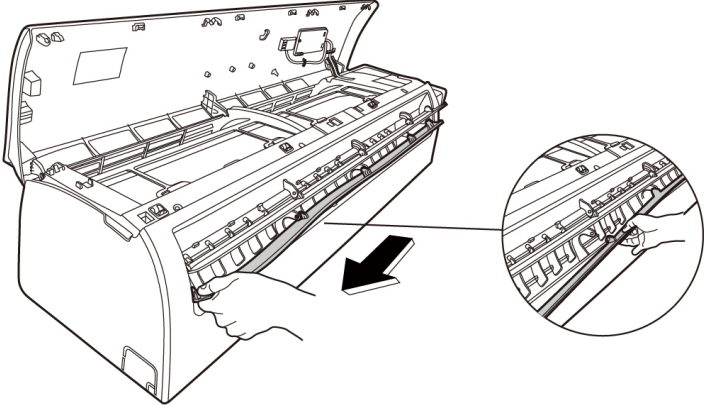
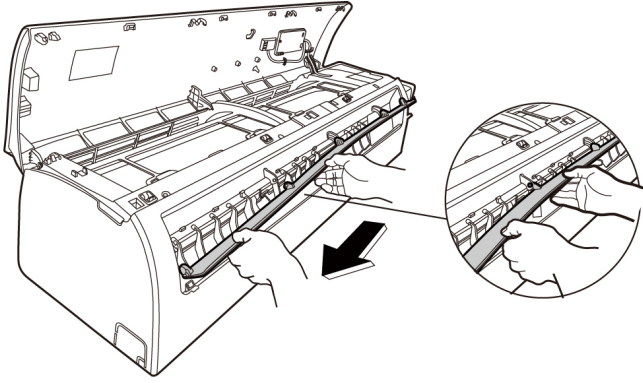


### 3. Indoor Unit Disassembly(27k~36k)

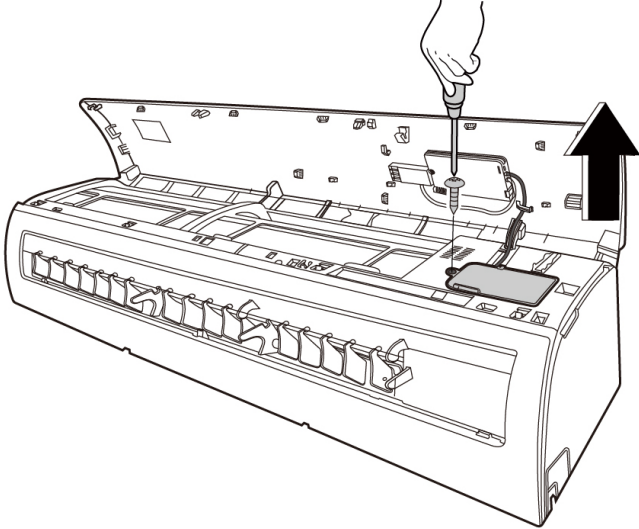
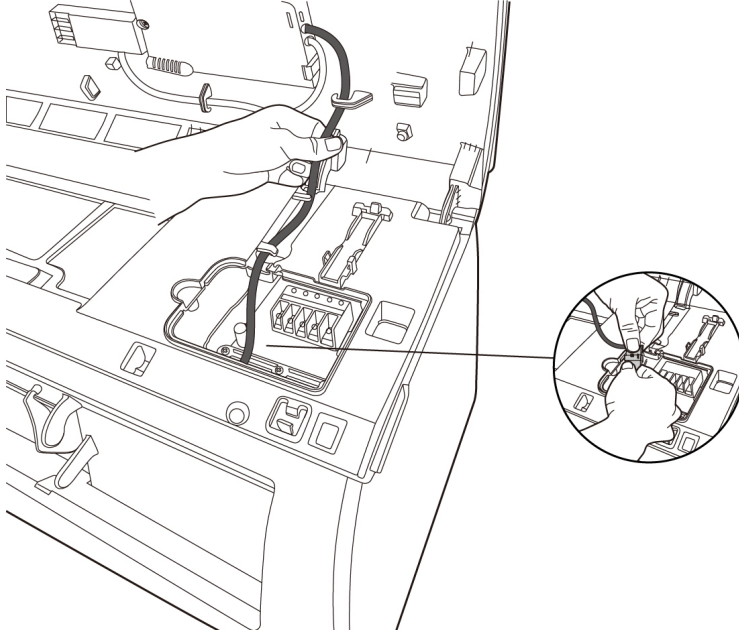
#### 3.1 Front Panel

Procedure	Illustration
<p>1) Hold the front panel by the tabs on the both sides and lift it (see CJ_AB(36)_001).</p>	 <p style="text-align: center;"><b>CJ_AB(36)_001</b></p>
<p>2) Push up the bottom of an air filter (step 1), and then pull it out downwards (step 2) (see CJ_AB(36)_002).</p>	 <p style="text-align: center;"><b>CJ_AB(36)_002</b></p>

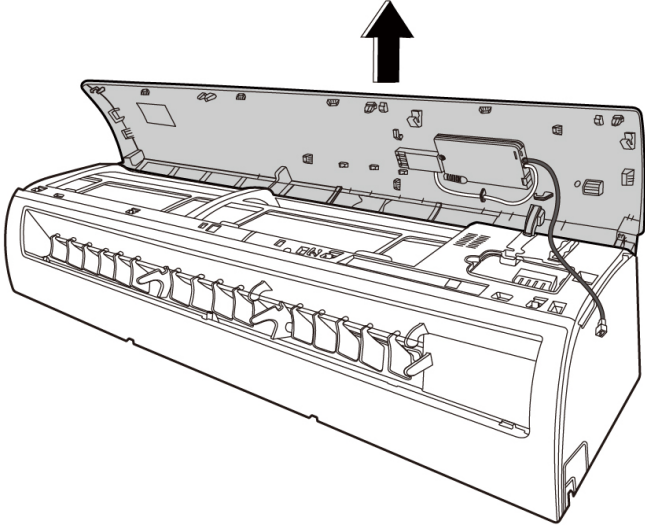
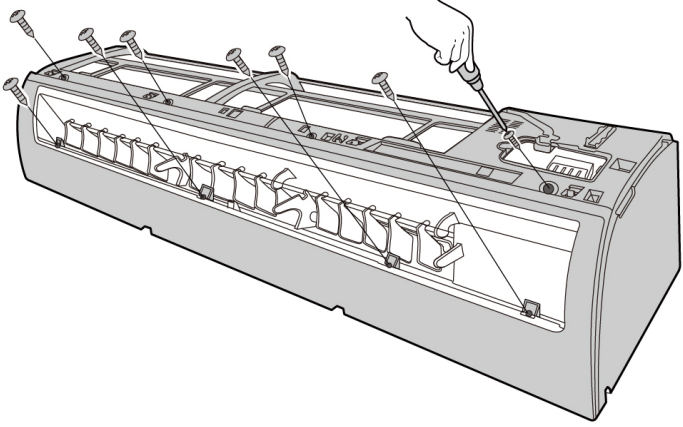
**Note:** This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
<p>3) Open the horizontal louver(below) and bend the louver lightly to loosn the leftmost hook, then push the hook towards right to loosn the sencnd hook. (see CJ_AB(36)_003).</p> <p>4) Remove the horizontal louver(below) towards left.(see CJ_AB(36)_003).</p>	 <p style="text-align: center;"><b>CJ_AB(36)_003</b></p>
<p>5) Remove the horizontal louver(above) with the same way.(see CJ_AB(36)_004).</p>	 <p style="text-align: center;"><b>CJ_AB(36)_004</b></p>

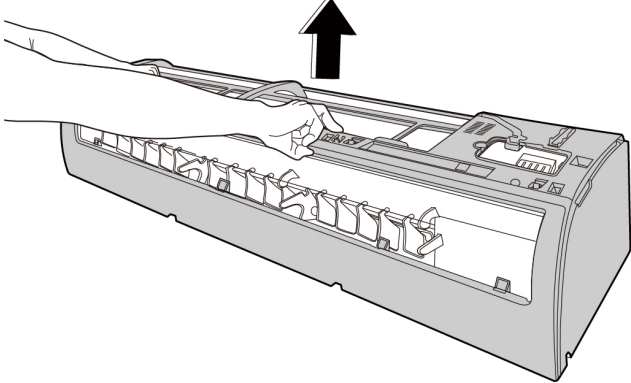
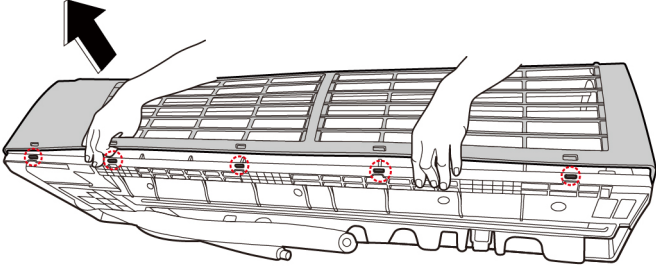
**Note:** This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
<p>6) Pry the electrical cover by a screw driver, and rotate it towards left, then remove it. (see CJ_AB(36)_005).</p>	 <p style="text-align: center;"><b>CJ_AB(36)_005</b></p>
<p>7) Pull out the connector wire, and then disconnect the connector for display board. (see CJ_AB(36)_006) .</p>	 <p style="text-align: center;"><b>CJ_AB(36)_006</b></p>

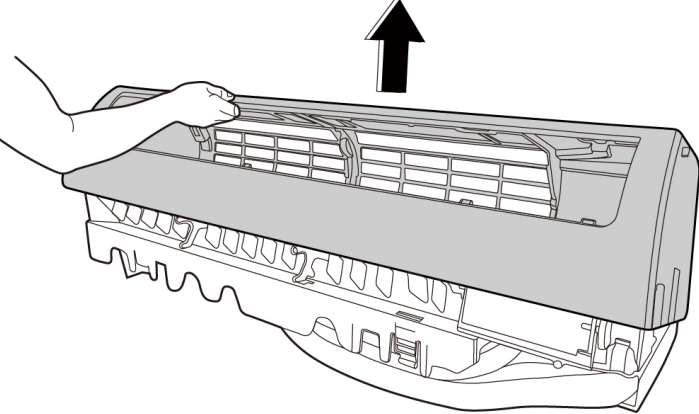
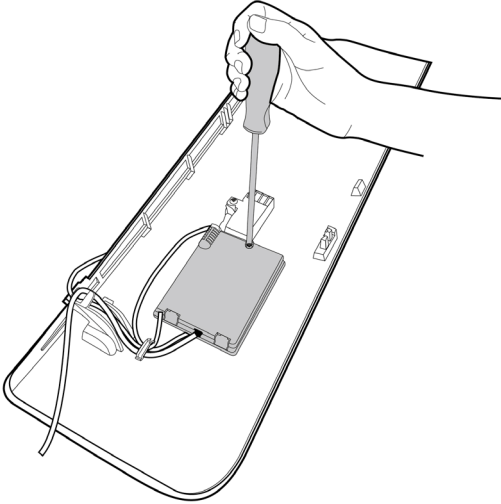
**Note:** This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
<p>8) Slid the front panel side to side to release each axis (see CJ_AB(36)_007)</p>	 <p style="text-align: center;"><b>CJ_AB(36)_007</b></p>
<p>9) Open the screw caps and then remove the 4 screws. (see CJ_AB(36)_008).</p> <p>10) Remove the 4 screws fixing the panel frame. (see CJ_AB(36)_008).</p>	 <p style="text-align: center;"><b>CJ_AB(36)_008</b></p>

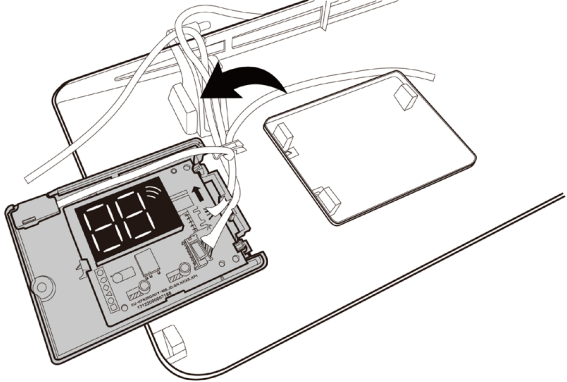
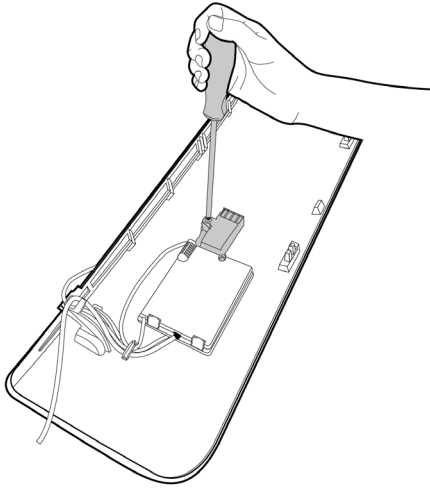
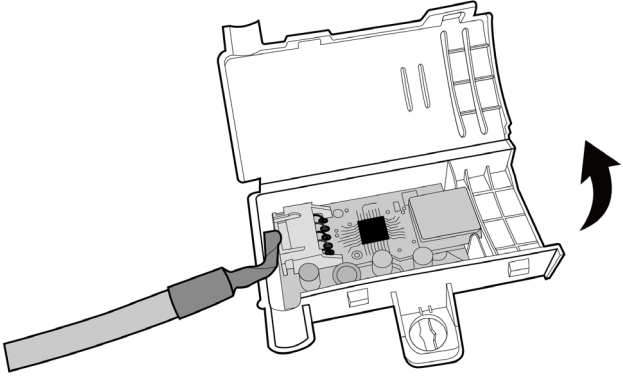
**Note:** This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
<p>11)Release the hooks with hands. (see CJ_AB(36)_009)</p>	 <p style="text-align: center;">CJ_AB(36)_009</p>
<p>12)Release the 5 hooks in the back (see CJ_AB(36)_010).</p>	 <p style="text-align: center;">CJ_AB(36)_010</p>

**Note:** This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
<p>13) Pull out the panel frame while pushing the hook through a clearance between the panel frame and the heat exchanger. (see CJ_AB(36)_011)</p>	 <p style="text-align: center;">CJ_AB(36)_011</p>
<p>14) Remove 1 screw of the display board. (see CJ_AB(36)_012).</p>	 <p style="text-align: center;">CJ_AB(36)_012</p>

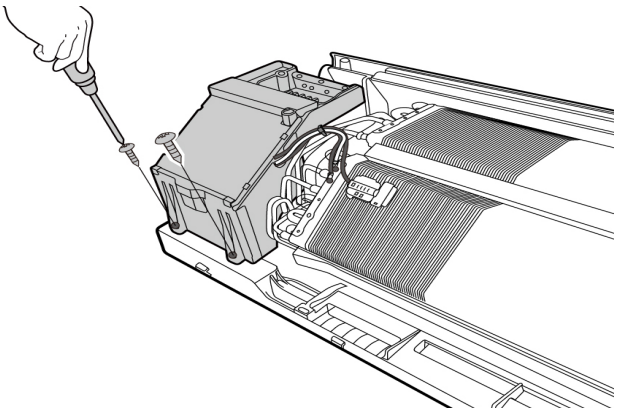
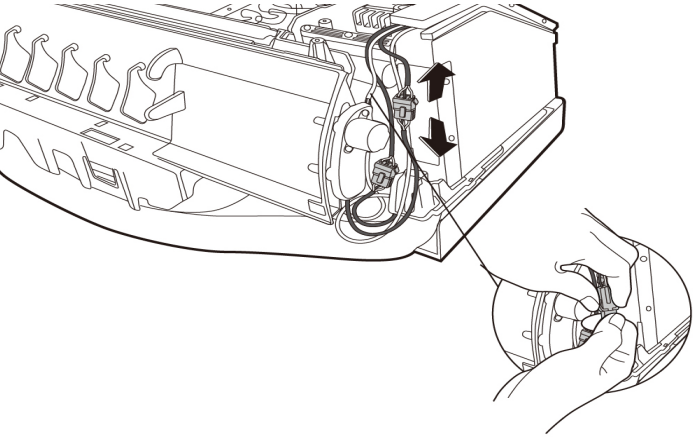
**Note:** This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
<p>15) Rotate the display board in the direction shown in the right picture. (see CJ_AB(36)_013)</p>	 <p style="text-align: center;"><b>CJ_AB(36)_013</b></p>
<p>16) Remove 1 screw of the wifi module . (see CJ_AB(36)_014).</p>	 <p style="text-align: center;"><b>CJ_AB(36)_014</b></p>
<p>17) Rotate the wifi module in the direction shown in the right picture. (see CJ_AB(36)_015)</p>	 <p style="text-align: center;"><b>CJ_AB(36)_015</b></p>

**Note:** This section is for reference only. Actual unit appearance may vary.

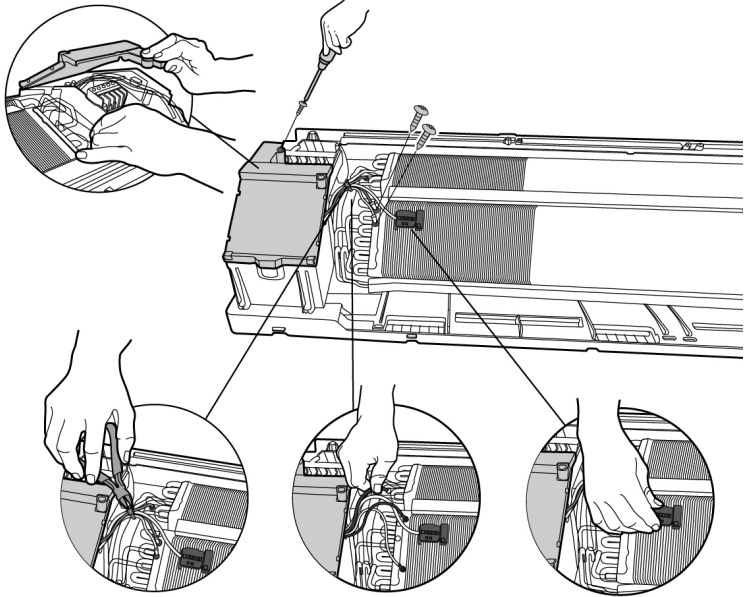
## 3.2 Electrical parts (Antistatic gloves must be worn.)

**Note:** Remove the front panel (refer to 1. Front panel) before disassembling electrical parts.

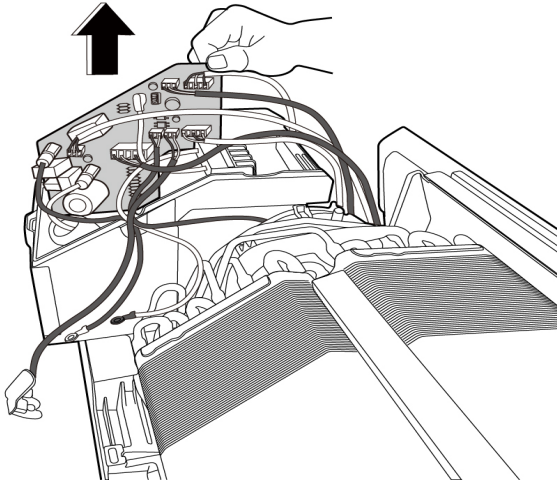
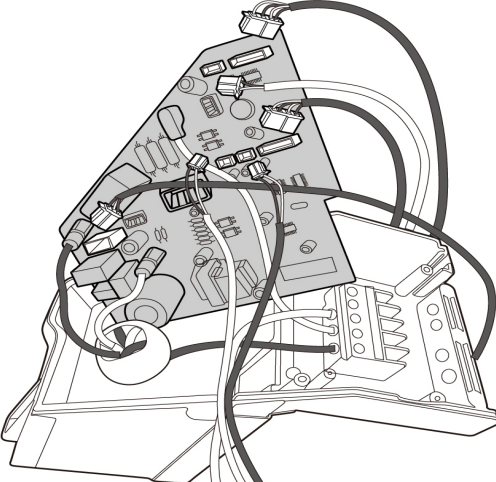
Procedure	Illustration
<p>1) Remove 2 fixing screws of electrical control box subassembly. (see CJ_AB(36)_016).</p> <p>2) Disconnect the connectors. (see CJ_AB(36)_017).</p> <p>(If you want to repair the electrical control box components, perform the step 1 &amp; step 2; If you want to repair the main control board assembly, perform steps 3 to 7 below.)</p>	 <p>CJ_AB(36)_016</p>  <p>CJ_AB(36)_017</p>

**Note:** This section is for reference only. Actual unit appearance may vary.



Procedure	Illustration
<p>3) Cut the ribbon by a shear, then pull out the coil temperature sensor (T2) (see CJ_AB(36)_018).</p> <p>4) Remove one fixing screw of the electronic control box and two screws used for the ground connection (see CJ_AB(36)_018).</p> <p>5) Remove fixed clamp of temperature sensor (see CJ_AB(36)_018).</p>	 <p style="text-align: center;"><b>CJ_AB(36)_018</b></p>

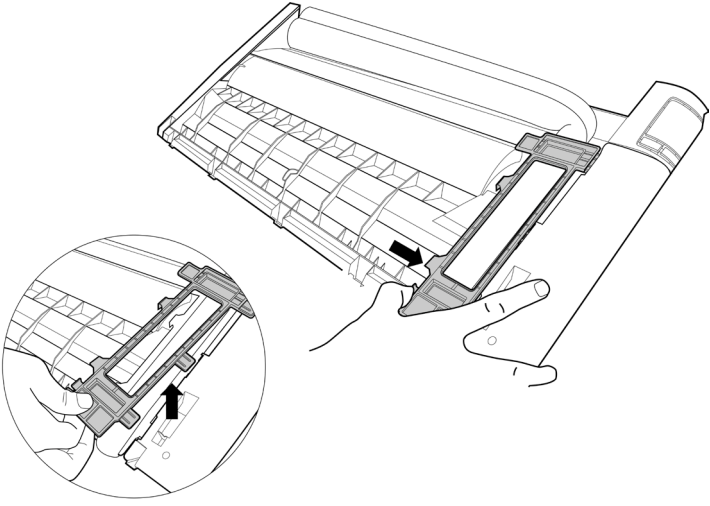
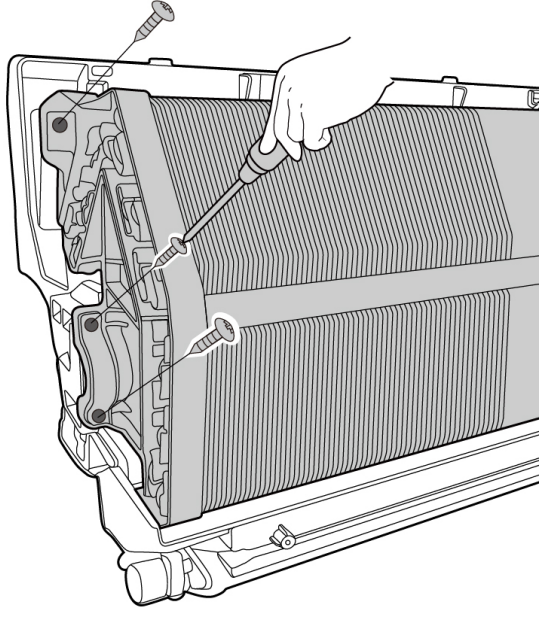
**Note:** This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
<p>6) Pull out the electrical main board along the direction indicated in right image. (see CJ_AB(36)_019).</p>	 <p data-bbox="922 869 1114 900">CJ_AB(36)_019</p>
<p>7) Disconnect the connectors and remove main control board. (see CJ_AB(36)_020).</p>	 <p data-bbox="922 1460 1114 1491">CJ_AB(36)_020</p>

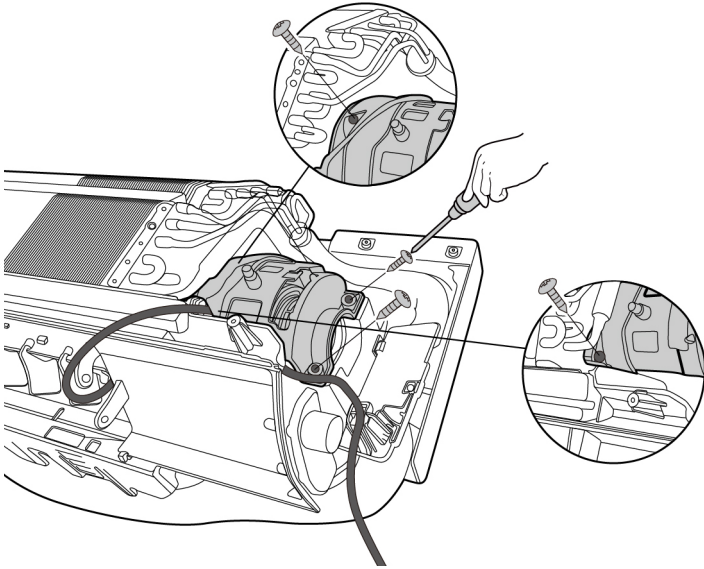
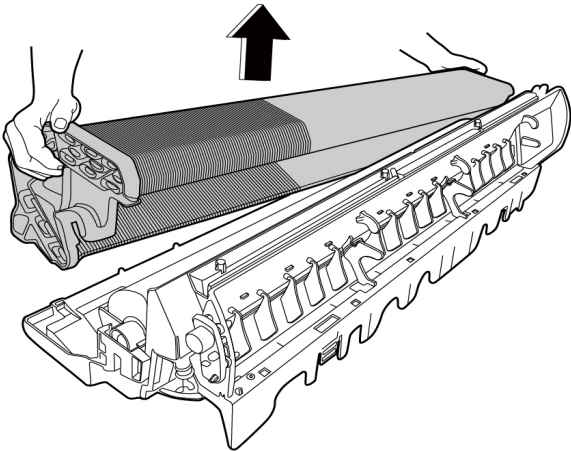
**Note:** This section is for reference only. Actual unit appearance may vary.

### 3.3 Evaporator

**Note:** Remove the front panel and electrical parts (refer to 1. Front panel and 2. Electrical parts) before disassembling evaporator.

Procedure	Illustration
1) Disassemble the pipe holder located at the rear of the unit (see CJ_AB(36)_021).	 <p data-bbox="941 1008 1133 1041">CJ_AB(36)_021</p>
2) Remove the 3 screws on the evaporator located at the fixed plate (see CJ_AB(36)_022).	 <p data-bbox="941 1881 1133 1915">CJ_AB(36)_022</p>

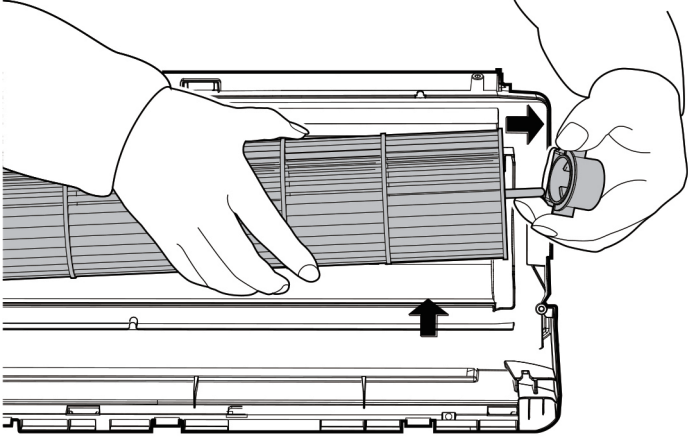
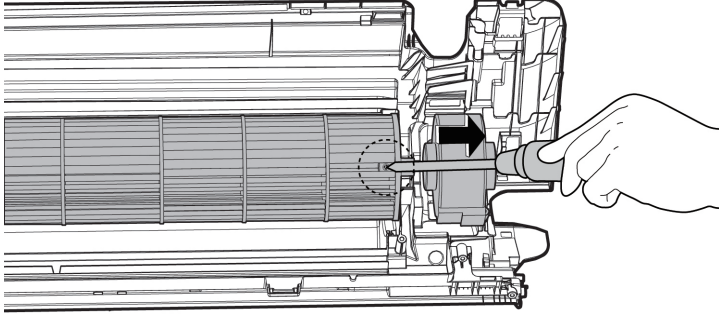
**Note:** This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
<p>3) Remote the 4 screws fixing the fan motor cover (see CJ_AB(36)_023).</p>	 <p style="text-align: center;"><b>CJ_AB(36)_023</b></p>
<p>4) Pull out the evaporator (see CJ_AB(36)_024).</p>	 <p style="text-align: center;"><b>CJ_AB(36)_024</b></p>

**Note:** This section is for reference only. Actual unit appearance may vary.

### 3.4 Fan motor and fan

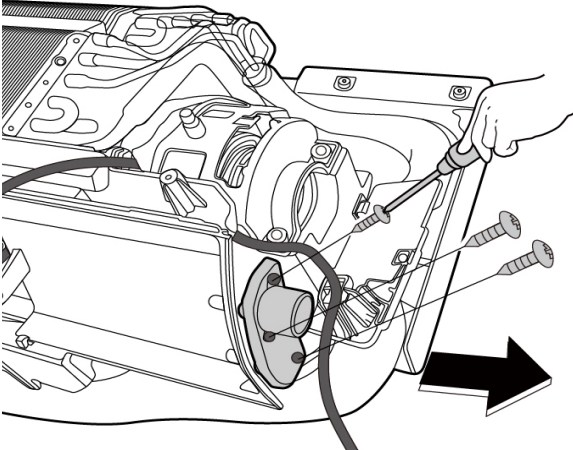
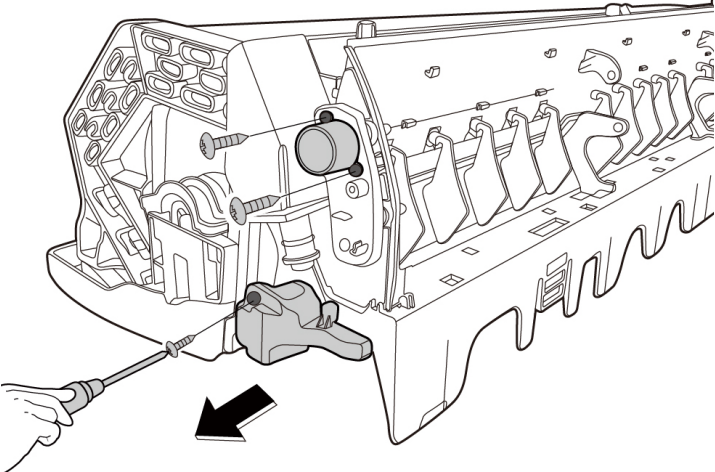
**Note:** Remove the front panel, electrical parts and evaporator (refer to 1. Front panel, 2. Electrical parts, and 3. Evaporator). before disassembling fan motor and fan.

Procedure	Illustration
<p>1) Remove the bearing sleeve (see CJ_AB(36)_025).</p>	 <p>CJ_AB(36)_025</p>
<p>2) Remove the fixing screw (see CJ_AB(36)_026).</p> <p>3) Pull out the fan motor and fan assembly from the side.</p>	 <p>CJ_AB(36)_026</p>

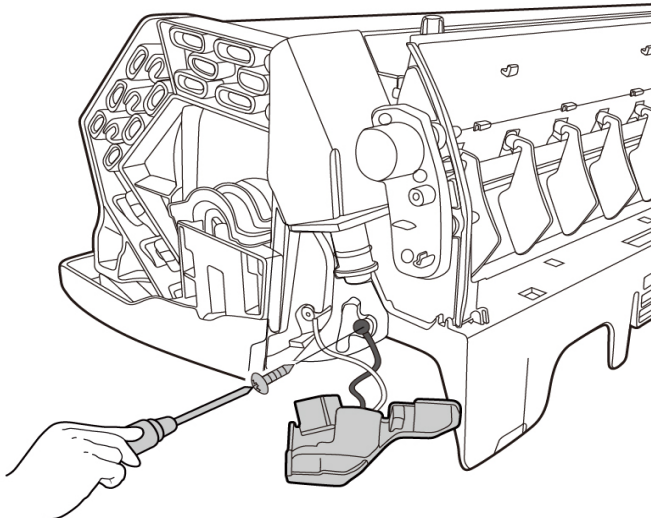
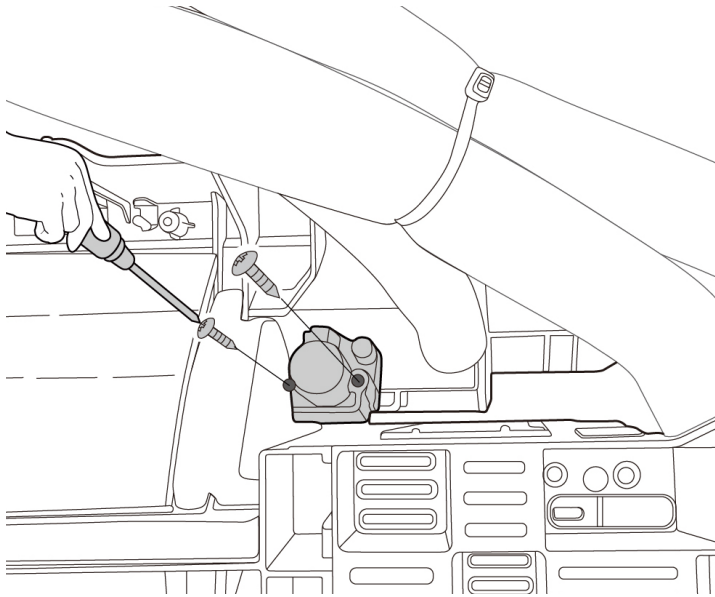
**Note:** This section is for reference only. Actual unit appearance may vary.

### 3.5 Step motor

**Note:** Remove the front panel and electrical parts (refer to 1. Front panel, 2. Electrical parts) before disassembling step motor.

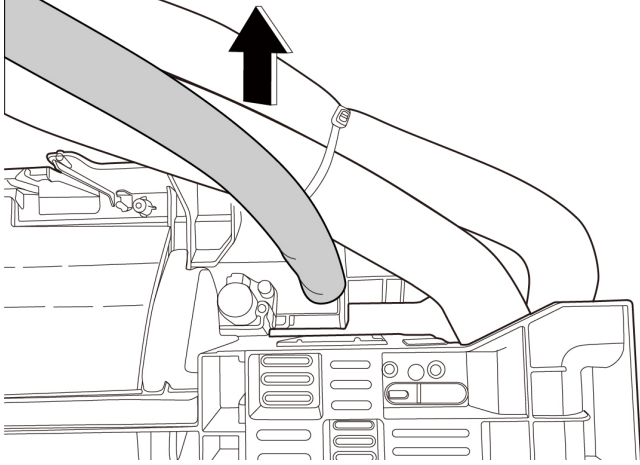
Procedure	Illustration
<p>1) Remove the 3 screws, then remove the horizontal swing motor(above)(see CJ_AB(36)_027).</p>	 <p>CJ_AB(36)_027</p>
<p>2) Remove the 2 screws, then remove the horizontal swing motor(below)(see CJ_AB(36)_028)</p> <p>3) Remove 1 screw, then remove the ionizer generator (see CJ_AB(36)_028).(for some units)</p>	 <p>CJ_AB(36)_028</p>

**Note:** This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
<p>4) Remove 1 screw, then remove the Positive and negative ion generator. (see CJ_AB(36)_029).(for some units)</p>	 <p style="text-align: center;"><b>CJ_AB(36)_029</b></p>
<p>5) Remove 2 screws, then remove the vertical swing motor (see CJ_AB(36)_030).(for some units)</p>	 <p style="text-align: center;"><b>CJ_AB(36)_030</b></p>

**Note:** This section is for reference only. Actual unit appearance may vary.

## 2.6 Drain Hose

Procedure	Illustration
<p>1) Pull up the drain hose to remove it (see CJ_AB(36)_031).</p>	 <p>CJ_AB(36)_031</p>

Note: This section is for reference only. Actual unit appearance may vary.



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# Outdoor Unit Disassembly

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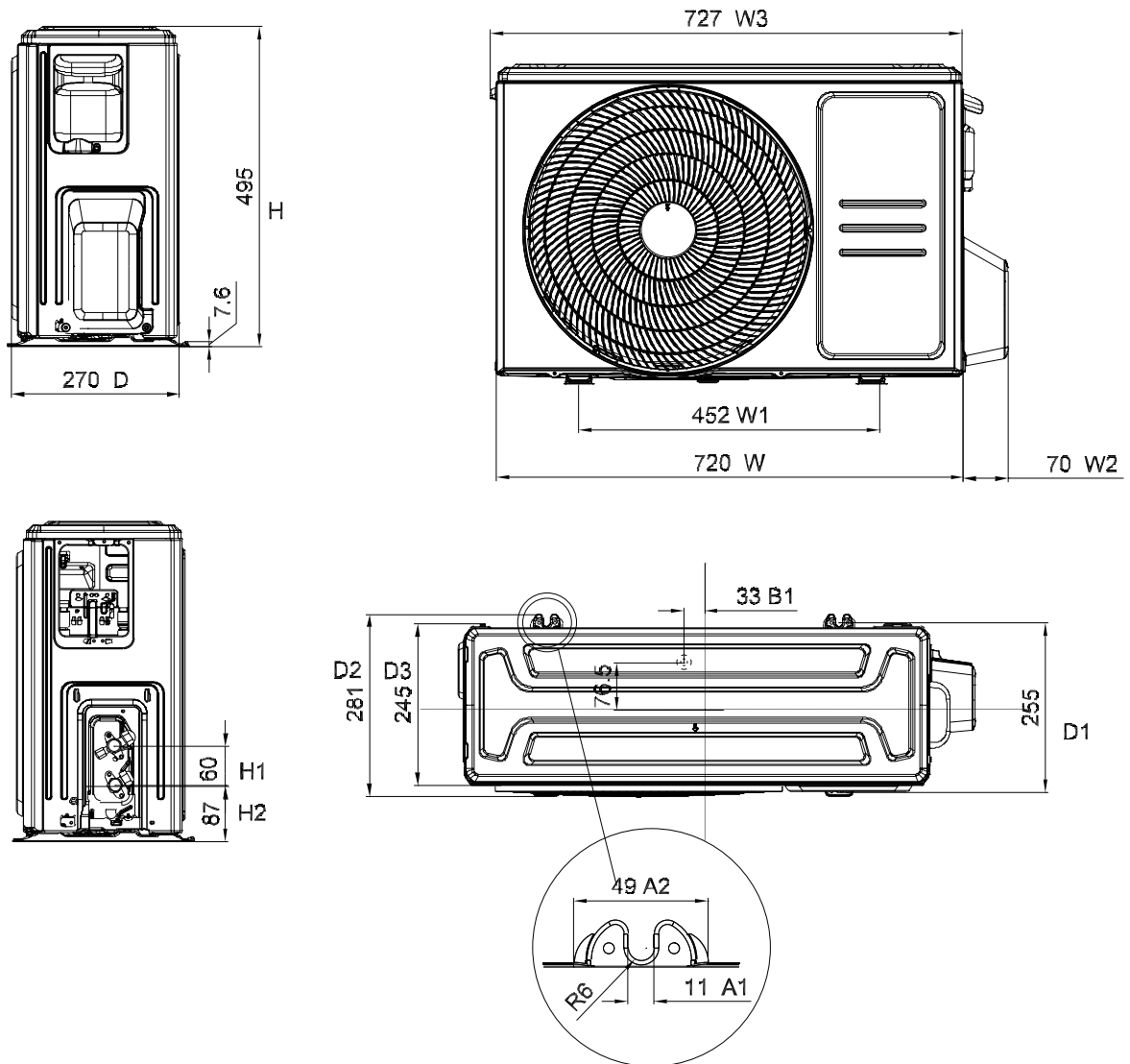
## 1. Outdoor Unit Disassembly

### 1.1 Outdoor Unit Table

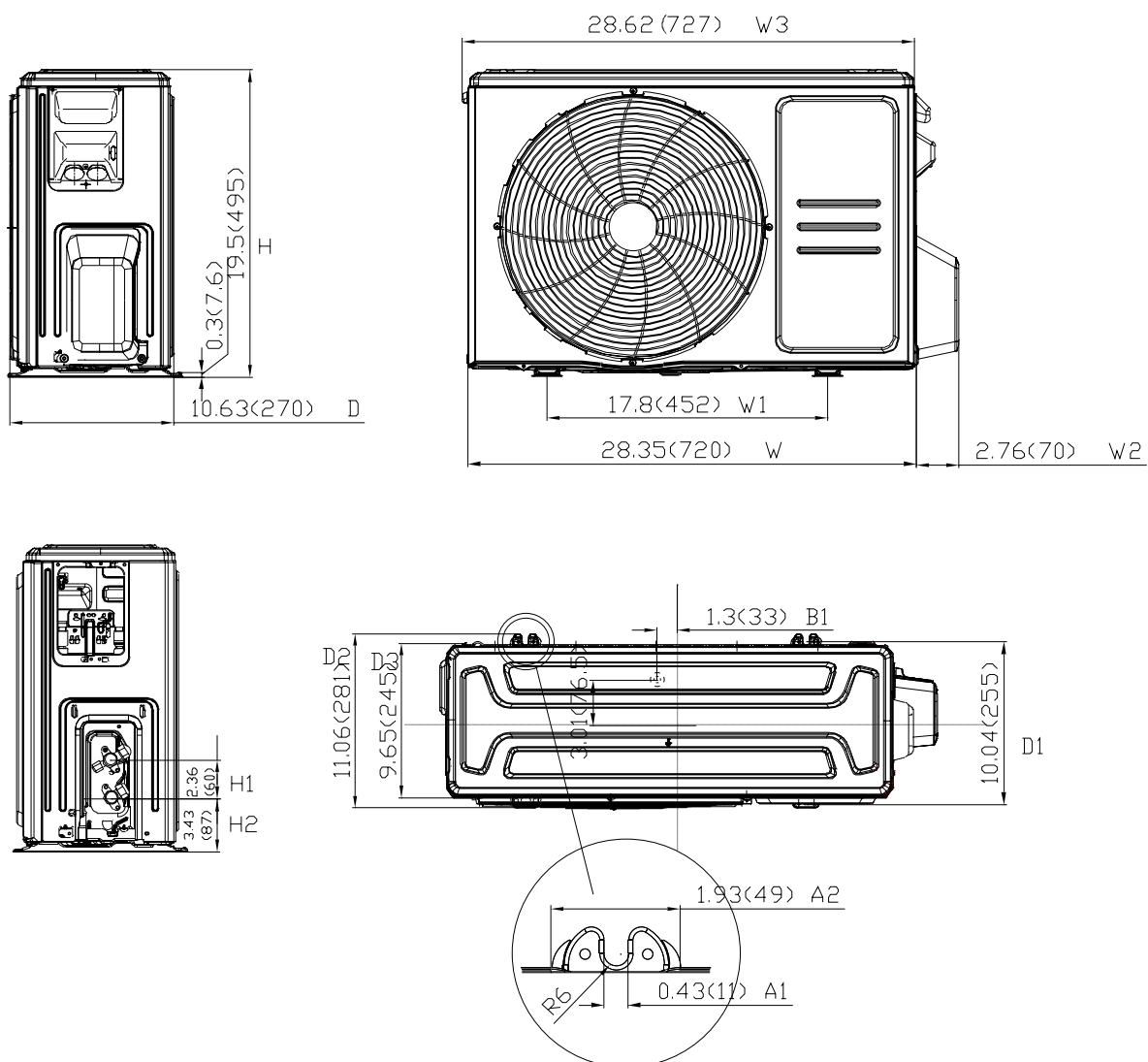
Outdoor Unit Model	Panel Plate	PCB Board
EZ-12ZPL-HP115	X230	PCB Board 8
EZ-18ZPL-HP230	X430	PCB Board 3
EZ-24ZPL-HP230	D30	PCB Board 3
EZ-36ZPL-HP230	D30	PCB Board 9

## 2. Dimension

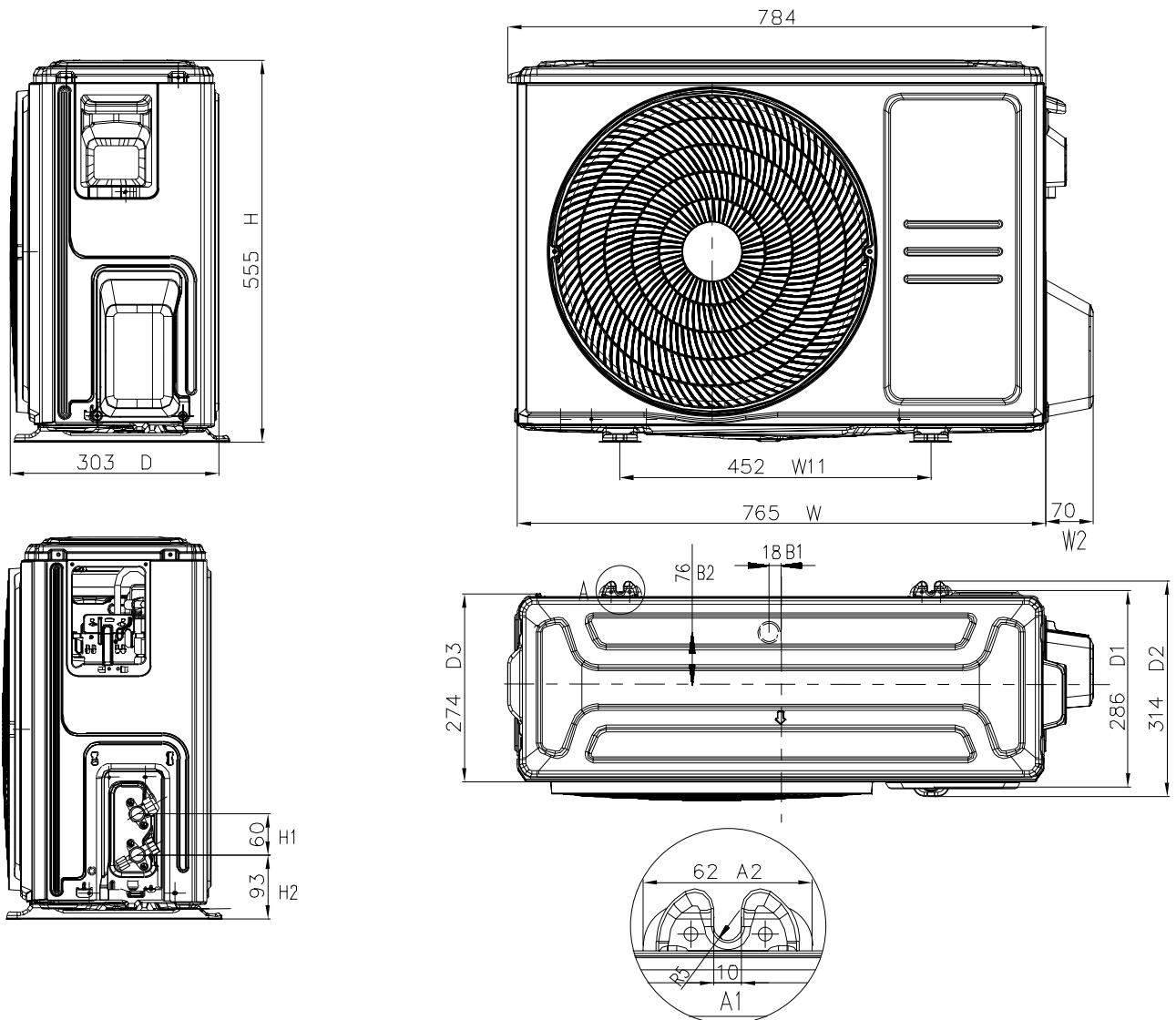
### 2.1. Panel Plate X130



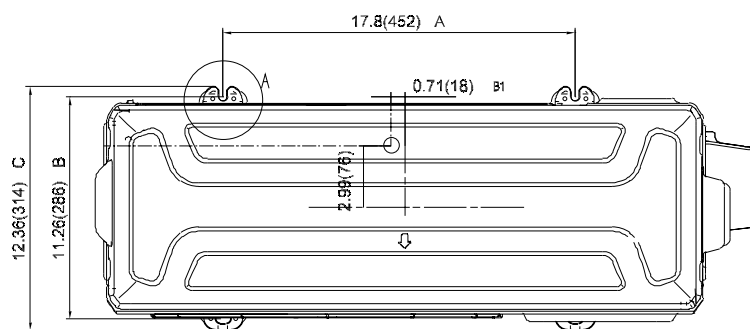
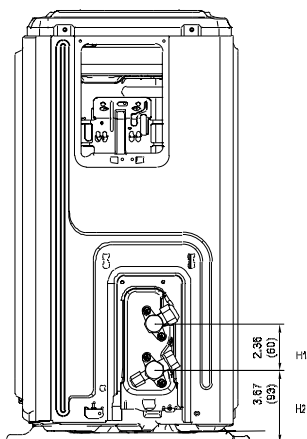
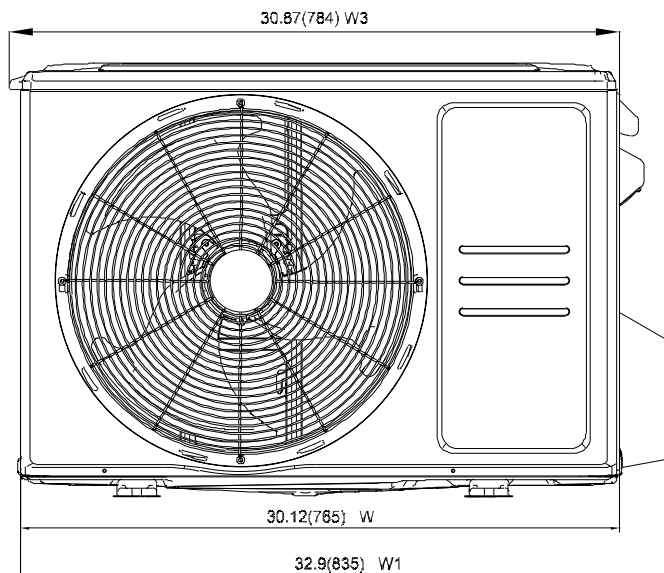
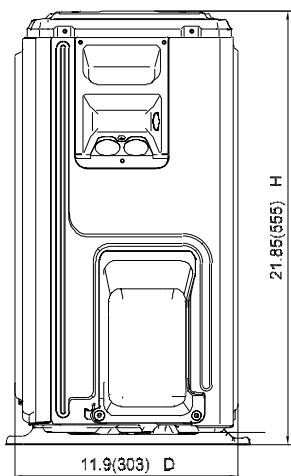
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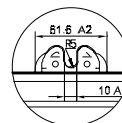
## 2.2. Panel Plate X230



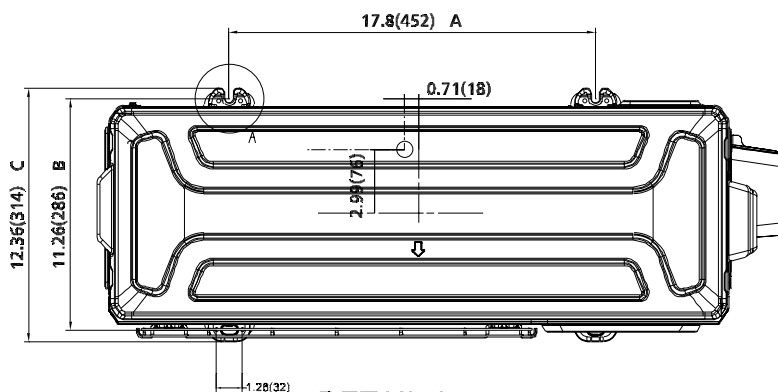
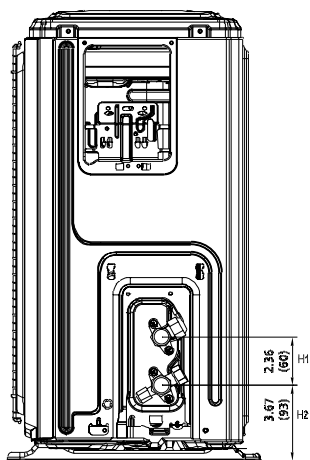
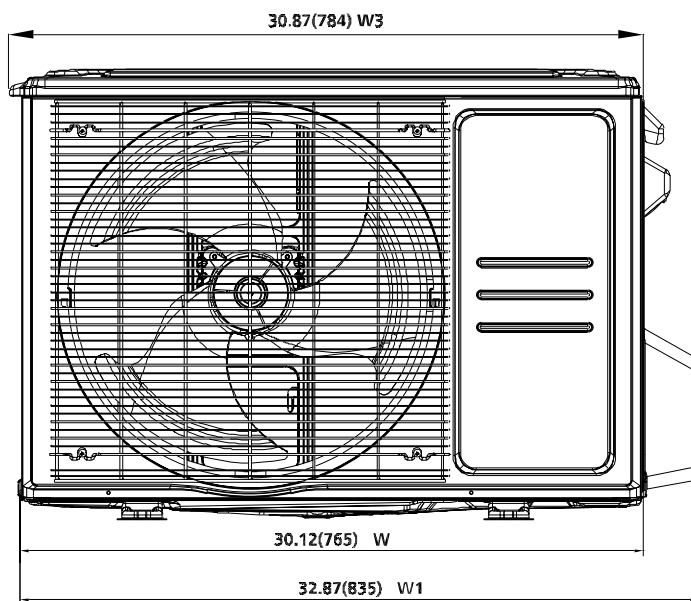
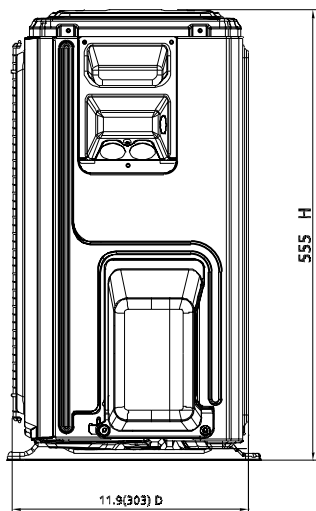
For US models(Rounded grille):



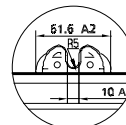
DETAIL A  
SCALE 1:2



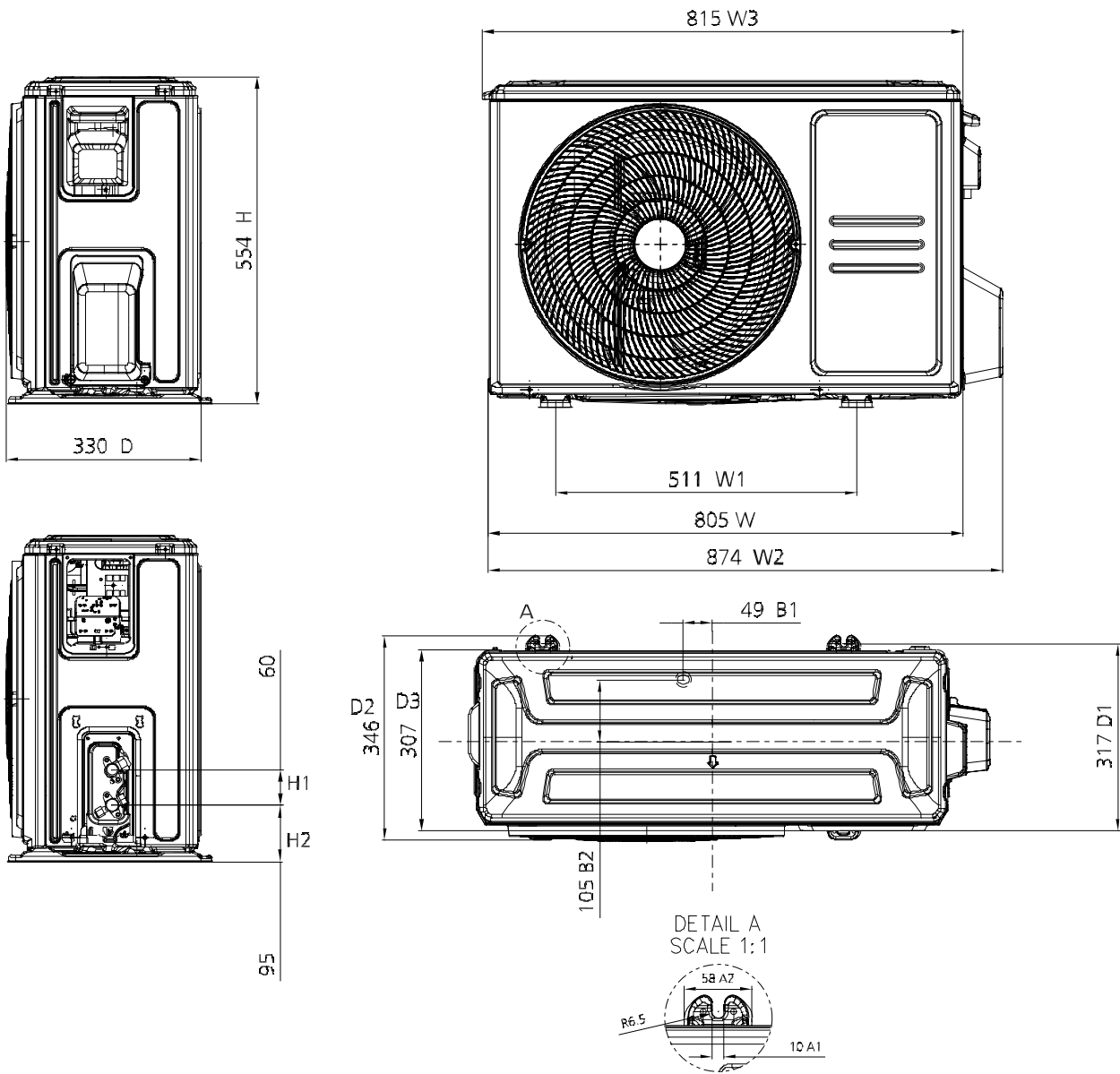
For US models(Square grille):



DETAIL A  
SCALE 1:2

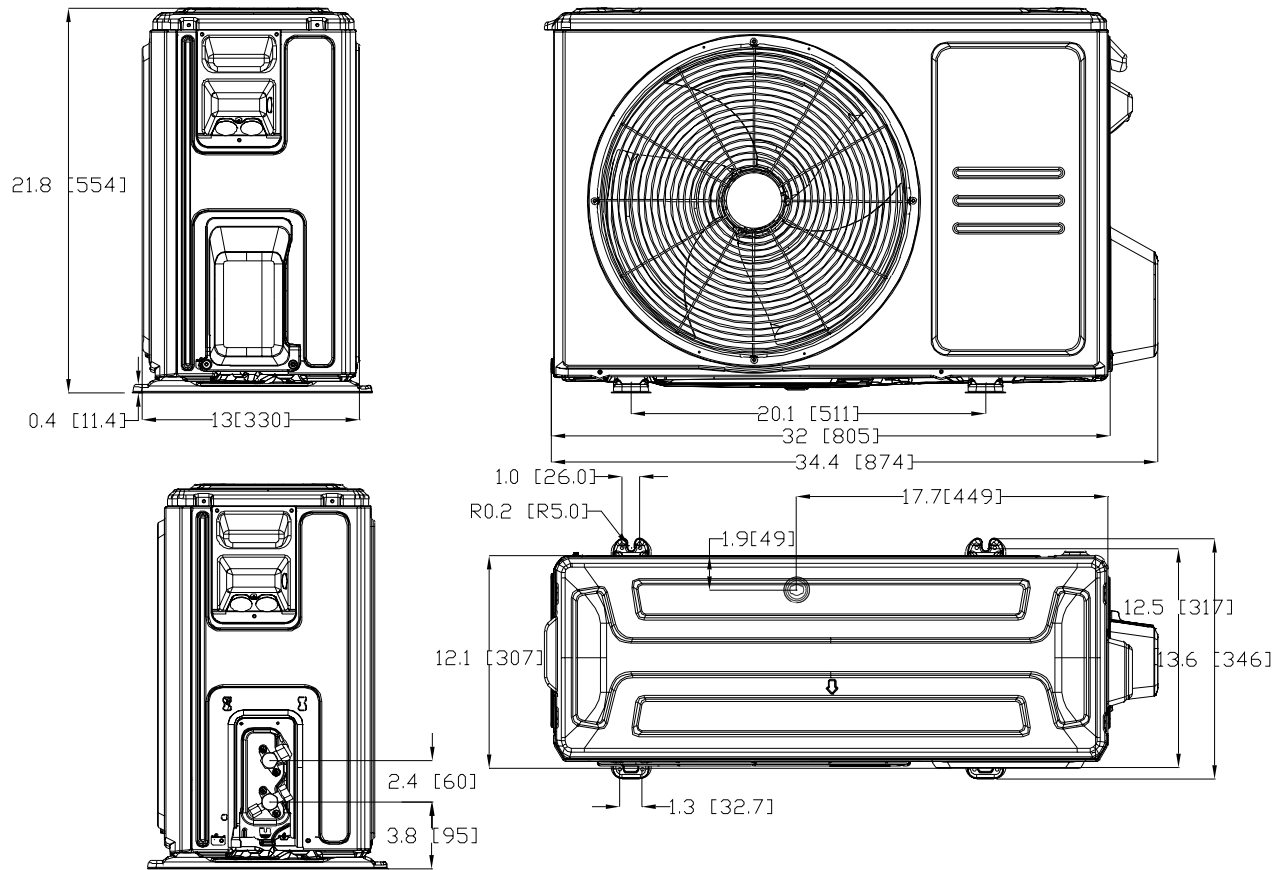


### 2.3. Panel Plate X330

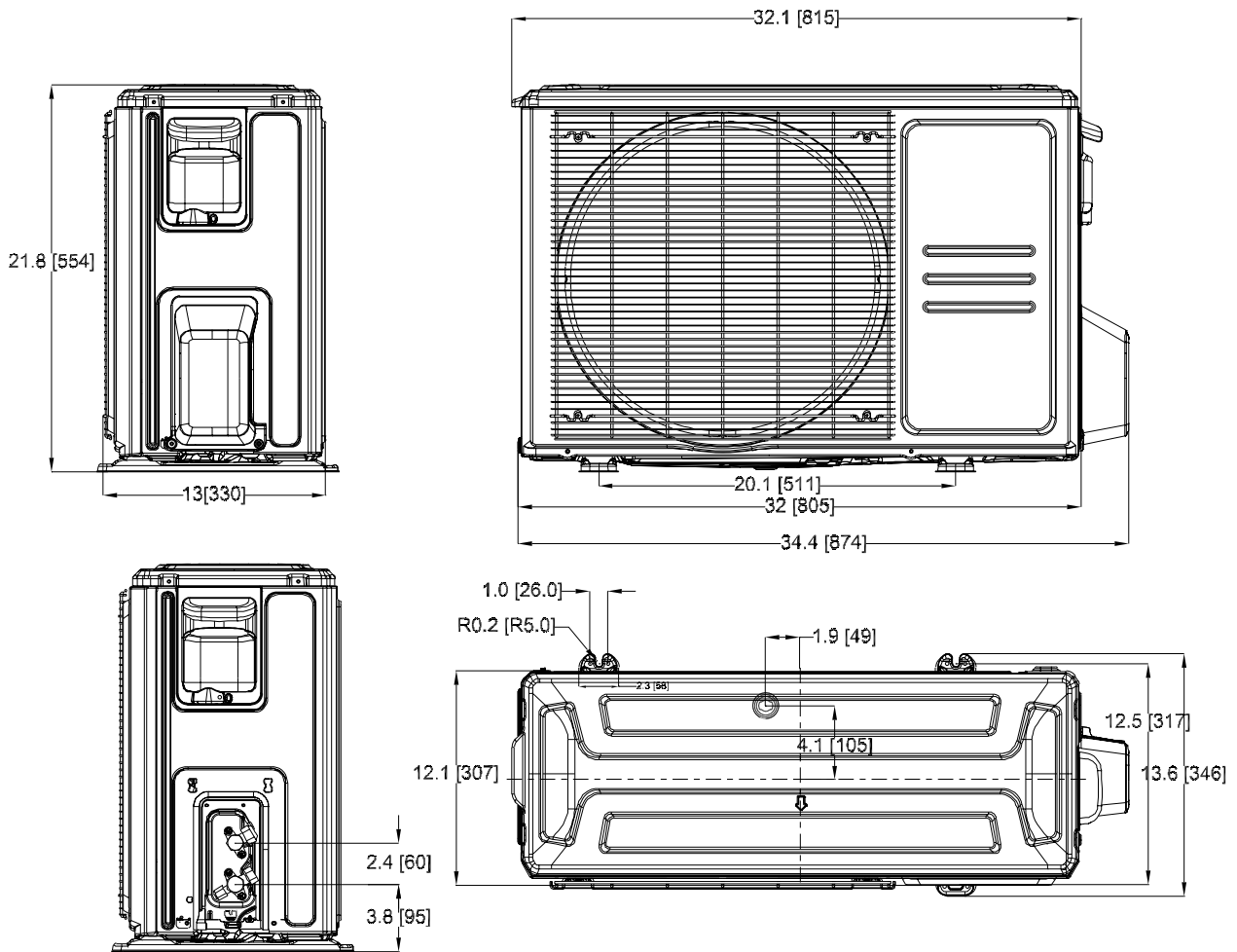




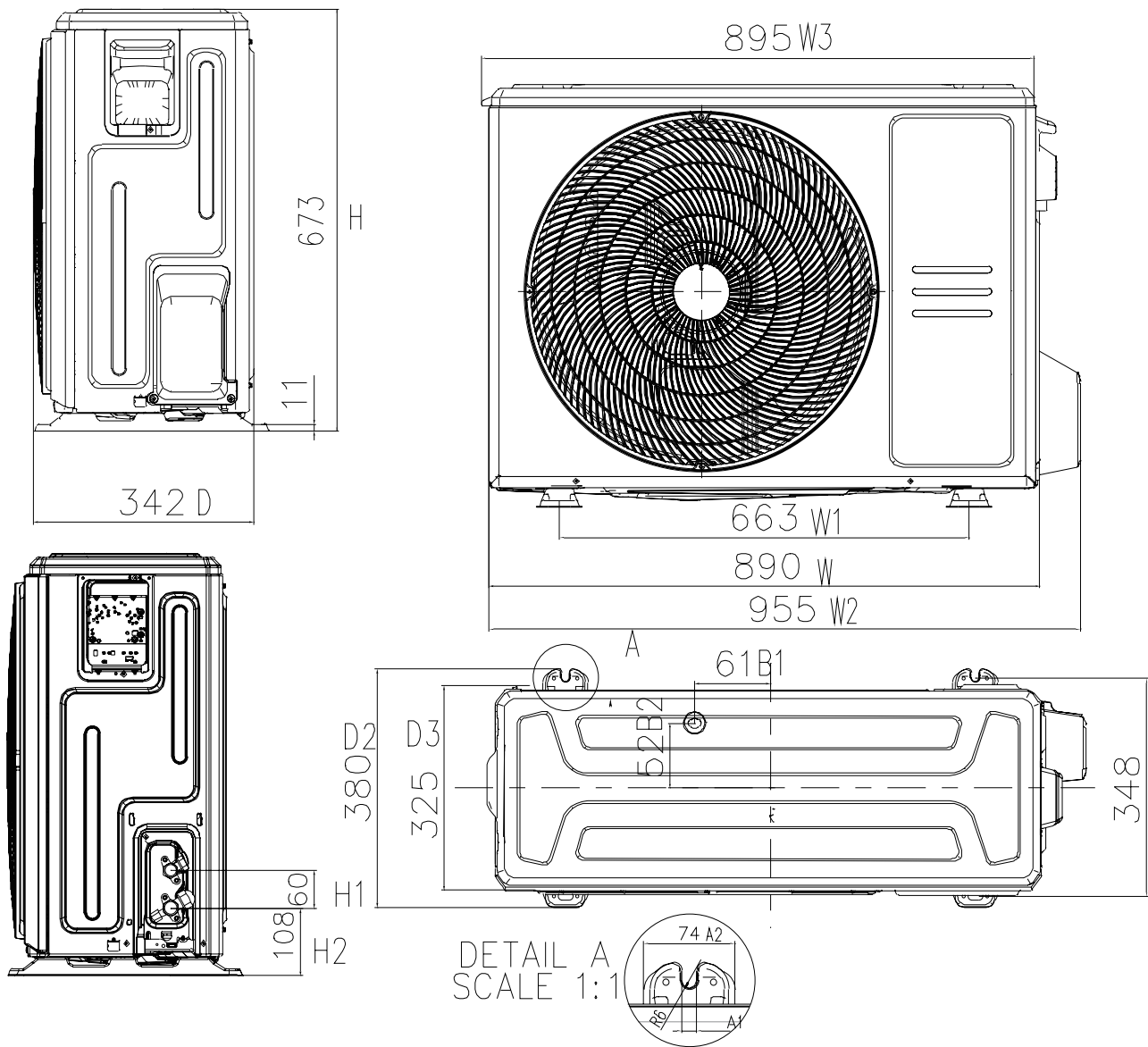
For US models(Rounded grille):



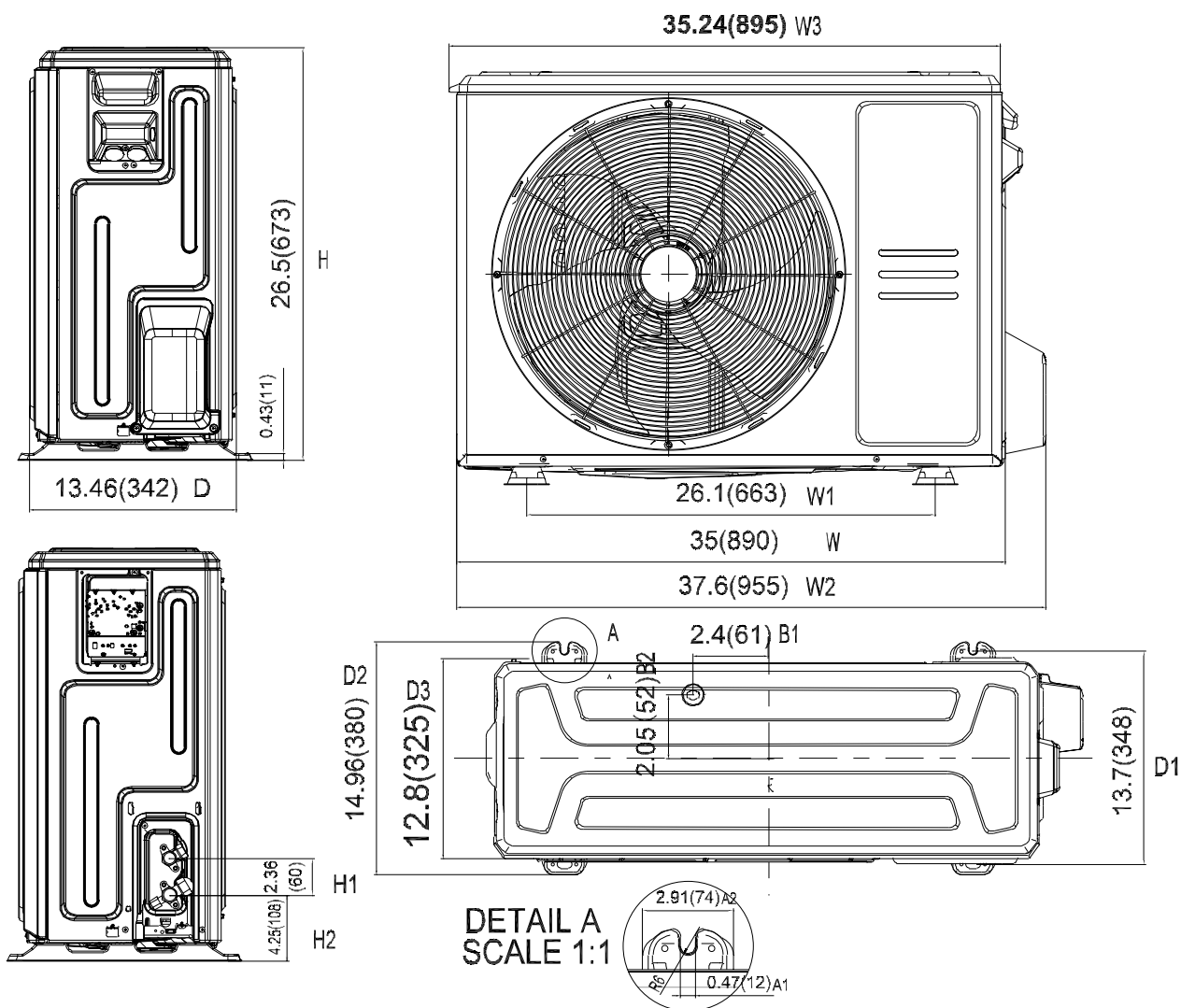
For US models(Square grille):



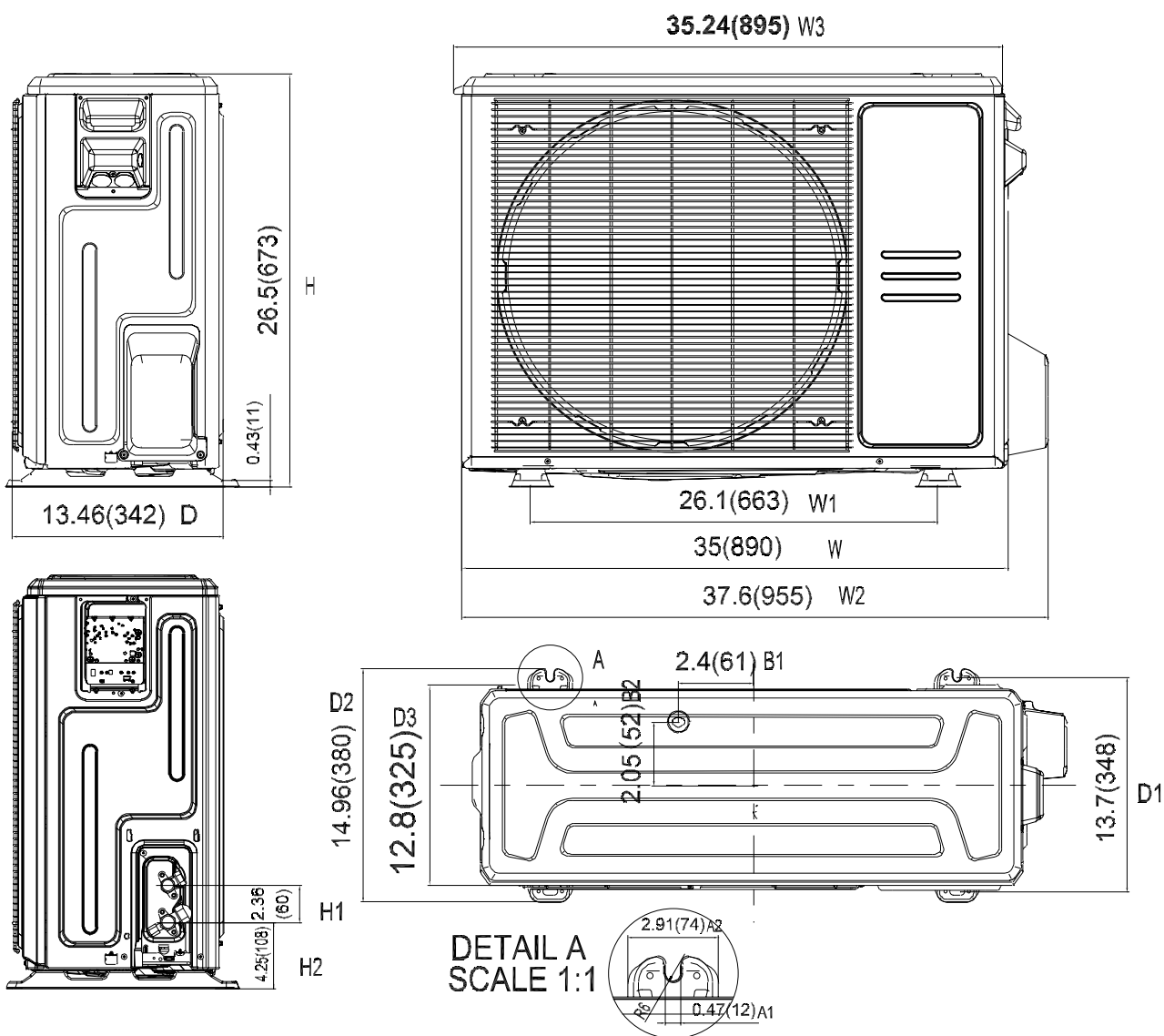
## 2.4. Panel Plate X430



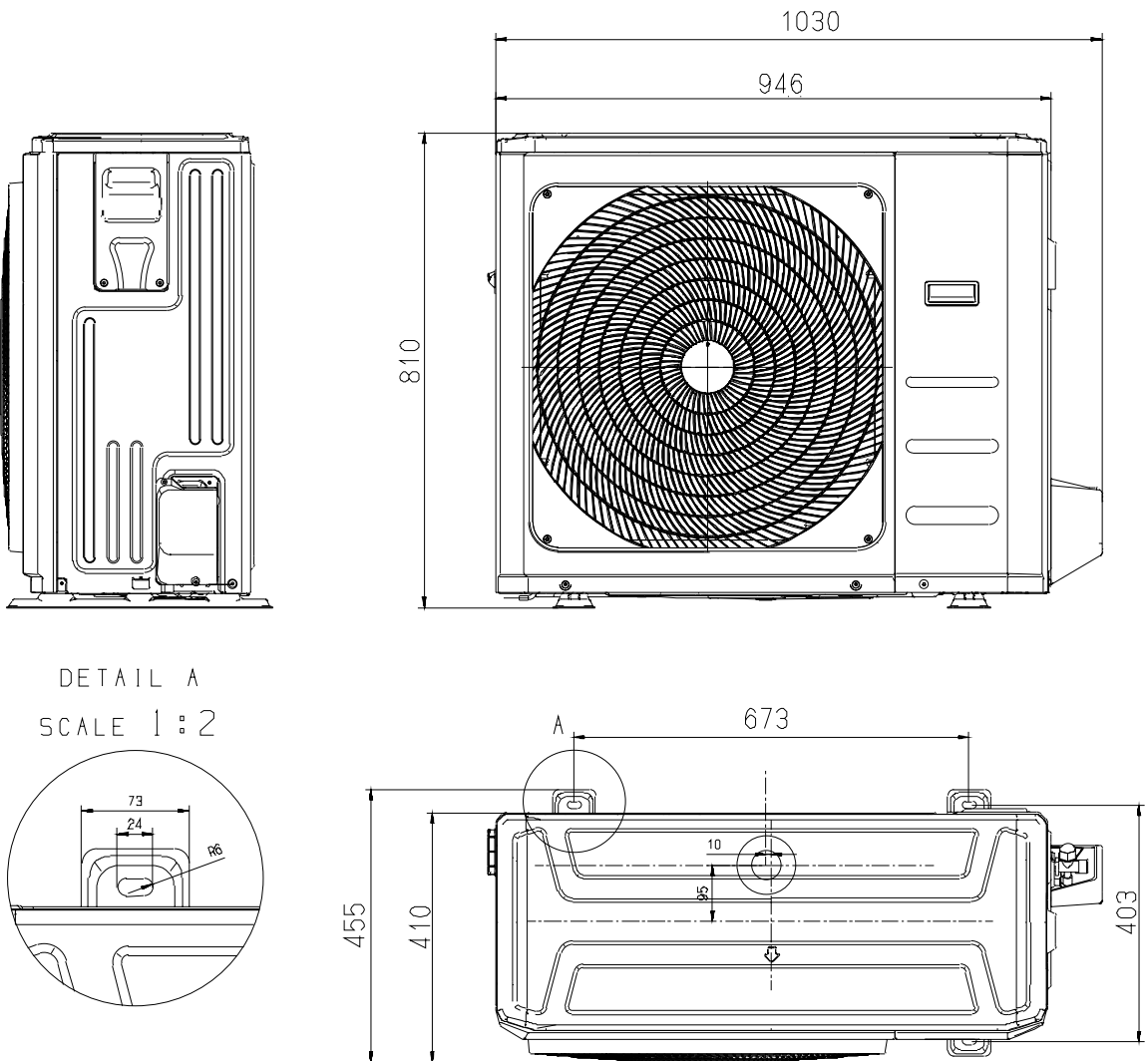
For US models(Rounded grille):



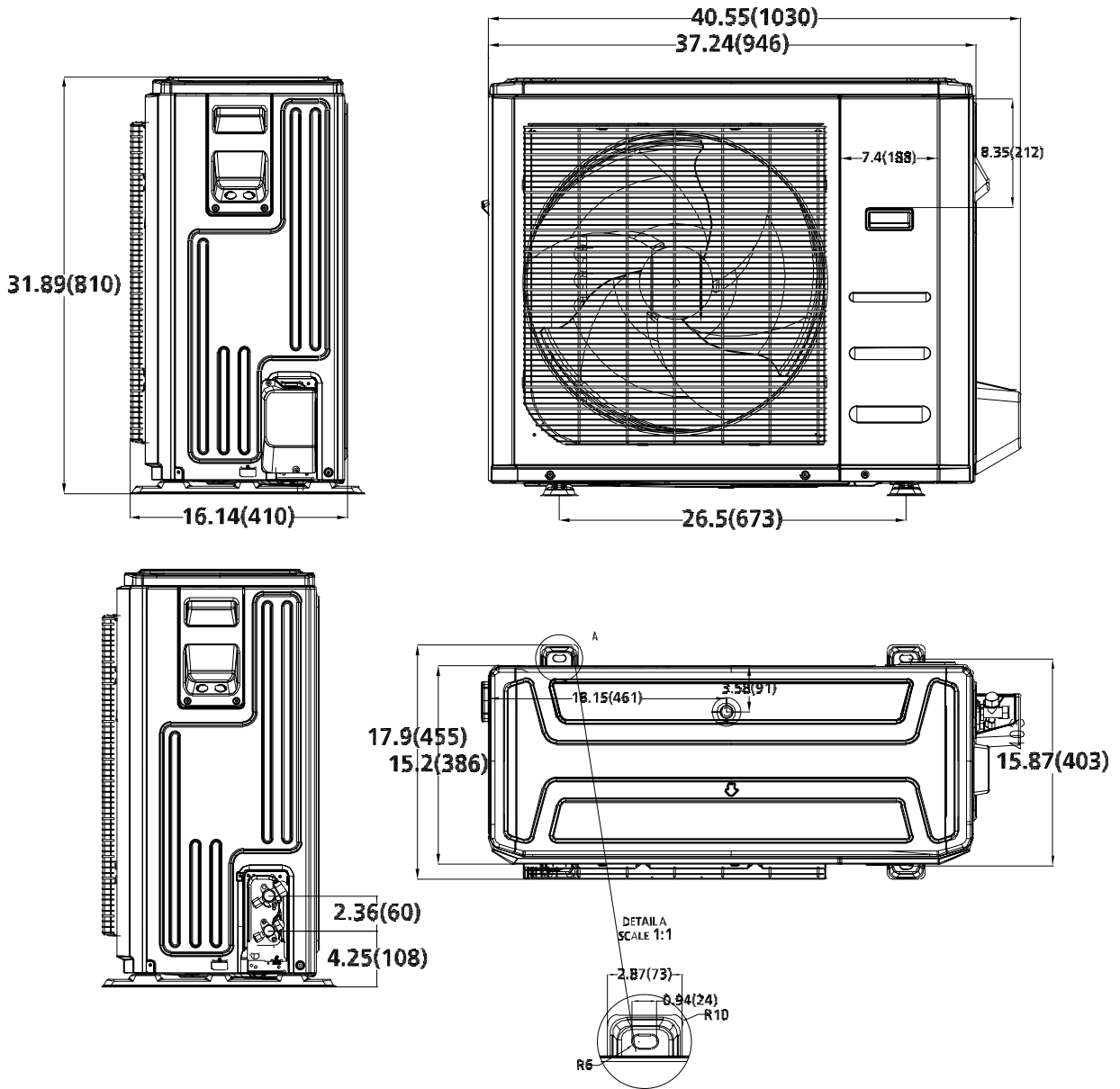
For US models(Square grille):



## 2.5. Panel Plate D30

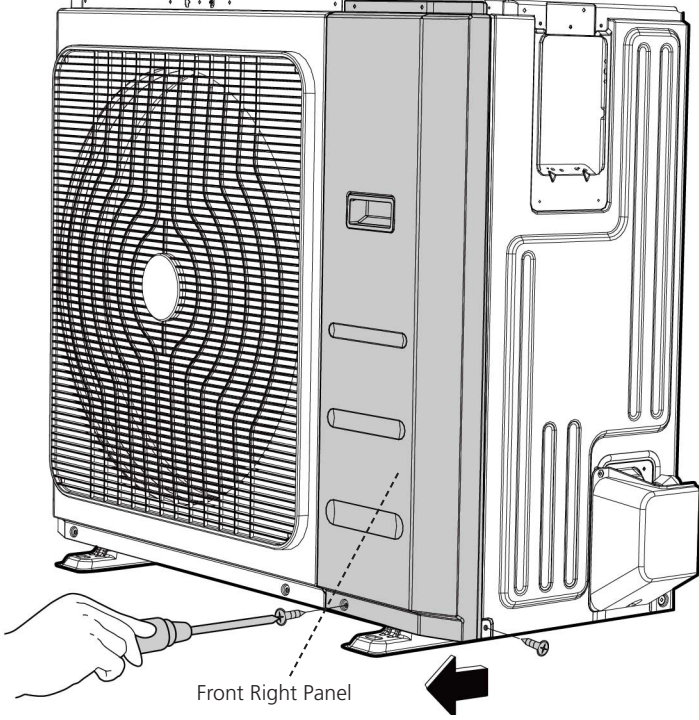
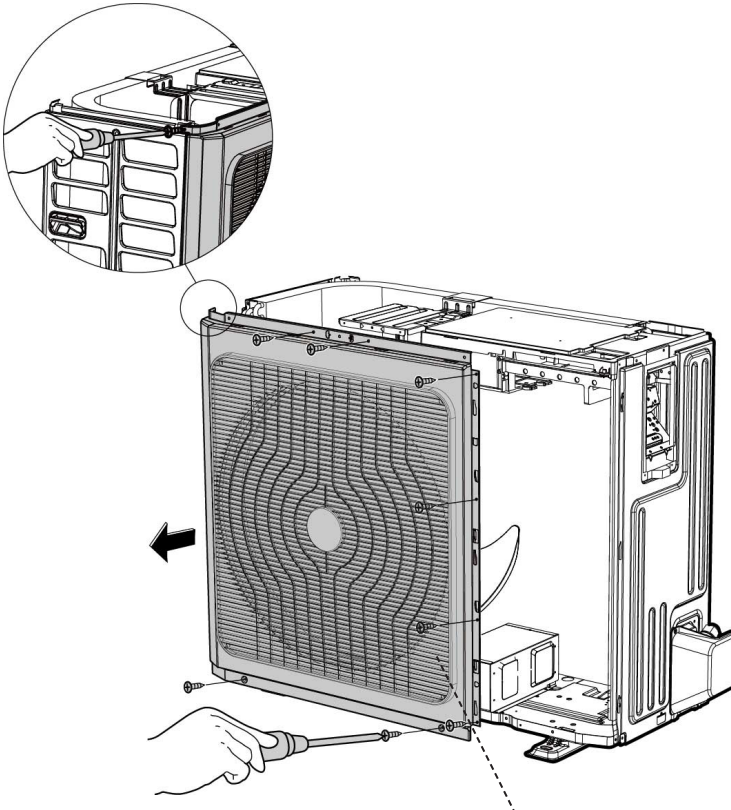


For US models:

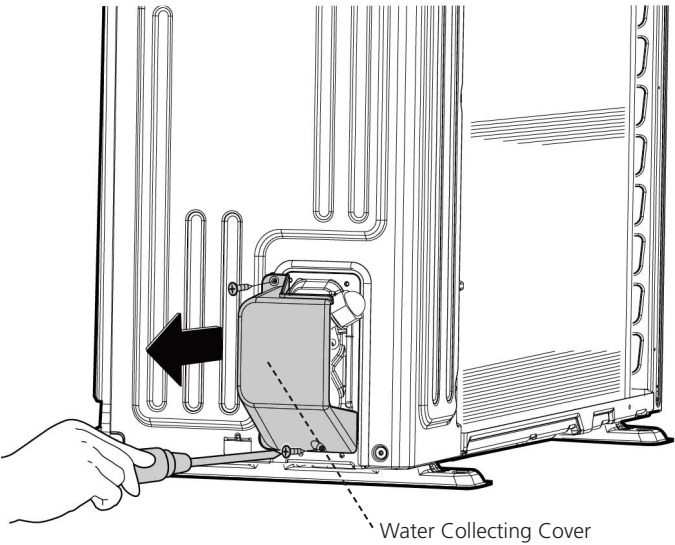
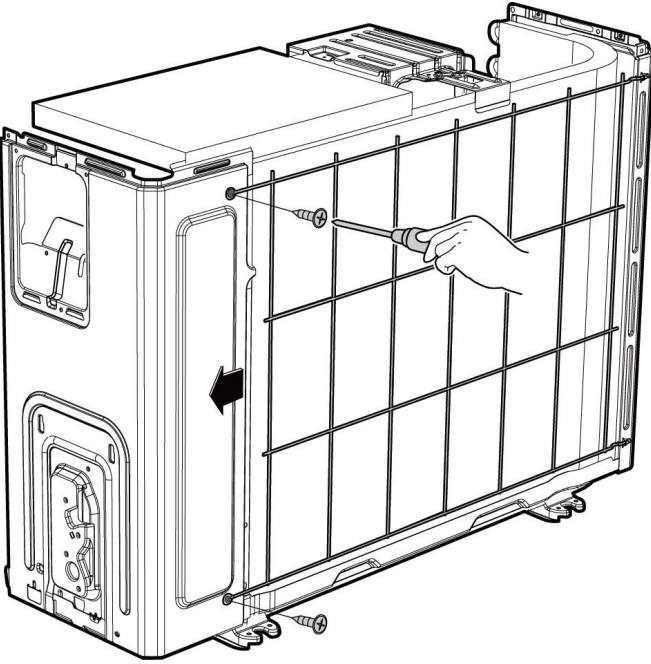




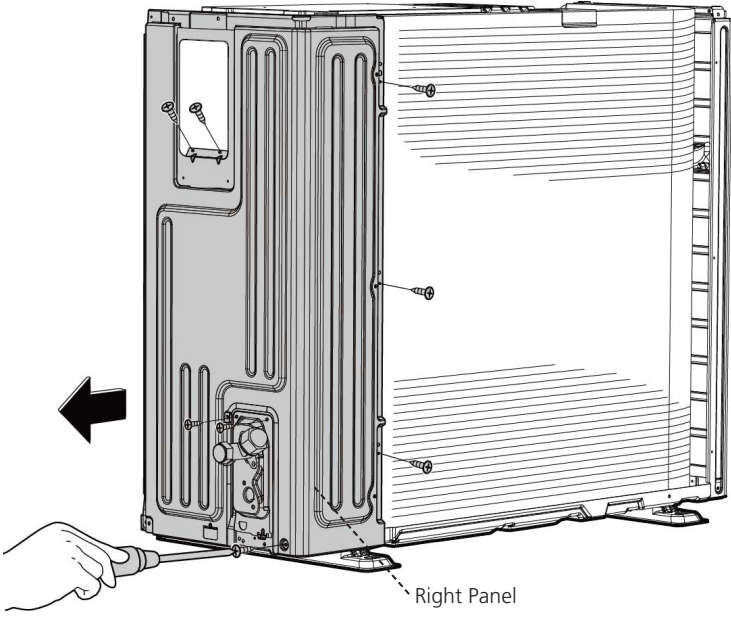


Procedure	Illustration
<p>4) Remove the screws of the front right panel and then remove the front right panel (2 screws) (see CJ_D30_003).</p>	 <p style="text-align: center;">Front Right Panel</p> <p style="text-align: center;"><b>CJ_D30_003</b></p>
<p>5) Remove the screws of the front panel and then remove the front panel (9 screws) (see CJ_D30_004).</p>	 <p style="text-align: center;">Front Panel</p> <p style="text-align: center;"><b>CJ_D30_004</b></p>

**Note:** This section is for reference only. Actual unit appearance may vary.

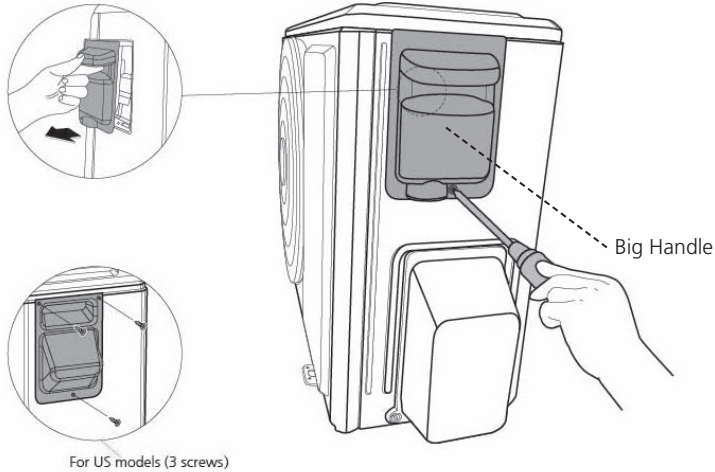
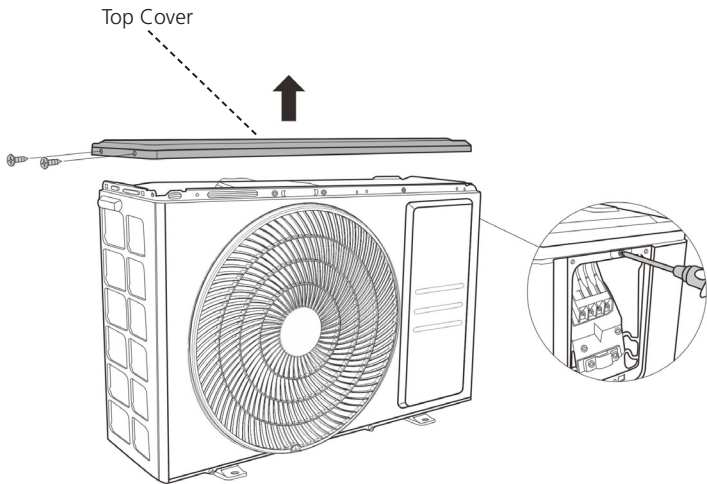
Procedure	Illustration
<p>6) Remove the screws of water collecting cover and then remove the water collecting cover (2 screw) (see CJ_D30_005).</p>	 <p style="text-align: center;">CJ_D30_005</p>
<p>7) Remove the screws of the rear net and then remove the rear net (2 screws) (see CJ_D30_006). (for some models)</p>	 <p style="text-align: center;">CJ_D30_006</p>

Note: This section is for reference only. Actual unit appearance may vary.

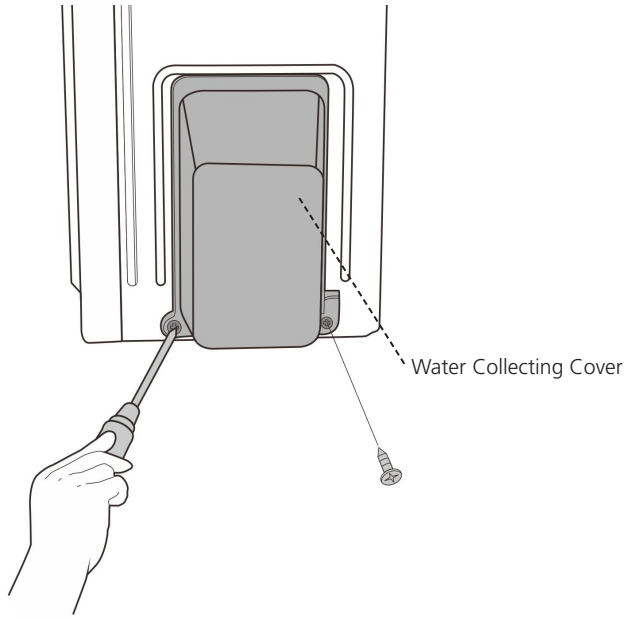
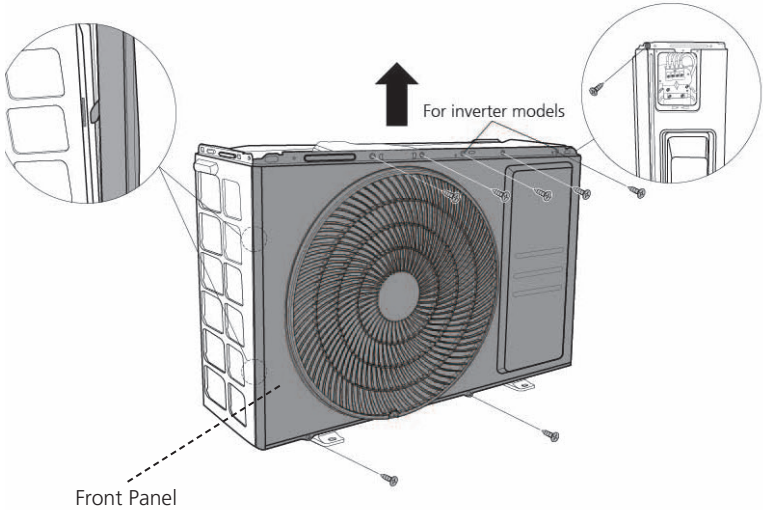
Procedure	Illustration
<p>8) Remove the screws of the right panel and then remove the right panel (8 screws) (see CJ_D30_007).</p>	 <p data-bbox="938 1093 1093 1131">CJ_D30_007</p>

Note: This section is for reference only. Actual unit appearance may vary.

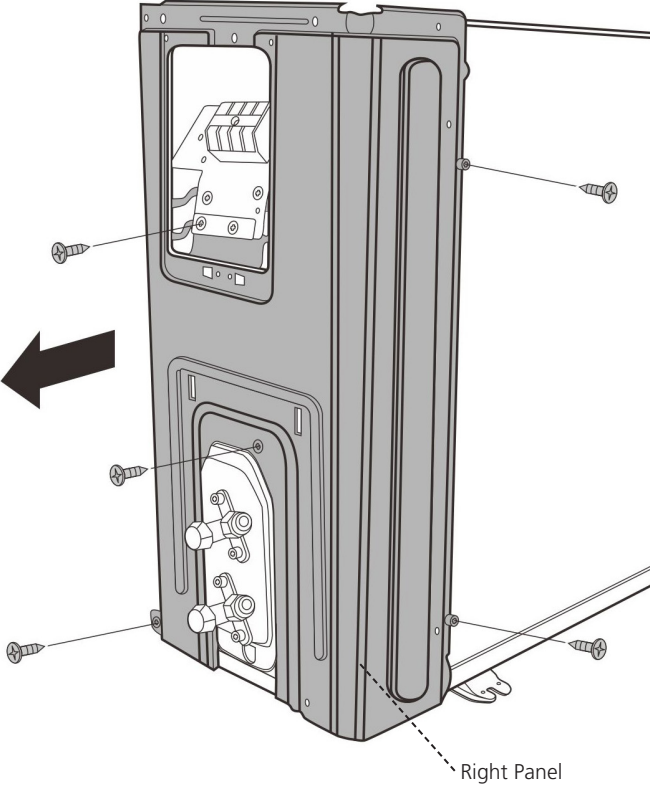
## 2. X130

Procedure	Illustration
<p>1) Turn off the air conditioner and the power breaker.</p> <p>2) Remove the screw of the big handle and then remove the big handle (1 screw) (see CJ_X130_001).</p>	 <p>Big Handle</p> <p>For US models (3 screws)</p> <p><b>CJ_X130_001</b></p>
<p>3) Remove the screws of the top cover and then remove the top cover (3 screws). One of the screws is located underneath the big handle (see CJ_X130_002).</p>	 <p>Top Cover</p> <p><b>CJ_X130_002</b></p>

Note: This section is for reference only. Actual unit appearance may vary.

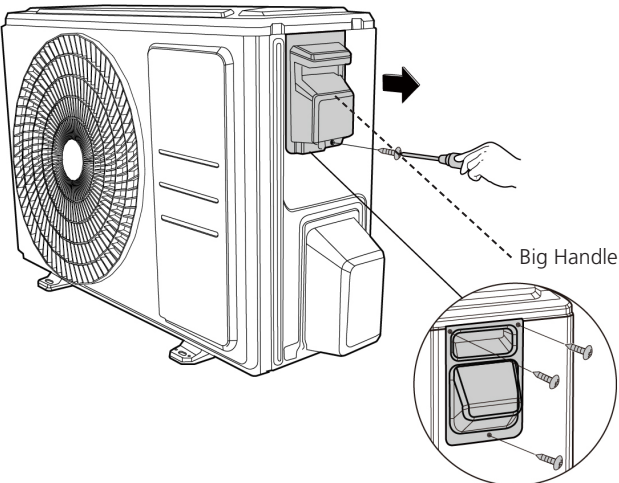
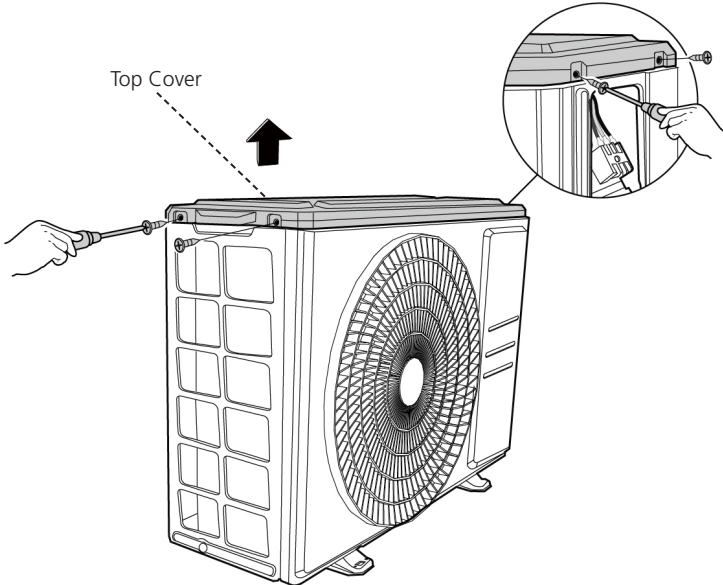
Procedure	Illustration
<p>4) Remove the screws of water collecting cover and then remove the water collecting cover (2 screws) (see CJ_X130_003).</p>	 <p style="text-align: center;"><b>CJ_X130_003</b></p>
<p>5) Remove the screws of the front panel and then remove the front panel (6 screws(onoff models) or 8 screws(inverter models) (see CJ_X130_004).</p>	 <p style="text-align: center;"><b>CJ_X130_004</b></p>

**Note:** This section is for reference only. Actual unit appearance may vary.

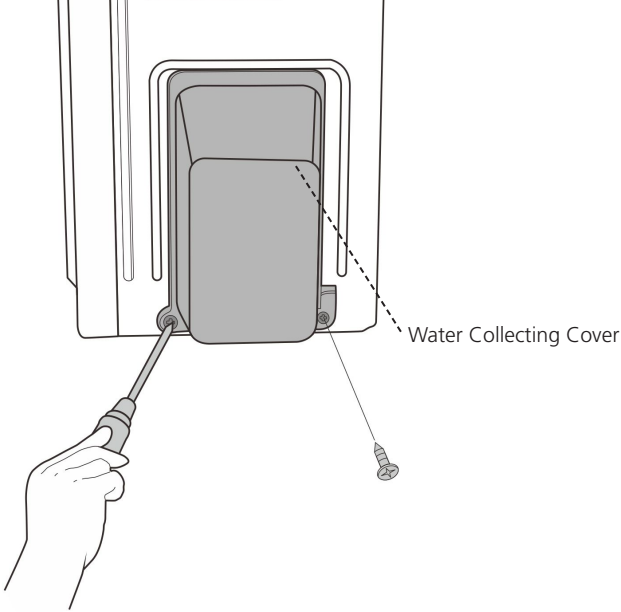
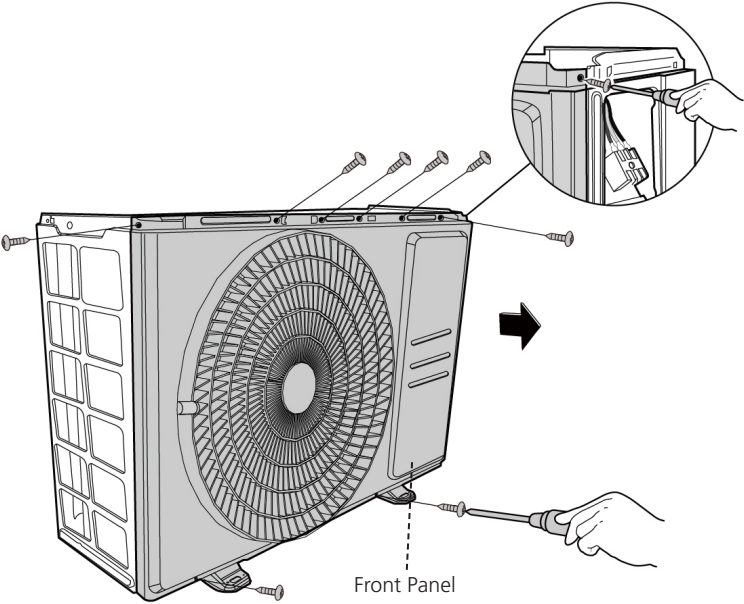
Procedure	Illustration
<p>6) Remove the screws of the right panel and then remove the right panel (5 screws) (see CJ_X130_005).</p>	 <p data-bbox="932 1256 1102 1285">CJ_X130_005</p>

Note: This section is for reference only. Actual unit appearance may vary.

### 3. X230/X330

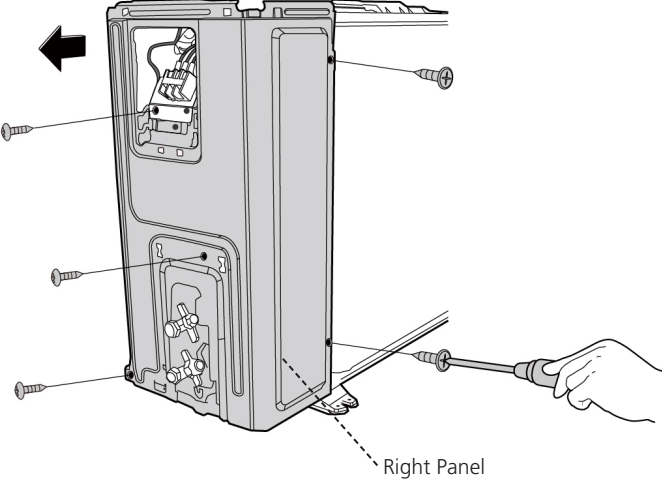
Procedure	Illustration
<p>1) Turn off the air conditioner and the power breaker.</p> <p>2) Remove the screw of the big handle and then remove the big handle (1 screws) (see CJ_X230_001).</p>	 <p style="text-align: center;"><b>CJ_X230_001</b></p>
<p>3) Remove the screws of the top cover and then remove the top cover (4 screws). One of the screws is located underneath the big handle (see CJ_X230_002).</p>	 <p style="text-align: center;"><b>CJ_X230_002</b></p>

**Note:** This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
<p>4) Remove the screws of water collecting cover and then remove the water collecting cover (2 screws) (see CJ_X230_003).</p>	 <p style="text-align: center;"><b>CJ_X230_003</b></p>
<p>5) Remove the screws of the front panel and then remove the front panel (7 screws(onoff models) or 9 screws(inverter models) (see CJ_X230_004).</p>	 <p style="text-align: center;"><b>CJ_X230_004</b></p>

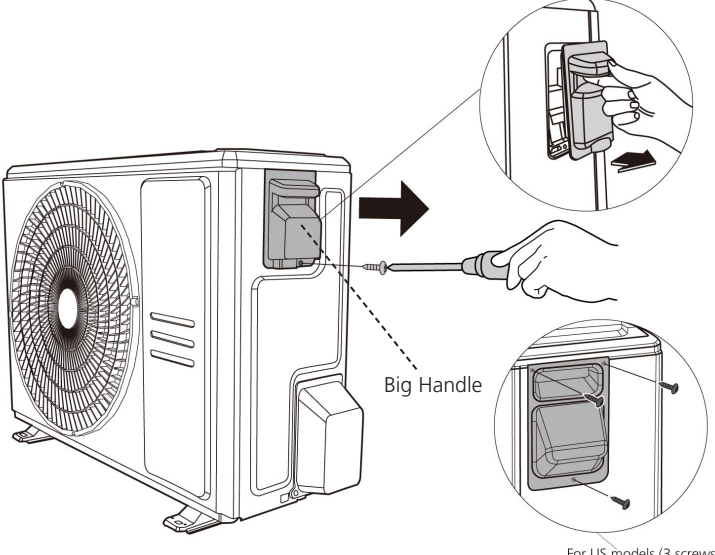
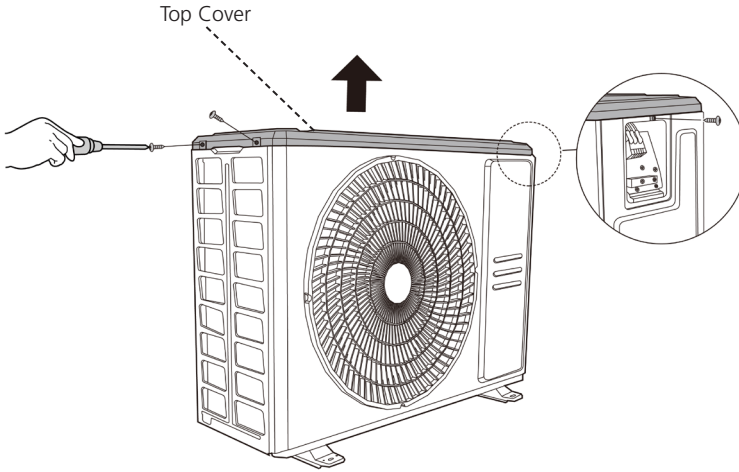
**Note:** This section is for reference only. Actual unit appearance may vary.



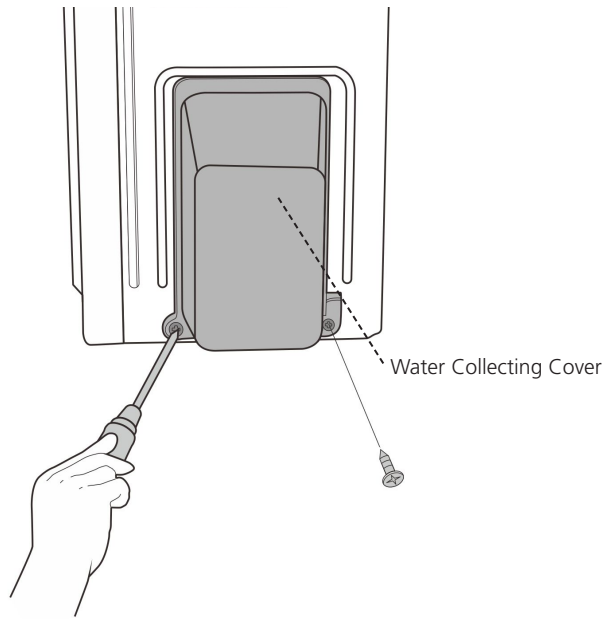
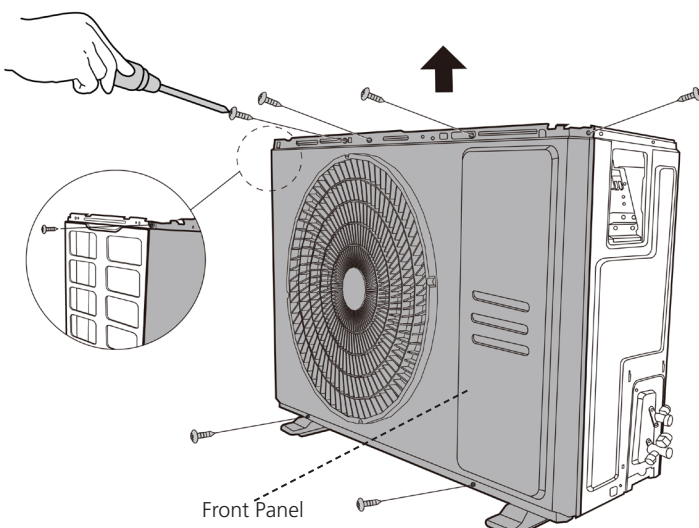
Procedure	Illustration
<p>6) Remove the screws of the right panel and then remove the right panel (5 screws) (see CJ_X230_005).</p>	 <p>CJ_X230_005</p>

Note: This section is for reference only. Actual unit appearance may vary.

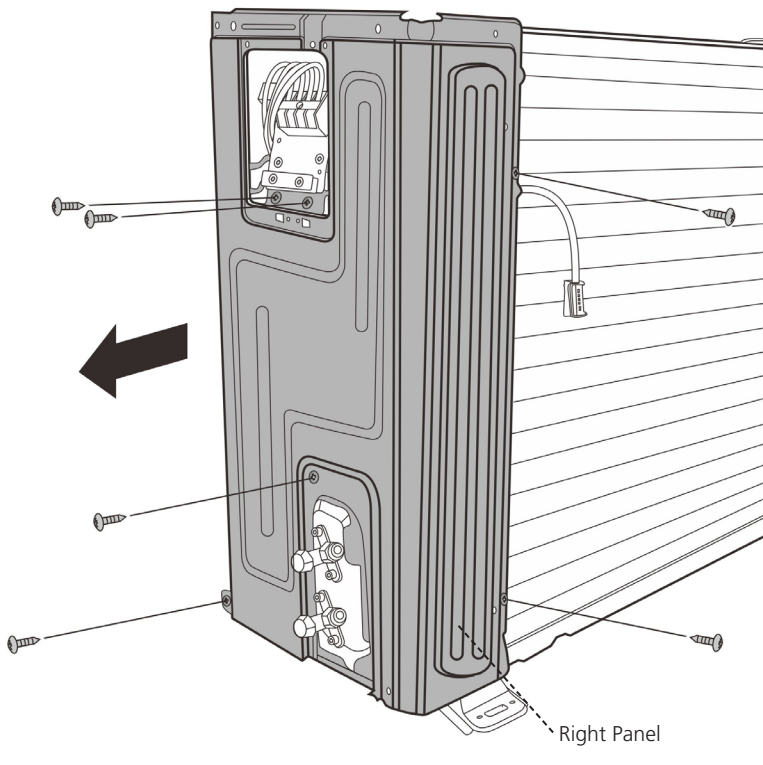
#### 4. X430

Procedure	Illustration
<p>1) Turn off the air conditioner and the power breaker.</p> <p>2) Remove the screw of the big handle and then remove the big handle (1 screw) (see CJ_X430_001).</p>	 <p>Big Handle</p> <p>For US models (3 screws)</p> <p><b>CJ_X430_001</b></p>
<p>3) Remove the screws of the top cover and then remove the top cover (3 screws). One of the screws is located underneath the big handle (see CJ_X430_002).</p>	 <p>Top Cover</p> <p><b>CJ_X430_002</b></p>

Note: This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
<p>4) Remove the screws of water collecting cover and then remove the water collecting cover (2 screws) (see CJ_X430_003).</p>	 <p style="text-align: center;"><b>CJ_X430_003</b></p>
<p>5) Remove the screws of the front panel and then remove the front panel (7 screws(onoff models) or 9 screws(inverter models) (see CJ_X430_004).</p>	 <p style="text-align: center;"><b>CJ_X430_004</b></p>

**Note:** This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
<p>6) Remove the screws of the right panel and then remove the right panel (6 screws) (see CJ_X430_005).</p>	 <p style="text-align: center;">CJ_X430_005</p>

Note: This section is for reference only. Actual unit appearance may vary.

## 3.2 Electrical parts

**⚠ WARNING:** Antistatic gloves must be worn when you disassemble the electronic box.

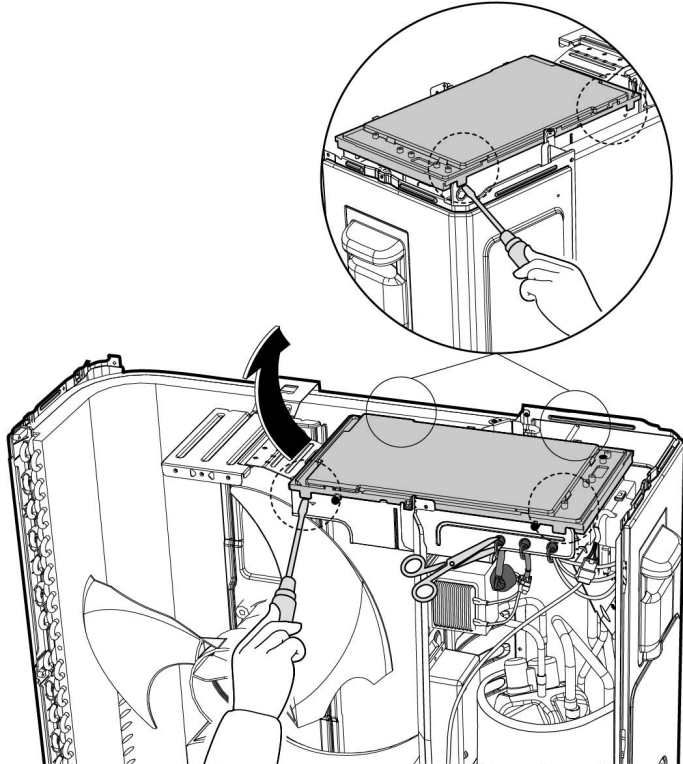
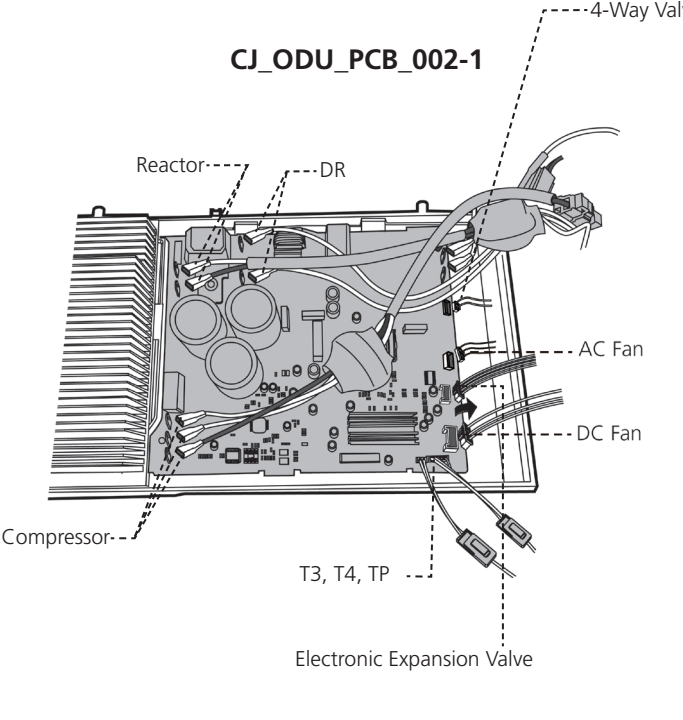
**Note:** Remove the air outlet grille(refer to 3.1 Panel Plate) before disassembling electrical parts.

### 1. PCB board 1

Procedure	Illustration
<ol style="list-style-type: none"> <li>1) Remove the screws of the top cover. (2 screws) (see CJ_ODU_PCB_001-1).</li> <li>2) Unfix the hooks and then open the electronic control box cover (4 hooks) (see CJ_ODU_PCB_001-2).</li> <li>3) Disconnect the connector for fan motor from the electronic control board (see CJ_ODU_PCB_001-3).</li> <li>4) Remove the connector for the compressor (see CJ_ODU_PCB_001-3).</li> <li>5) Pull out the two blue wires connected with the four way valve (CJ_ODU_PCB_001-3).</li> <li>6) Pull out connectors of the condenser coil temp. sensor(T3),outdoor ambient temp. sensor(T4) and discharge temp. sensor(TP) (CJ_ODU_PCB_001-3).</li> <li>7) Disconnect the electronic expansion valve wire (CJ_ODU_PCB_001-3).</li> <li>8) Then remove the electronic control board.</li> </ol>	<p style="text-align: center;"><b>CJ_ODU_PCB_001-1</b></p> <p style="text-align: center;"><b>CJ_ODU_PCB_001-2</b></p> <p style="text-align: center;"><b>CJ_ODU_PCB_001-3</b></p> <p style="text-align: center;">Compressor      4-Way Valve      AC Fan T3, T4, TP Electronic Expansion Valve</p>

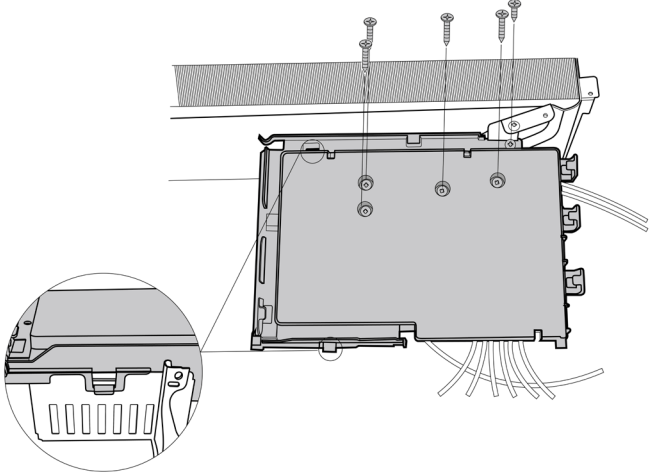
**Note:** This section is for reference only. Actual unit appearance may vary.

## 2. PCB board 2

Procedure	Illustration
<p>1) Unfix the hooks and then open the electronic control box cover (4 hooks) (see CJ_ODU_PCB_002-1).</p>	
<p>2) Disconnect the connector for fan motor from the electronic control board (see CJ_ODU_PCB_002-2).</p> <p>3) Remove the connector for the compressor (see CJ_ODU_PCB_002-2).</p> <p>4) Pull out the two blue wires connected with the four way valve (see CJ_ODU_PCB_002-2).</p> <p>5) Pull out connectors of the condenser coil temp. sensor(T3), outdoor ambient temp. sensor(T4) and discharge temp. sensor(TP) (see CJ_ODU_PCB_002-2).</p> <p>6) Disconnect the electronic expansion valve wire (see Fig CJ_ODU_PCB_002-2).</p> <p>7) Then remove the electronic control board.</p>	 <p style="text-align: center;"><b>CJ_ODU_PCB_002-1</b></p> <p style="text-align: center;"><b>CJ_ODU_PCB_002-2</b></p>

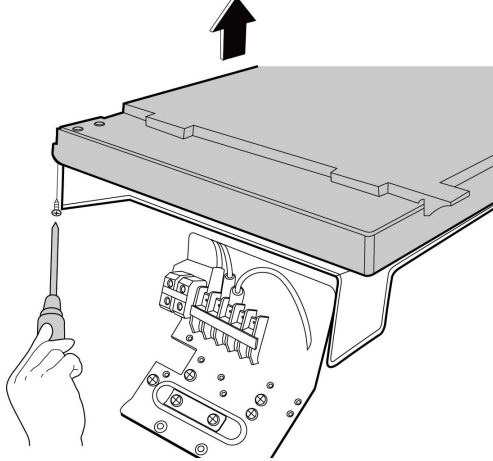
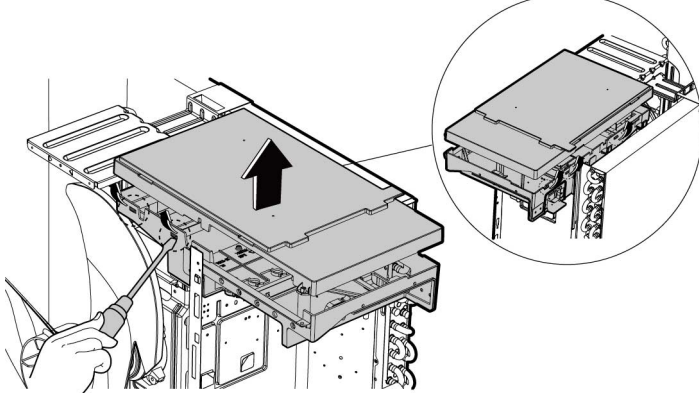
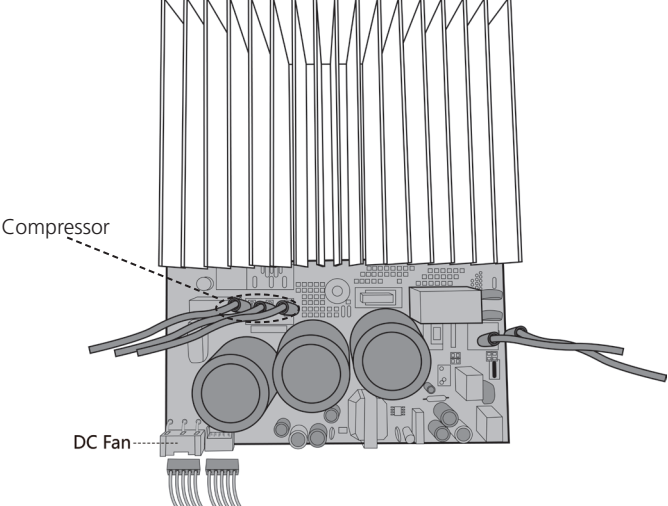
**Note:** This section is for reference only. Actual unit appearance may vary.

### 3. PCB board 3

Procedure	Illustration
<p>1) Remove the 5 screws and unfix two hooks, then remove the electronic control box subassembly.(see CJ_ODU_PCB_003-1).</p> <p>Note:Electric control box cover cannot be removed, so the voltage between P and N cannot be measured.</p>	 <p style="text-align: center;">CJ_ODU_PCB_003-1</p>

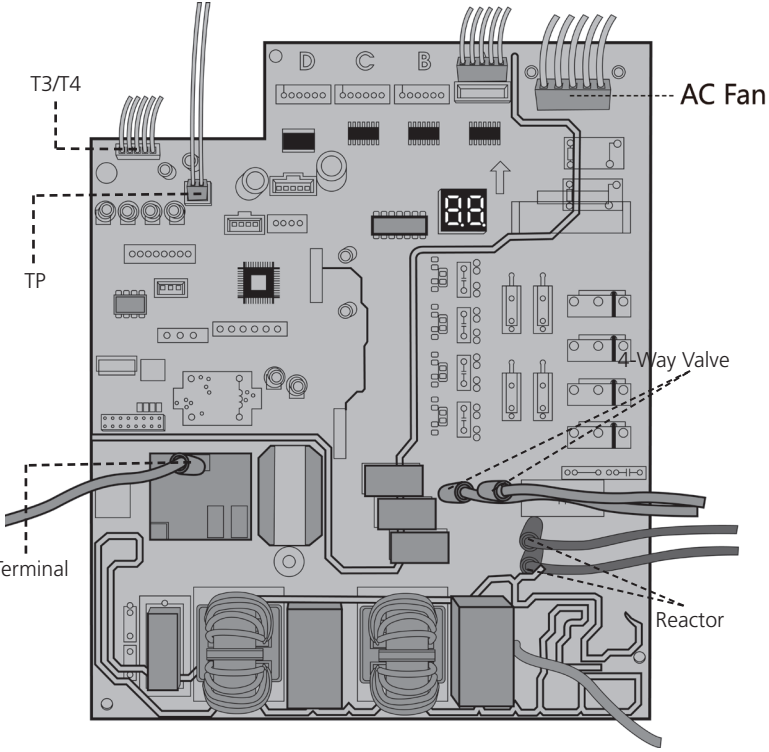
Note: This section is for reference only. Actual unit appearance may vary.

#### 4. PCB board 4

Procedure	Illustration
<p>1) Remove the screws of the top cover. (1 screws) (see CJ_ODU_PCB_004-1).</p>	 <p style="text-align: center;"><b>CJ_ODU_PCB_004-1</b></p>
<p>2) Unfix the hooks and then open the electronic control box cover (5 hooks) (see CJ_ODU_PCB_004-2).</p>	 <p style="text-align: center;"><b>CJ_ODU_PCB_004-2</b></p>
<p>3) Disconnect the connector for fan motor from the IPM board (see CJ_ODU_PCB_004-3).</p> <p>4) Remove the connector for the compressor (see CJ_ODU_PCB_004-3).</p>	 <p style="text-align: center;"><b>CJ_ODU_PCB_004-3</b></p>

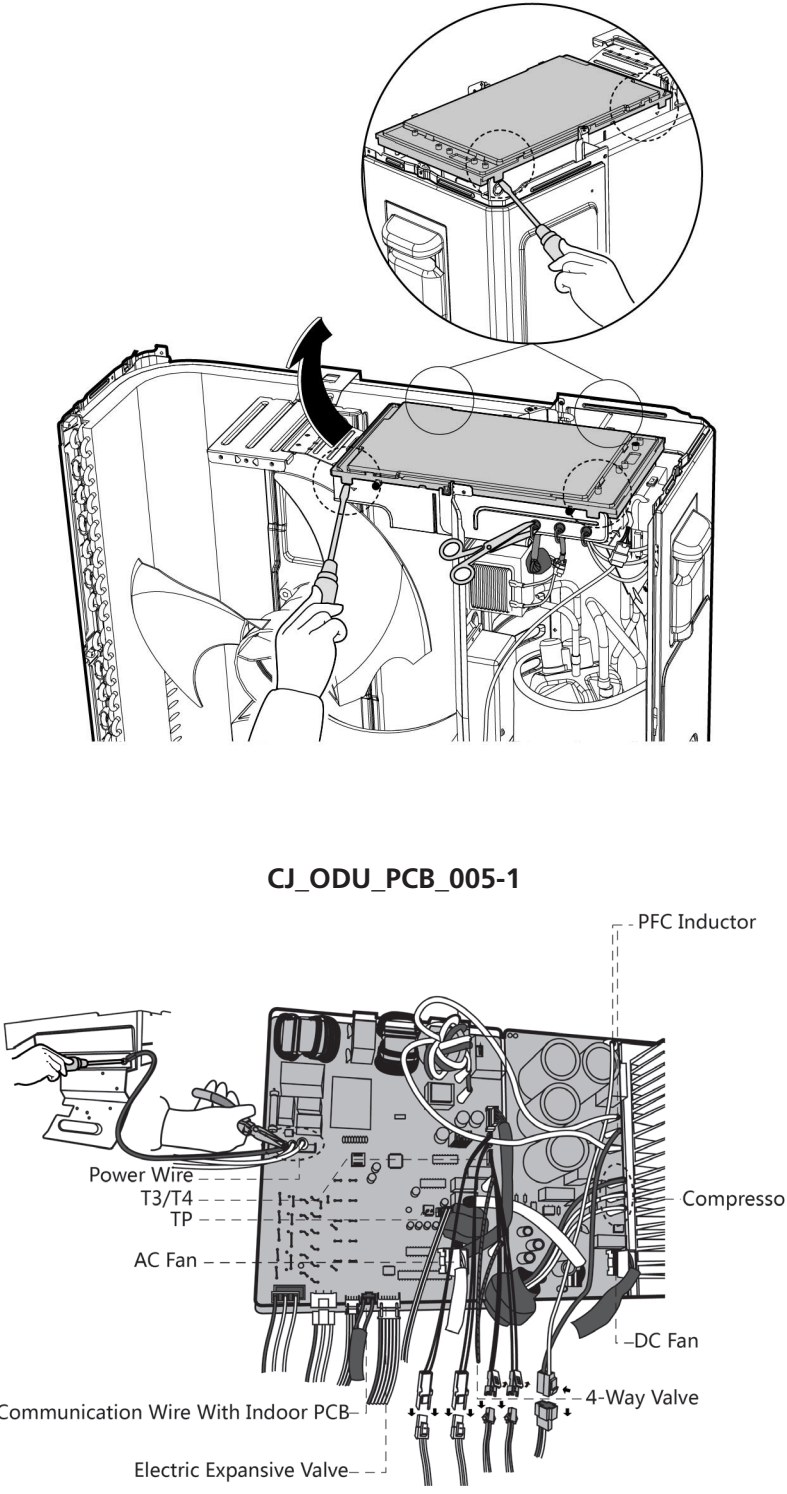
**Note:** This section is for reference only. Actual unit appearance may vary.



Procedure	Illustration
<p>5) Pull out the wire connected with the terminal. (see CJ_ODU_PCB_004-4).</p> <p>6) Pull out connectors of the condenser coil temp. sensor(T3),outdoor ambient temp. sensor(T4) and discharge temp. sensor(TP) (see CJ_ODU_PCB_004-4).</p> <p>7) Disconnect the electronic expansion valve wire (see Fig CJ_ODU_PCB_004-4).</p> <p>8) Remove the connector for 4-way valve. (see Fig CJ_ODU_PCB_004-4).</p> <p>9) Remove the connector for the reactor (see Fig CJ_ODU_PCB_004-4).</p> <p>10)Then remove the electronic control box (see Fig CJ_ODU_PCB_004-4).</p>	 <p style="text-align: center;"><b>CJ_ODU_PCB_004-4</b></p>

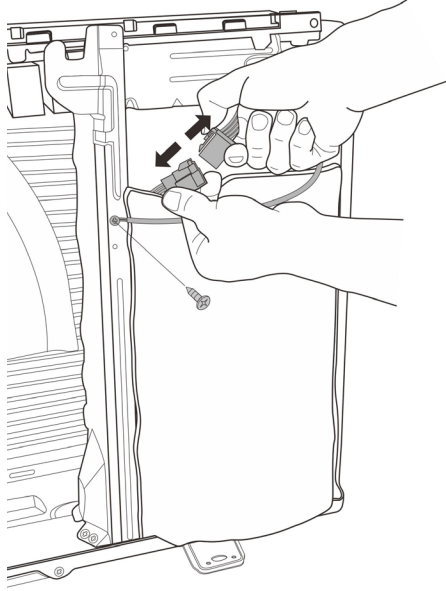
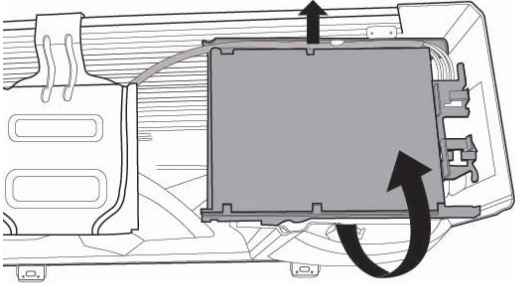
**Note:** This section is for reference only. Actual unit appearance may vary.

## 5. PCB board 5

Procedure	Illustration
<ol style="list-style-type: none"> <li>1) Unfix the hooks and then open the electronic control box cover (4 hooks) (see CJ_ODU_PCB_005-1).</li> <li>2) Disconnect the connector for outdoor DC fan from the electronic control board (see CJ_ODU_PCB_005-2).</li> <li>3) Remove the connector for the compressor (see CJ_ODU_PCB_005-2).</li> <li>4) Pull out the two blue wires connected with the four way valve (see CJ_ODU_PCB_005-2).</li> <li>5) Pull out connectors of the condenser coil temp. sensor(T3), outdoor ambient temp. sensor(T4) and discharge temp. sensor(TP) (see CJ_ODU_PCB_005-2).</li> <li>6) Disconnect the electronic expansion valve wire (see Fig CJ_ODU_PCB_005-2).</li> <li>7) Disconnect the communication wire indoor PCB (see Fig CJ_ODU_PCB_005-2).</li> <li>8) Disconnect the PFC inductor (see Fig CJ_ODU_PCB_005-2).</li> <li>9) Then remove the electronic control box (see CJ_ODU_PCB_005-2).</li> </ol>	 <p style="text-align: center;"><b>CJ_ODU_PCB_005-1</b></p> <p style="text-align: center;"><b>CJ_ODU_PCB_005-2</b></p>

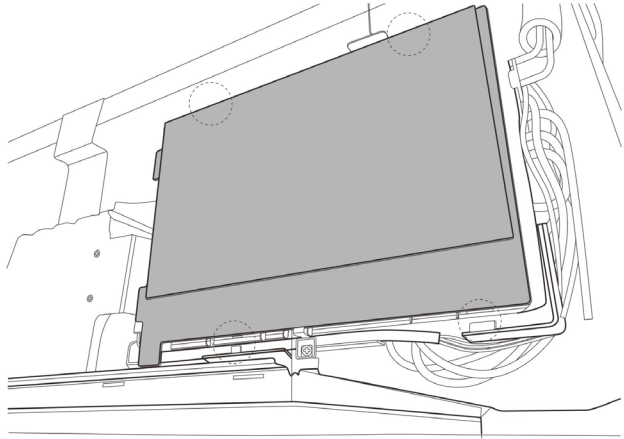
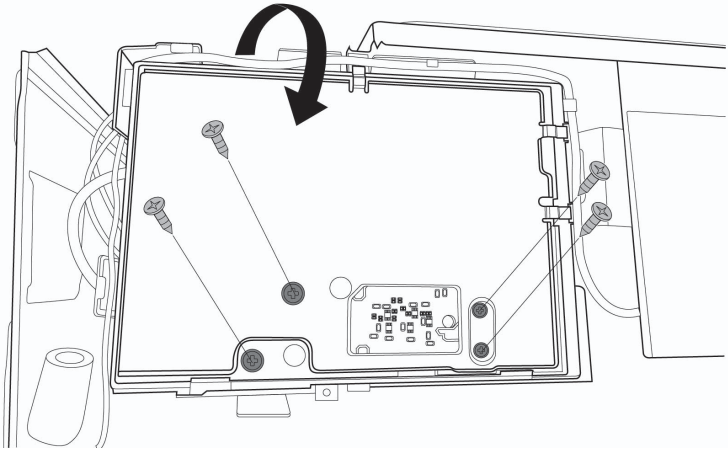
**Note:** This section is for reference only. Actual unit appearance may vary.

## 6. PCB board 6

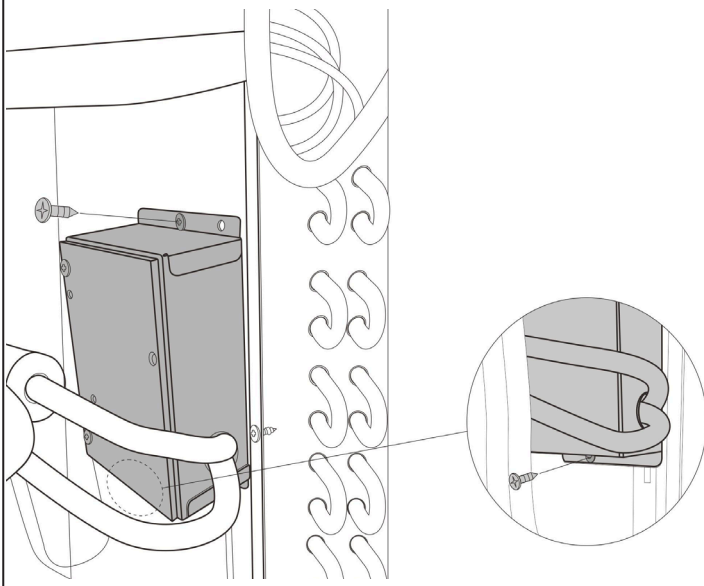
Procedure	Illustration
<p>1) Disconnect the connector for compressor and release the ground wire(1 screw,for some models ). (see CJ_ODU_PCB_006-1).</p> <p>2) Remove the electronic control box subassembly. (see CJ_ODU_PCB_006-2).</p> <p>Note:Electric control box cover cannot be removed, so the voltage between P and N cannot be measured.</p>	 <p data-bbox="879 1016 1134 1048">CJ_ODU_PCB_006-1</p>  <p data-bbox="879 1451 1134 1482">CJ_ODU_PCB_006-2</p>

Note: This section is for reference only. Actual unit appearance may vary.

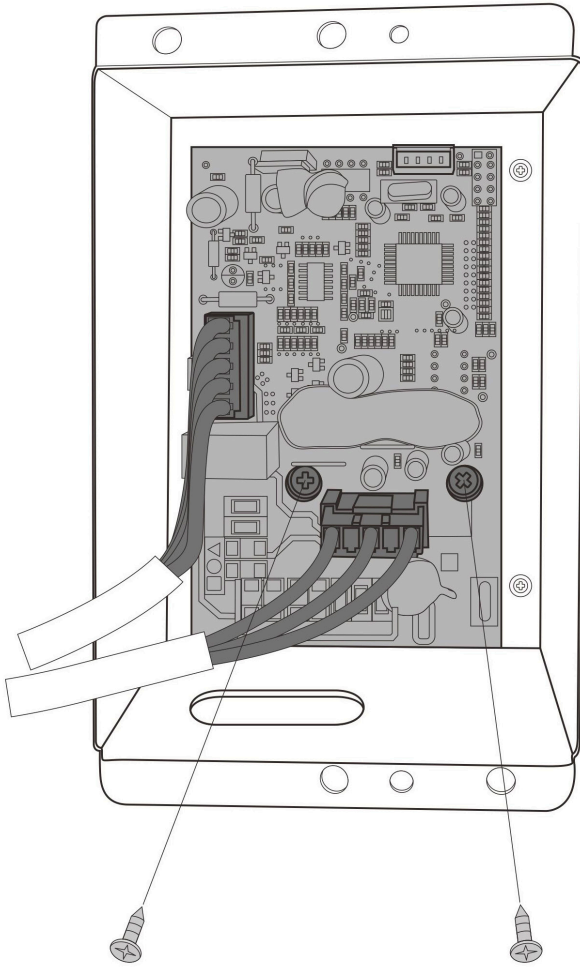
## 7. PCB board 7

Procedure	Illustration
<p>1) Unfix the hooks and then open the cover (4 hooks)(see CJ_ODU_PCB_007-1).</p>	 <p style="text-align: center;"><b>CJ_ODU_PCB_007-1</b></p>
<p>2) Remove 4 screws on the electronic control board and then remove the electronic control box subassembly. (see CJ_ODU_PCB_007-2).</p> <p>Note: Electronic installing box cannot be opened, so the voltage between P and N cannot be measured.</p>	 <p style="text-align: center;"><b>CJ_ODU_PCB_007-2</b></p>

Note: This section is for reference only. Actual unit appearance may vary.

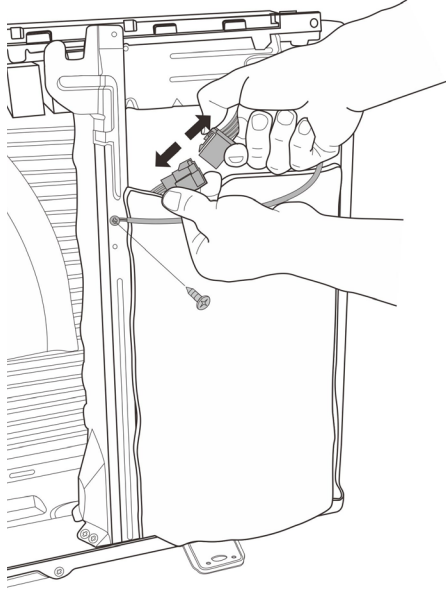
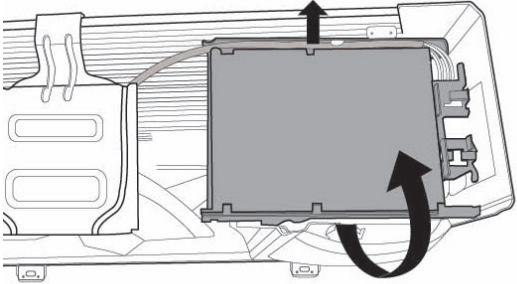
Procedure	Illustration
<p>3) Remove two screws and then remove the electronic control box subassembly on partition board assembly. (see CJ_ODU_PCB_007-3).</p>	 <p data-bbox="879 1146 1136 1178">CJ_ODU_PCB_007-3</p>

Note: This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
<p>6) Remove two screws and two connectors and then remove the inverter control board (see CJ_ODU_PCB_007-4).</p>	 <p data-bbox="877 1377 1141 1422">CJ_ODU_PCB_007-4</p>

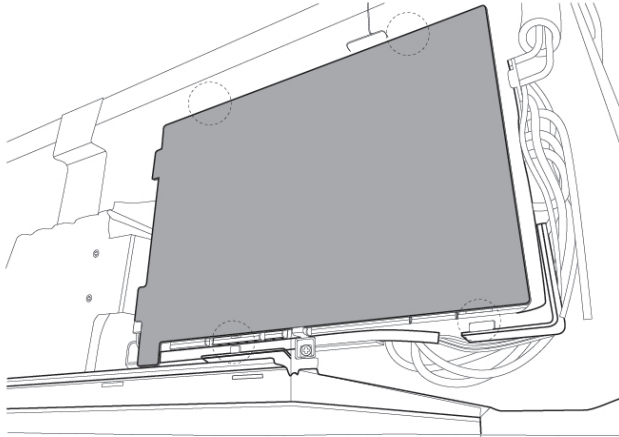
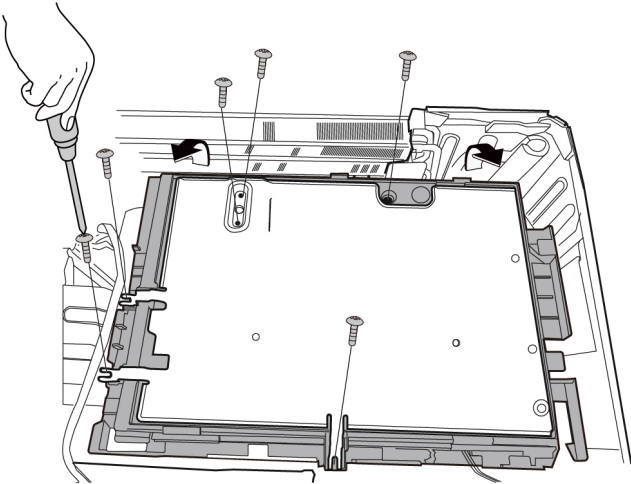
Note: This section is for reference only. Actual unit appearance may vary.

## 8. PCB board 8

Procedure	Illustration
<p>1) Disconnect the connector for compressor and release the ground wire(1 screw). (see CJ_ODU_PCB_0011-1).</p> <p>2) Remove the electronic control box subassembly. (see CJ_ODU_PCB_008-2).</p> <p>Note:Electric control box cover cannot be removed, so the voltage between P and N cannot be measured.</p>	 <p>CJ_ODU_PCB_008-1</p>  <p>CJ_ODU_PCB_008-2</p>

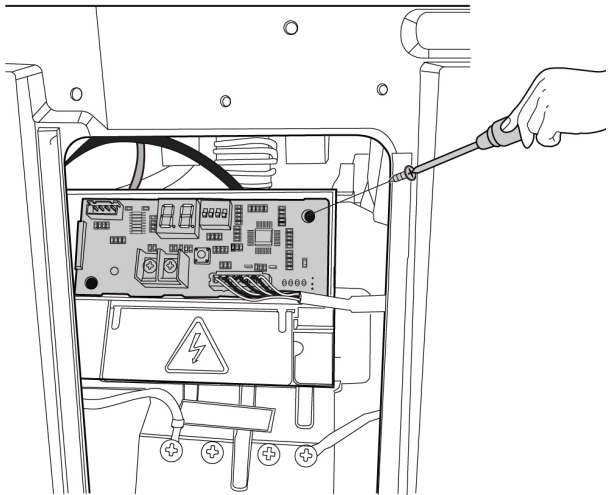
Note: This section is for reference only. Actual unit appearance may vary.

## 9. PCB board 9

Procedure	Illustration
<p>1) Unfix the hooks and then open the cover (4 hooks)(see CJ_ODU_PCB_009-1).</p> <p>2) Remove 6 screws on the electronic control board and then remove the electronic control box subassembly. (see CJ_ODU_PCB_009-2).</p> <p>Note:Electronic installing box cannot be opened, so the voltage between P and N cannot be measured.</p>	 <p data-bbox="879 958 1134 987">CJ_ODU_PCB_009-1</p>  <p data-bbox="879 1563 1134 1592">CJ_ODU_PCB_009-2</p>

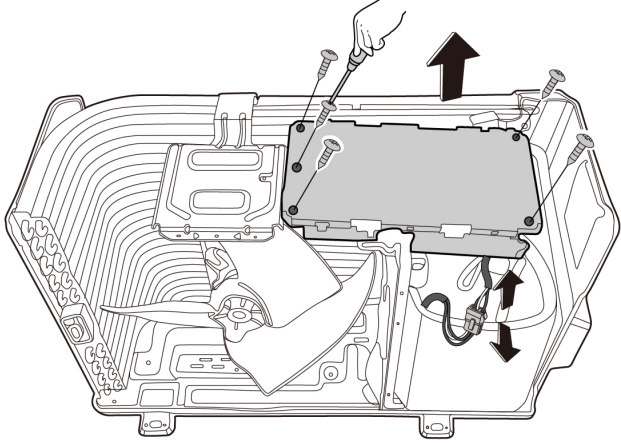
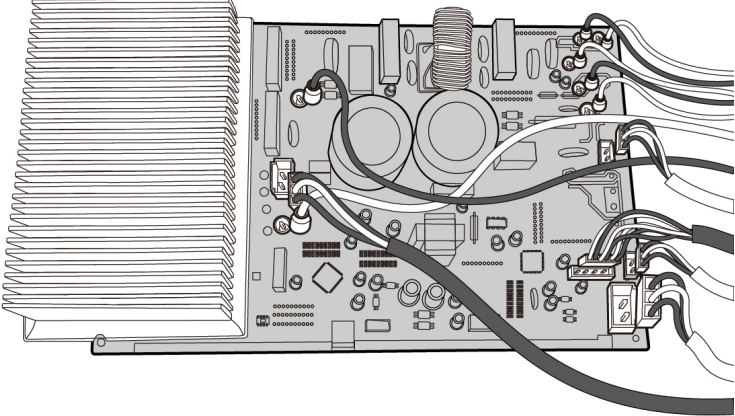
Note: This section is for reference only. Actual unit appearance may vary.



Procedure	Illustration
<p>3) Pull out the connector, remove one screw and then remove the key board subassembly on terminal board. (see CJ_ODU_PCB_009-3) (for some models).</p>	 <p data-bbox="877 896 1141 940"><b>CJ_ODU_PCB_009-3</b></p>

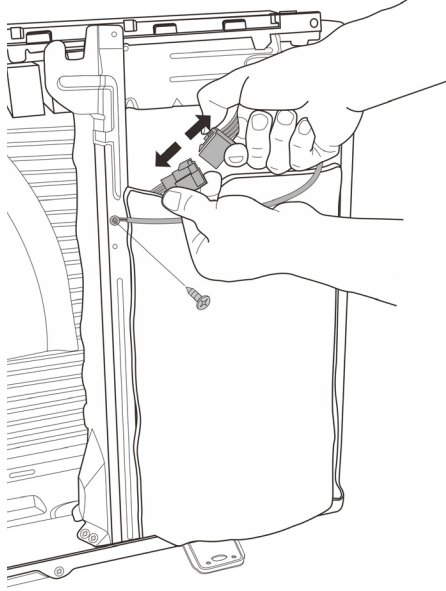
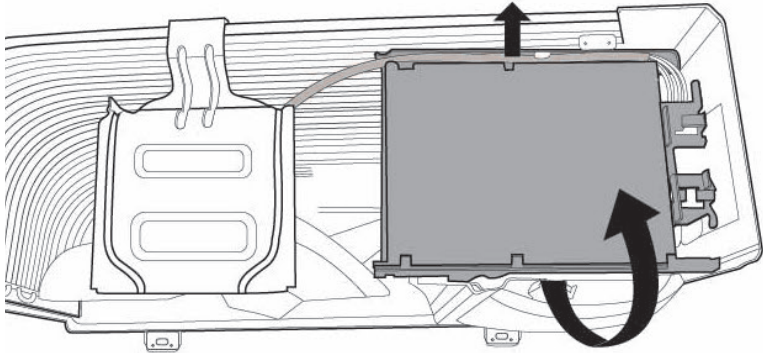
**Note:** This section is for reference only. Actual unit appearance may vary.

## 10. PCB board 10

Procedure	Illustration
<ol style="list-style-type: none"><li>1) Disconnect the connector for compressor. (see CJ_ODU_PCB_010-1).</li><li>2) Remove the screws of cover of electronic control box(5 screws). (see CJ_ODU_PCB_010-1).</li><li>3) Turn over the electronic control box subassembly</li></ol>	 <p data-bbox="879 853 1134 882">CJ_ODU_PCB_010-1</p>
<ol style="list-style-type: none"><li>4) Disconnect the connectors from the electronic control board (see CJ_ODU_PCB_010-2).</li><li>5) Then remove the electronic control board.(see CJ_ODU_PCB_010-2).</li></ol>	 <p data-bbox="879 1462 1134 1491">CJ_ODU_PCB_010-2</p>

**Note:** This section is for reference only. Actual unit appearance may vary.

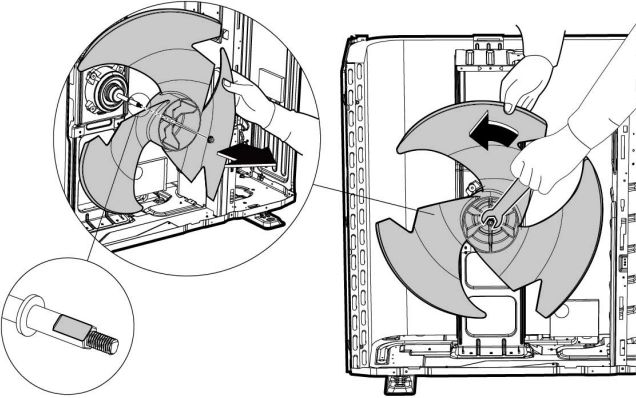
## 11. PCB board 11

Procedure	Illustration
<p>1) Disconnect the connector for compressor and release the ground wire(1 screw). (see CJ_ODU_PCB_011-1).</p>	 <p>CJ_ODU_PCB_011-1</p>
<p>2) Remove the electronic control box subassembly. (see CJ_ODU_PCB_011-2).</p> <p>Note:Electric control box cover cannot be removed, so the voltage between P and N cannot be measured.</p>	 <p>CJ_ODU_PCB_011-2</p>

Note: This section is for reference only. Actual unit appearance may vary.

### 3.3 Fan Assembly

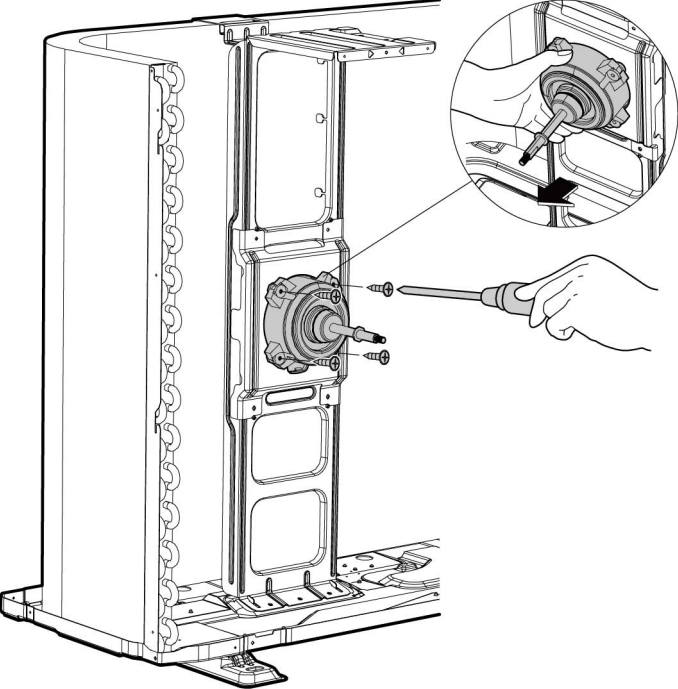
**Note:** Remove the panel plate (refer to 3.1 Panel Plate) before disassembling fan.

Procedure	Illustration
<p>1) Remove the nut securing the fan with a spanner (see CJ_ODU_FAN_001).</p> <p>2) Remove the fan.</p>	 <p style="text-align: center;">CJ_ODU_FAN_001</p>

**Note:** This section is for reference only. Actual unit appearance may vary.

### 3.4 Fan Motor

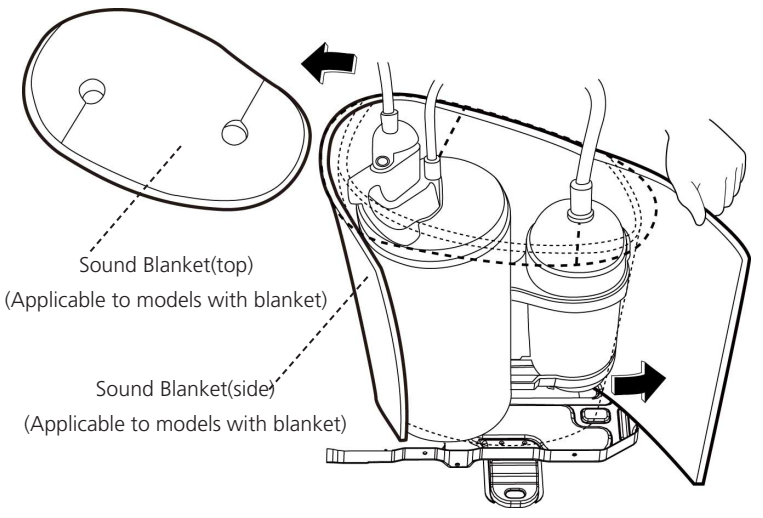
**Note:** Remove the panel plate and the connection of fan motor on PCB (refer to 3.1 Panel Plate and 3.2 Electrical parts) before disassembling fan motor.

Procedure	Illustration
<p>3) Remove the fixing screws of the fan motor (4 screws) (see CJ_ODU_MOTOR_001).</p> <p>4) Remove the fan motor.</p>	 <p>The illustration shows a side view of an outdoor unit with its front panel removed. A hand is using a screwdriver to remove one of the four screws that secure the fan motor to the unit's frame. A circular inset provides a magnified view of the screw being removed from the motor's mounting bracket. The fan motor is a cylindrical component with electrical leads extending from it.</p> <p data-bbox="898 1234 1182 1267">CJ_ODU_MOTOR_001</p>

**Note:** This section is for reference only. Actual unit appearance may vary.

### 3.5 Sound blanket

Note: Remove the panel plate (refer to 3.1 Panel plate) before disassembling sound blanket.

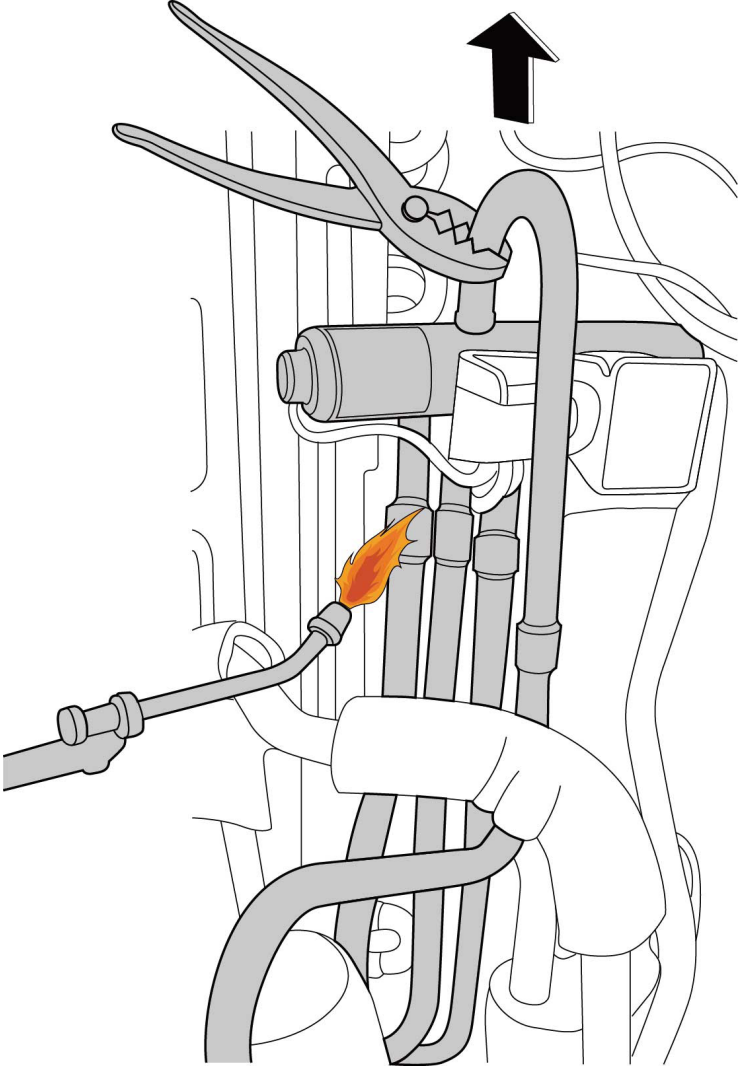
Procedure	Illustration
1) Remove the sound blanket (side and top) (see CJ_ODU_BLANKET_001).	 <p data-bbox="863 974 1166 1003">CJ_ODU_BLANKET_001</p>

Note: This section is for reference only. Actual unit appearance may vary.

### 3.6 Four-way valve (for heat pump models)

**!WARNING:** Evacuate the system and confirm that there is no refrigerant left in the system before removing the four-way valve and the compressor. (For R32 & R290, you should evacuate the system with the vacuum pump; flush the system with nitrogen; then repeat the two steps before heating up the brazed parts. The operations above should be implemented by professionals.)

**Note:** Remove the panel plate, connection of four-way valve on PCB (refer to 3.1 Panel plate and 3.2 Electrical parts) before disassembling sound blanket.

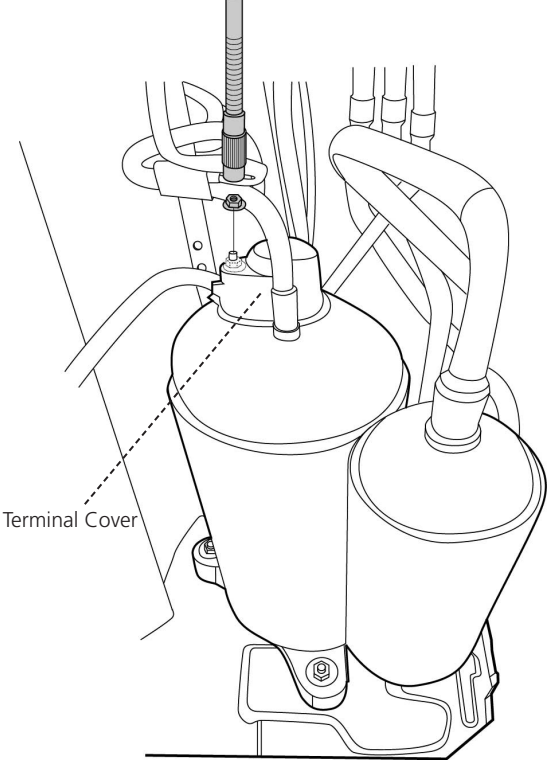
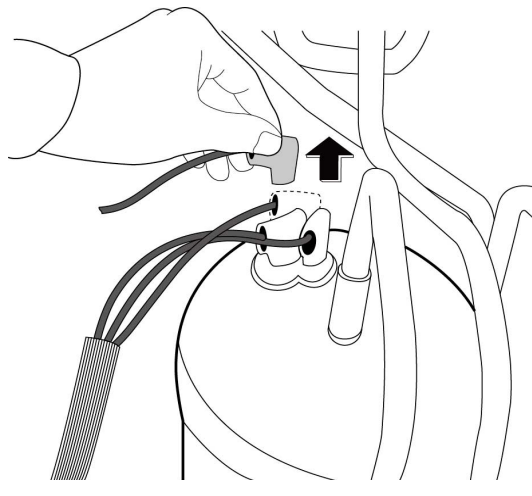
Procedure	Illustration
<ol style="list-style-type: none"><li>1) Heat up the brazed parts and then detach the the four-way valve and the pipe (see CJ_ODU_VALVE_001).</li><li>2) Remove the four-way valve assembly with pliers.</li></ol>	 <p data-bbox="906 1693 1171 1727">CJ_ODU_VALVE_001</p>

**Note:** This section is for reference only. Actual unit appearance may vary.

### 3.7 Compressor

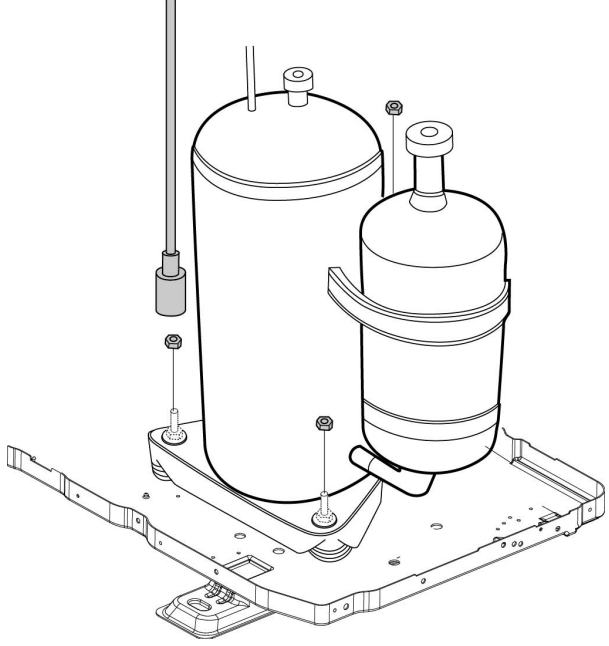
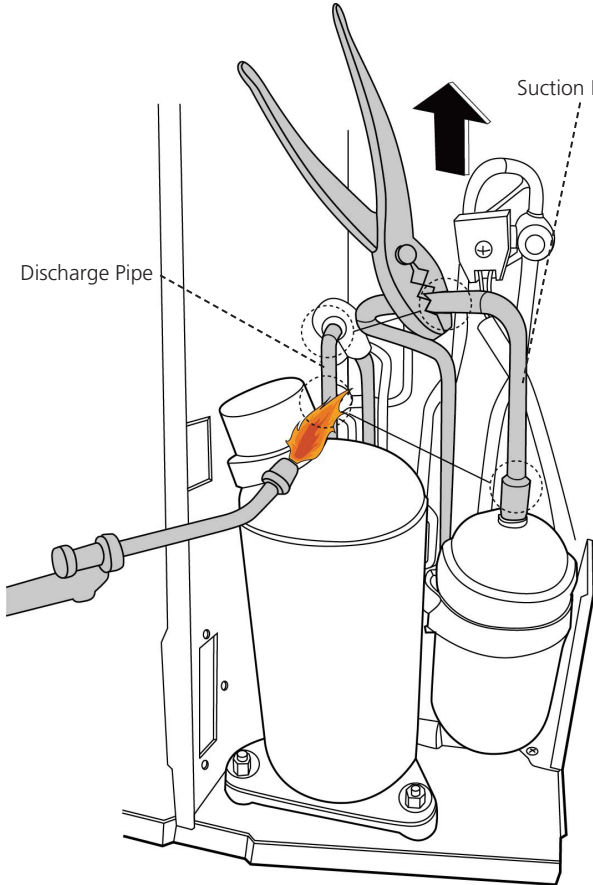
**⚠ WARNING:** Evacuate the system and confirm that there is no refrigerant left in the system before removing the four-way valve and the compressor. (For R32 & R290, you should evacuate the system with the vacuum pump; flush the system with nitrogen; then repeat the two steps before heating up the brazed parts. The operations above should be implemented by professionals.)

**Note:** Remove the panel plate, connection of compressor on PCB (refer to 3.1 Panel plate and 3.2 Electrical parts) before disassembling sound blanket.

Procedure	Illustration
1) Remove the flange nut of terminal cover and remove the terminal cover (see CJ_ODU_COMP_001).	 <p>The diagram shows a top-down view of the compressor assembly. A dashed line points to a terminal cover on the left side of the unit. The cover is being lifted away from the terminal block.</p> <p style="text-align: center;"><b>CJ_ODU_COMP_001</b></p>
2) Disconnect the connectors (see CJ_ODU_COMP_002).	 <p>The diagram shows a close-up of a hand pulling a connector away from a terminal block. An upward-pointing arrow indicates the direction of removal. The terminal block is part of the compressor assembly.</p> <p style="text-align: center;"><b>CJ_ODU_COMP_002</b></p>

**Note:** This section is for reference only. Actual unit appearance may vary.



Procedure	Illustration
<p>3) Remove the hex nuts and washers securing the compressor, located on the bottom plate (see CJ_ODU_COMP_003).</p>	 <p style="text-align: center;"><b>CJ_ODU_COMP_003</b></p>
<p>4) Heat up the brazed parts and then remove the the discharge pipe and the suction pipe (see CJ_ODU_COMP_004).</p> <p>5) Lift the compressor from the base pan assembly with pliers.</p>	 <p style="text-align: center;"><b>CJ_ODU_COMP_004</b></p>

**Note:** This section is for reference only. Actual unit appearance may vary.

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# Troubleshooting

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## 1. Safety Caution

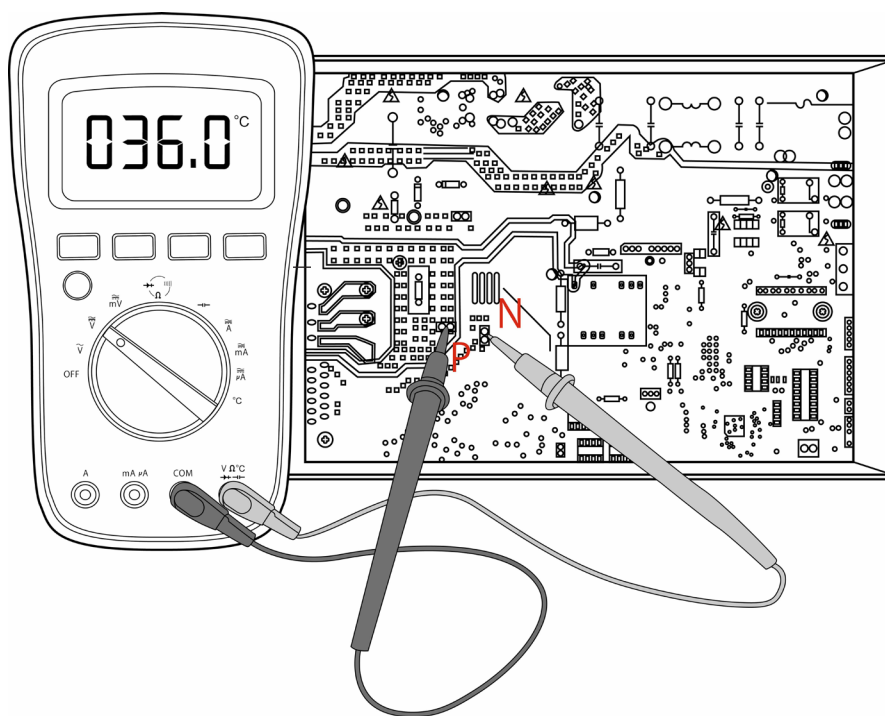
### ⚠ WARNING

Be sure to turn off all power supplies or disconnect all wires to avoid electric shock. While checking indoor/outdoor PCB, please equip oneself with antistatic gloves or wrist strap to avoid damage to the board.

### ⚠ WARNING

Electricity remains in capacitors even when the power supply is off. Ensure the capacitors are fully discharged before troubleshooting.

Test the voltage between P and N on back of the main PCB with multimeter. If the voltage is lower than 36V, the capacitors are fully discharged. For models that cannot be measured, wait 5 minutes after the power supply is off to ensure that the capacitors are fully discharged.



**Note:** This picture is for reference only. Actual appearance may vary.

## 2. General Troubleshooting

### 2.1 Error Display (Indoor Unit)

When the indoor unit encounters a recognized error, the operation lamp will flash in a corresponding series, the timer lamp may turn on or begin flashing, and an error code will be displayed. These error codes are described in the following table:

Operation Lamp	Timer Lamp	LED Display	Error Information	Solution
--	--	<b>dF</b>	Defrost	Normal Display, not error code
--	--	<b>Sc</b>	Self clean	
--	--	<b>CL</b>	Filter cleaning reminder(power on display for 15 seconds)	
--	--	<b>rF</b>	Filter replacement reminder(power on display for 15 seconds)	
--	--	<b>FP</b>	Heating in room temperature under 8°C	
--	--	<b>FC</b>	Forced cooling	
--	--	<b>RP</b>	AP mode of WIFI connection	
--	--	<b>CP</b>	Remote switched off	
1 time	OFF	<b>EH00/EH01</b>	Indoor unit EEPROM parameter error	TS18
2 times	OFF	<b>EL01</b>	Indoor / outdoor unit communication error	TS19
3 times	OFF	<b>EH02</b>	Zero-crossing signal detection error(for some models)	TS21
4 times	OFF	<b>EH03</b>	The indoor fan speed is operating outside of the normal range	TS22
5 times	OFF	<b>EC51</b>	Outdoor unit EEPROM parameter error(for some models)	TS18
5 times	OFF	<b>EC52</b>	Condenser coil temperature sensor T3 is in open circuit or has short circuited	TS25
5 times	OFF	<b>EC53</b>	Outdoor room temperature sensor T4 is in open circuit or has short circuited	TS25
5 times	OFF	<b>EC54</b>	Compressor discharge temperature sensor TP is in open circuit or has short circuited	TS25
5 times	OFF	<b>EC56</b>	Evaporator coil outlet temperature sensor T2B is in open circuit or has short circuited(for free-match indoor units)	TS25
6 times	OFF	<b>EH60</b>	Indoor room temperature sensor T1 is in open circuit or has short circuited	TS25
6 times	OFF	<b>EH61</b>	Evaporator coil temperature sensor T2 is in open circuit or has short circuited	TS25
12 times	OFF	<b>EC07</b>	The outdoor fan speed is operating outside of the normal range(for some models)	TS22
9 times	OFF	<b>EH0b</b>	Indoor PCB / Display board communication error	TS26
8 times	OFF	<b>EL0C</b>	Refrigerant leak detected	TS27
7 times	FLASH	<b>PC00</b>	IPM malfunction or IGBT over-strong current protection	TS29
2 times	FLASH	<b>PC01</b>	Over voltage or over low voltage protection	TS30

3 times	FLASH	PC02	High temperature protection of IPM module or High pressure protection(for some models)	TS31
5 times	FLASH	PC04	Inverter compressor drive error	TS33
1 time	FLASH	PC08	Current overload protection(for some models)	TS28
7 times	FLASH	PC03	High pressure protection or low pressure protection(for some models)	TS34
1 times	ON	--	Indoor units mode conflict(match with multi outdoor unit)	--

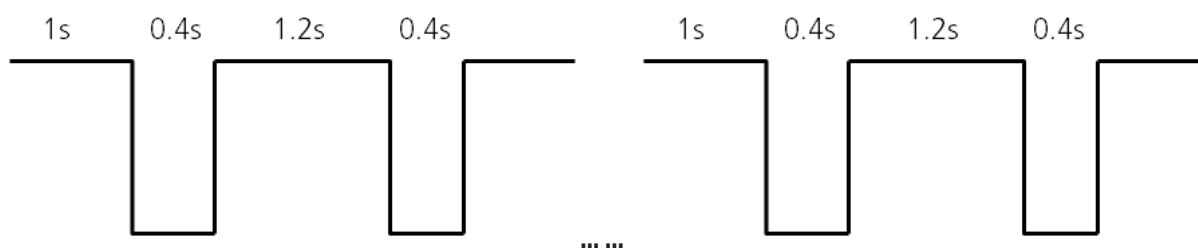
#### For other errors:

The display board may show a garbled code or a code undefined by the service manual. Ensure that this code is not a temperature reading.

#### Troubleshooting:

Test the unit using the remote control. If the unit does not respond to the remote, the indoor PCB requires replacement. If the unit responds, the display board requires replacement.

#### LED flash frequency:



## 2.2 Error Display (For Some Outdoor Units)

There are 2 LED lights (RED color and GREEN color) welded in outdoor main board. After power on, LED show different actions when encounter different problems.

No.	Problem	LED(GREEN)	LED(RED)	Solution
1	Standby normally	ON	OFF	-
2	Operate normally	OFF	ON	-
3	Compressor driven chip EEPROM parameter error	ON	FLASH	TS19
4	IPM malfunction or IGBT over-strong current protection	FLASH	OFF	TS30
5	Over voltage or too low voltage protection	ON	ON	TS31
6	Inverter compressor drive error	OFF	FLASH	TS34
7	Inverter compressor drive error	FLASH	LIGHT	TS34
8	Communication error between outdoor main chip and compressor driven chip	FLASH	FLASH	TS19

### 3. Complain Record Form

#### Complain Record Form

Request No.:

Date:

Installation Date:

Service Date:

Customer Information			
Name		Telephone No.	
Home Address			
Email			
Product Information			
Indoor Unit Model		Outdoor Unit Model	
Serial No. of indoor unit			
Serial No. of outdoor unit			
Working Mode	<input type="checkbox"/> Cooling <input type="checkbox"/> Heating <input type="checkbox"/> Fan only <input type="checkbox"/> Dry		
Setting temperature	_____°C / °F	Fan speed	<input type="checkbox"/> Turbo <input type="checkbox"/> High <input type="checkbox"/> Medium <input type="checkbox"/> Low <input type="checkbox"/> Auto
Temperature of air inlet	_____°C / °F	Temperature of air outlet	_____°C / °F
Installation / Condition Information			
Indoor temperature	_____°C / °F	Indoor humidity	_____ %RH
Outdoor temperature	_____°C / °F	Outdoor humidity	_____ %RH
Length of Connecting pipe		Pipe diameter	Gas pipe:          Liquid pipe:
Length of Wiring		wire diameter	
System Running Pressure	_____MPa   or   _____Bar   or   _____PSI		
Room size (L*W*H)			
Photo of Installation of Indoor unit (Photo #1)		Photo of Installation of Outdoor unit (Photo #2)	
Failure Description			
Error Code of Indoor unit		Code of Outdoor PCB	
Unit does not start			
Remote control does not work			
Indoor display shows nothing			
No cooling or heating at all			
Less cooling or heating			
Unit starts but stops shortly			
High noise			
High vibration			

Parameter Checking information by Remote controller			
Displaying code	Displaying code meaning	Display value	Display value meaning
T1	Room temperature		
T2	Indoor coil temperature		
T3	Outdoor coil temperature		
T4	Ambient temperature		
Tb	Outlet temperature of indoor coil		
TP	Discharge temperature		
TH	Suction temperature		
FT	Targeted Frequency		
Fr	Actual Frequency		
IF	Indoor fan speed		
OF	Outdoor fan speed		
LA	EXV opening steps		
CT	Compressor continuous running time		
ST	Causes of compressor stop.		
A0, A1, b0, b1, b2, b3, b4, b5, b6, dL, Ac, Uo, Td, dA, dS, dT	Reserved		

Approval from Manufacturer	
<input type="checkbox"/> Approved	
<input type="checkbox"/> More Proof needed	
<input type="checkbox"/> Rejected	



---

## 4. Information Inquiry

- To enter information inquiry status, complete the following procedure within ten seconds:
  - Press LED(or DO NOT DISTURB) 3 times.
  - Press SWING(or AIR DIRECTION) 3 times.
- Finish 1 and 2 within 10 seconds, you will hear beeps for two seconds, which means the unit goes into parameter checking mode.
- Use the LED(or DO NOT DISTURB) and SWING(or AIR DIRECTION) buttons to cycle through information displayed.
- Pressing LED(or DO NOT DISTURB) will display the next code in the sequence. Pressing SWING(or AIR DIRECTION) will show the previous.
- The following table shows information codes. The screen will display this code for two seconds, then the information for 25 seconds.

Displayed code	Explanation	Displayed value	Meaning	Additional Notes
T1	Room temperature	-1F,-1E,-1d,-1c,-1b,-1A -19—99 A0,A1,...A9 b0,b1,...b9 c0,c1,...c9 d0,d1,...d9 E0,E1,...E9 F0,F1,...F9	-25,-24,-23,-22,-21,-20 -19—99 100,101,...109 110,111,...119 120,121,...129 130,131,...139 140,141,...149 150,151,...159	<ol style="list-style-type: none"> <li>All displayed temperatures use actual values.</li> <li>All temperatures are displayed in °C regardless of remote used.</li> <li>T1, T2, T3, T4, and T2B display ranges from -25 to 70 °C. TP display ranges from -20 to 130 °C.</li> <li>The frequency display ranges from 0 to 159HZ.</li> <li>If the actual values exceed or fall short of the defined range, the values closest to the maximum and minimum values will be displayed.</li> </ol>
T2	Indoor coil temperature			
T3	Outdoor coil temperature			
T4	Ambient temperature			
TB	Outlet temperature of indoor coil			
TP	Discharge temperature			
TH	Suction temperature			
FT	Targeted frequency			
FR	Actual frequency			
IF	Indoor fan speed	0 1,2,3,4	OFF Low speed, Medium speed, High speed, Turbo.	N/A Used for some large capacity motors.
OF	Outdoor fan speed	14-FF	Actual fan speed is equal to the display value converted to decimal value and multiplied by 10. This is measured in RPM.	Used for some small capacity motors. The display value is 14-FF (hexadecimal). The corresponding fan speed ranges from 200 to 2550RPM.
LR	EXV opening angle	0-FF	Actual EXV opening value is equal to the display value converted to decimal value and then multiplied by 2.	-
CT	Compressor continuous running time	0-FF	0-255 minutes	If the actual value exceeds or falls short of the defined range, the value closest to the maximum and minimum will be displayed.
ST	Causes of compressor stop	0-99	For a detailed explanation, contact technical support.	-

Displayed code	Explanation	Displayed value	Meaning	Additional Notes
R0	Reserved	0-FF 2-28 5-20 5-25	-	-
R1				
b0				
b1				
b2				
b3				
b4				
b5				
b6				
dL				
Rc				
Uo				
Td				
dR				
dS				
dT				

---

## 5. Error Diagnosis and Troubleshooting Without Error Code

### WARNING

Be sure to turn off unit before any maintenance to prevent damage or injury.

#### 5.1 Remote maintenance

**SUGGESTION:** When troubles occur, please check the following points with customers before field maintenance.

No.	Problem	Solution
1	Unit will not start	TS13 - TS14
2	The power switch is on but fans will not start	TS13 - TS14
3	The temperature on the display board cannot be set	TS13 - TS14
4	Unit is on but the wind is not cold(hot)	TS13 - TS14
5	Unit runs, but shortly stops	TS13 - TS14
6	The unit starts up and stops frequently	TS13 - TS14
7	Unit runs continuously but insufficient cooling(heating)	TS13 - TS14
8	Cool can not change to heat	TS13 - TS14
9	Unit is noisy	TS13 - TS14

---

## 5.2 Field maintenance

	Problem	Solution
1	Unit will not start	TS15 - TS16
2	Compressor will not start but fans run	TS15 - TS16
3	Compressor and condenser (outdoor) fan will not start	TS15 - TS16
4	Evaporator (indoor) fan will not start	TS15 - TS16
5	Condenser (Outdoor) fan will not start	TS15 - TS16
6	Unit runs, but shortly stops	TS15 - TS16
7	Compressor short-cycles due to overload	TS15 - TS16
8	High discharge pressure	TS15 - TS16
9	Low discharge pressure	TS15 - TS16
10	High suction pressure	TS15 - TS16
11	Low suction pressure	TS15 - TS16
12	Unit runs continuously but insufficient cooling	TS15 - TS16
13	Too cool	TS15 - TS16
14	Compressor is noisy	TS15 - TS16
15	Horizontal louver can not revolve	TS15 - TS16

1.Remote Maintenance	Electrical Circuit					Refrigerant Circuit					
Possible causes of trouble	Power failure										
	The main power tripped										
	Loose connections										
	Faulty transformer										
	The voltage too high or too low										
	The remote control is powered off										
	Broken the remote control										
	Dirty air filter										
	Dirty condenser fins										
	The setting temperature is higher/lower than the room's (cooling/heating)										
The ambient temperature is too high/low when the mode is cooling/heating											
Fan mode											
SILENCE function is activated (Optional function)											
Frosting and defrosting frequently											
Unit will not start	☆	☆	☆	☆							
The power switch is on but fans will not start			☆	☆	☆						
The temperature on the playboard cannot be setted						☆	☆				
Unit is on but the wind is not cold (hot)								☆	☆	☆	
Unit runs, but shortly stops				☆				☆	☆		
The unit startup and stop frequently				☆					☆		☆
Unit runs continuously but insufficient cooling (heating)							☆	☆	☆	☆	
Cool can not change to heat											
Unit is noisy											
Test method / remedy	Test voltage										
	Close the power switch										
	Inspect connections - tighten										
	Change the transformer										
	Test voltage										
	Replace the battery of the remote control										
	Replace the remote control										
	Clean or replace										
	Clean										
	Adjust the setting temperature										
Turn on the AC later											
Adjust to cool mode											
Turn off the SILENCE function											
Turn on the AC later											

1.Remote Maintenance	Others					
Possible causes of trouble	Heavy load condition	Loosen hold down bolts and / or screws	Bad airproof	The air inlet or outlet of either unit is blocked	Interference from cell phone towers and remote boosters	Shipping plates remain attached
	Unit will not start					
	The power switch is on but fans will not start				☆	
	The temperature on the display board cannot be set					
	Unit is on but the wind is not cold(hot)					
	Unit runs, but shortly stops					
The unit starts up and stops frequently				☆		
Unit runs continuously but insufficient cooling(heating)	☆		☆	☆		
Cool can not change to heat						
Unit is noisy		☆			☆	
Test method / remedy	Check heat load	Tighten bolts or screws	Close all the windows and doors	Remove the obstacles	Reconnect the power or press <b>ON/OFF</b> button on remote control to restart operation	Remove them

2.Field Maintenance	Electrical Circuit														
Possible causes of trouble	Electrical Circuit														
	Power failure	Blown fuse or varistor	Loose connections	Shorted or broken wires	Safety device opens	Faulty thermostat / room temperature sensor	Wrong setting place of temperature sensor	Faulty transformer	Shorted or open capacitor	Faulty magnetic contactor for compressor	Faulty magnetic contactor for fan	Low voltage	Faulty stepping motor	Shorted or grounded compressor	Shorted or grounded fan motor
Unit will not start	☆	☆	☆	☆	☆			☆							
Compressor will not start but fans run				☆		☆			☆	☆				☆	
Compressor and condenser (outdoor) fan will not start				☆		☆				☆					
Evaporator (indoor) fan will not start				☆					☆		☆				☆
Condenser (Outdoor) fan will not start				☆		☆			☆		☆				☆
Unit runs, but shortly stops										☆		☆			
Compressor short-cycles due to overload										☆		☆			
High discharge pressure															
Low discharge pressure															
High suction pressure															
Low suction pressure															
Unit runs continuously but insufficient cooling															
Too cool						☆	☆								
Compressor is noisy															
Horizontal louver can not revolve			☆	☆									☆		
Test method / remedy	Electrical Circuit														
	Test voltage														
Inspect fuse type & size															
Inspect connections - tighten															
Test circuits with tester															
Test continuity of safety device															
Test continuity of thermostat / sensor & wiring															
Place the temperature sensor at the central of the air inlet grille															
Check control circuit with tester															
Check capacitor with tester															
Test continuity of coil & contacts															
Test continuity of coil & contacts															
Test voltage															
Replace the stepping motor															
Check resistance with multimeter															
Check resistance with multimeter															



2.Field Maintenance	Refrigerant Circuit														Others								
Possible causes of trouble	Compressor stuck	Shortage of refrigerant	Restricted liquid line	Dirty air filter	Dirty evaporator coil	Insufficient air through evaporator coil	Overcharge of refrigerant	Dirty or partially blocked condenser	Air or incompressible gas in refrigerant cycle	Short cycling of condensing air	High temperature condensing medium	Insufficient condensing medium	Broken compressor internal parts	Inefficient compressor	Expansion valve obstructed	Expansion valve or capillary tube closed completely	Leaking power element on expansion valve	Poor installation of feeler bulb	Heavy load condition	Loosen hold down bolts and / or screws	Shipping plates remain attached	Poor choices of capacity	Contact of piping with other piping or external plate
Unit will not start																							
Compressor will not start but fans run	☆																						
Compressor and condenser (outdoor) fan will not start																							
Evaporator (indoor) fan will not start																							
Condenser (Outdoor) fan will not start																							
Unit runs, but shortly stops		☆	☆				☆	☆								☆	☆						
Compressor short-cycles due to overload		☆					☆	☆															
High discharge pressure							☆	☆	☆	☆	☆												
Low discharge pressure		☆												☆									
High suction pressure							☆							☆				☆	☆				
Low suction pressure		☆	☆	☆	☆	☆								☆	☆	☆							
Unit runs continuously but insufficient cooling		☆	☆	☆	☆	☆		☆	☆	☆				☆					☆			☆	
Too cool																							
Compressor is noisy							☆						☆							☆	☆		☆
Horizontal louver can not revolve																							
Test method / remedy	Replace the compressor	Leak test	Replace restricted part	Clean or replace	Clean coil	Check fan	Change charged refrigerant volume	Clean condenser or remove obstacle	Purge, evacuate and recharge	Remove obstruction to air flow	Remove obstruction in air or water flow	Remove obstruction in air or water flow	Replace compressor	Test compressor efficiency	Replace valve	Replace valve	Replace valve	Fix feeler bulb	Check heat load	Tighten bolts or screws	Remove them	Choose AC of lager capacity or add the number of AC	Rectify piping so as not to contact each other or with external plate

## 6. Quick Maintenance by Error Code

If you do not have the time to test which specific parts are faulty, you can directly change the required parts according the error code.

You can find the parts to replace by error code in the following table.

Part requiring replacement	Error Code								
	EH00/ EH0R	EL01	EH02	EH03	EH60	EH61	EH0b	EL0C	PC08
Indoor PCB	✓	✓	✓	✓	✓	✓	✓	✓	x
Outdoor PCB	x	✓	x	x	x	x	x	x	✓
Display board	x	x	x	x	x	x	✓	x	x
Indoor fan motor	x	x	x	✓	x	x	x	x	x
T1 sensor	x	x	x	x	✓	x	x	x	x
T2 Sensor	x	x	x	x	x	✓	x	✓	x
Reactor	x	✓	x	x	x	x	x	x	x
Compressor	x	x	x	x	x	x	x	x	✓
Additional refrigerant	x	x	x	x	x	x	x	✓	x

Part requiring replacement	EC53	EC52	EC54	EC56	EC51	EC07	PC00	PC01	PC02	PC03	PC04
Indoor PCB	x	x	x	x	x	x	x	x	x	x	x
Outdoor PCB	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Indoor fan motor	x	x	x	x	x	x	x	x	x	x	x
Outdoor fan motor	x	x	x	x	x	✓	✓	x	✓	x	✓
T3 Sensor	x	✓	x	x	x	x	x	x	x	x	x
T4 Sensor	✓	x	x	x	x	x	x	x	x	x	x
TP Sensor	x	x	✓	x	x	x	x	x	x	x	x
T2B Sensor	x	x	x	✓	x	x	x	x	x	x	x
Reactor	x	x	x	x	x	x	x	✓	x	x	x
Compressor	x	x	x	x	x	x	✓	x	x	x	✓
IPM module board	x	x	x	x	x	x	✓	✓	✓	x	✓
High pressure protector	x	x	x	x	x	x	x	x	✓	x	x
Low pressure protector	x	x	x	x	x	x	x	x	x	✓	x
Additional refrigerant	x	x	x	x	x	x	x	x	x	✓	x

**Note:** For certain models, outdoor PCB could not be removed separately. In this case, the outdoor electric control box should be replaced as a whole.

## 7. Troubleshooting by Error Code

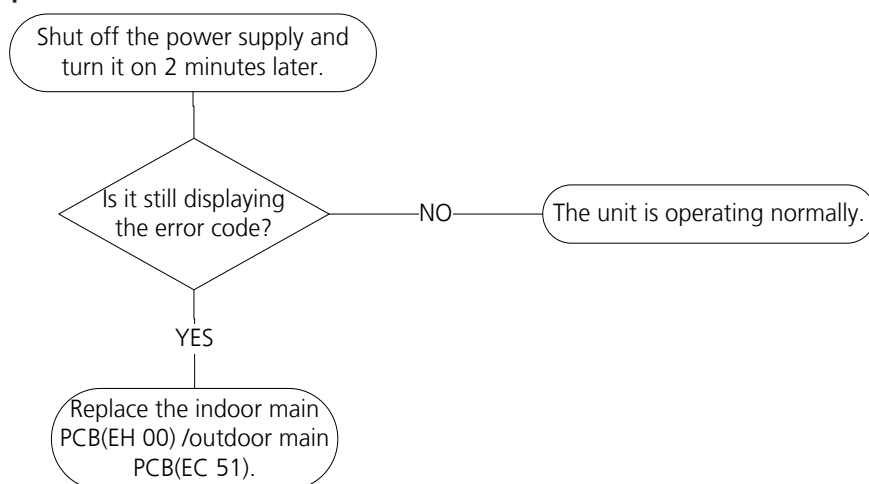
### 7.1 EH 00/ EH 0A / EC 51 (EEPROM parameter error diagnosis and solution)

**Description:** Indoor or outdoor PCB main chip does not receive feedback from EEPROM chip.

**Recommended parts to prepare:**

- Indoor PCB
- Outdoor PCB

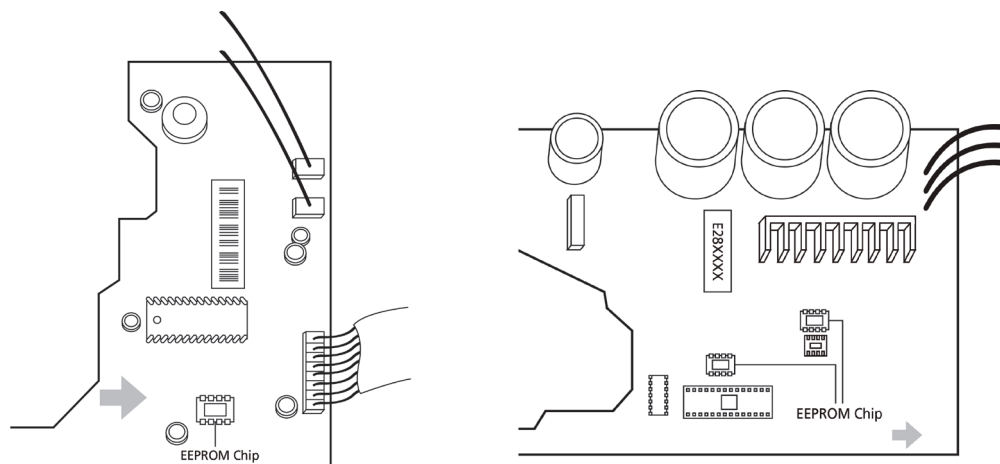
**Troubleshooting and repair:**



**Remarks:**

**EEPROM:** A read-only memory whose contents can be erased and reprogrammed using a pulsed voltage.

The location of the EEPROM chip on the indoor and outdoor PCB is shown in the following two images:



**Note:** For certain models, outdoor PCB could not be removed separately. In this case, the outdoor electric control box should be replaced as a whole. This pictures are only for reference, actual appearance may vary.

Troubleshooting and repair of compressor driven chip EEPROM parameter error and communication error between outdoor main chip and compressor driven chip are same as EC 51.

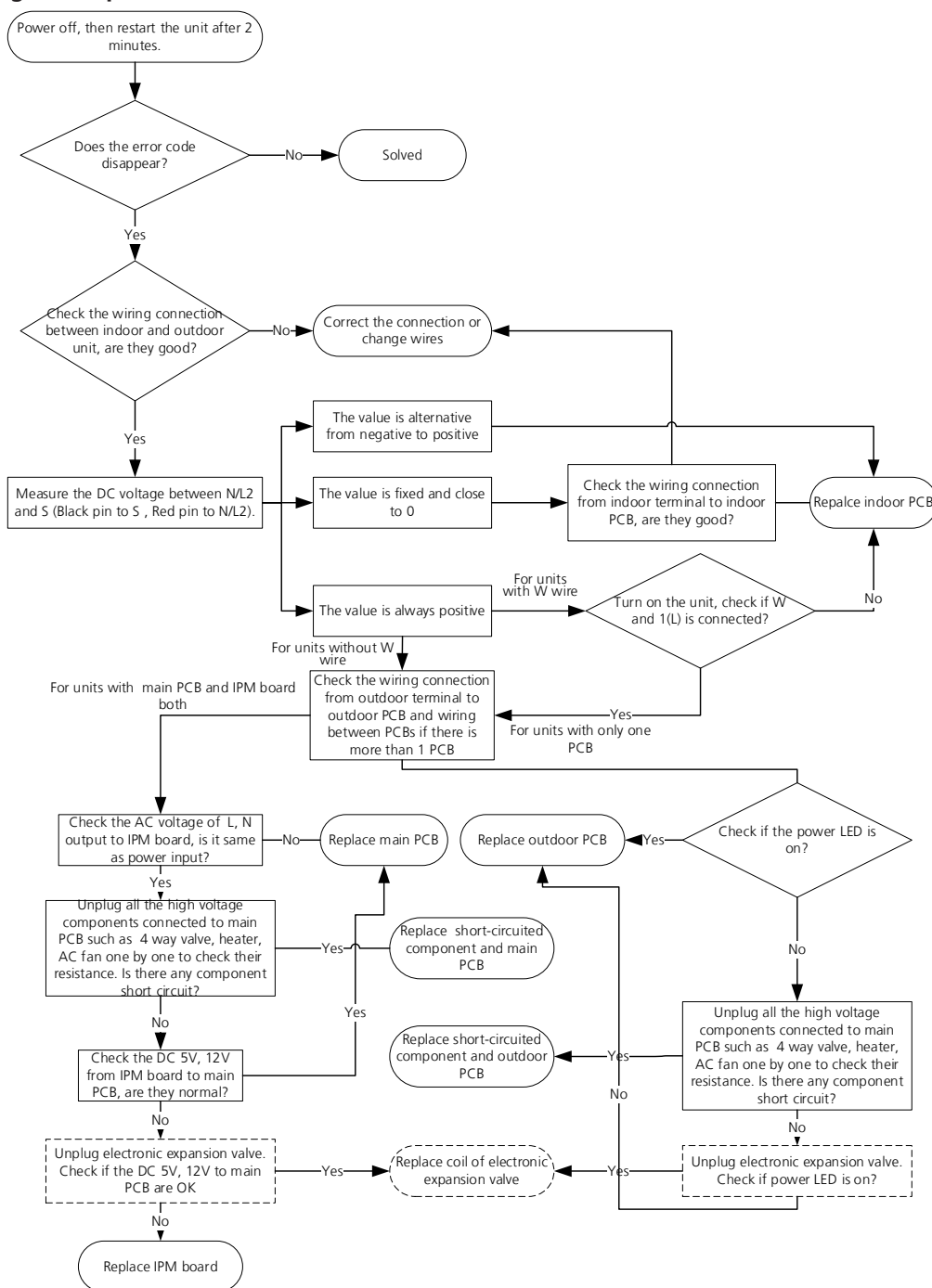
## 7.2 EL 01 (Indoor and outdoor unit communication error diagnosis and solution)

**Description:** Indoor unit can not communicate with outdoor unit

**Recommended parts to prepare:**

- Indoor PCB
- Outdoor PCB
- Short-circuited component

**Troubleshooting and repair:**

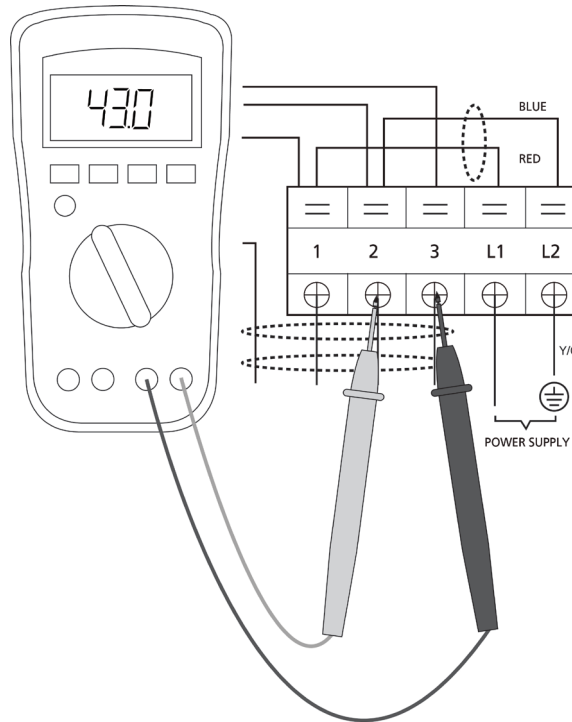


**Note:** For certain models, outdoor PCB could not be removed separately. In this case, the outdoor electric control box should be replaced as a whole.

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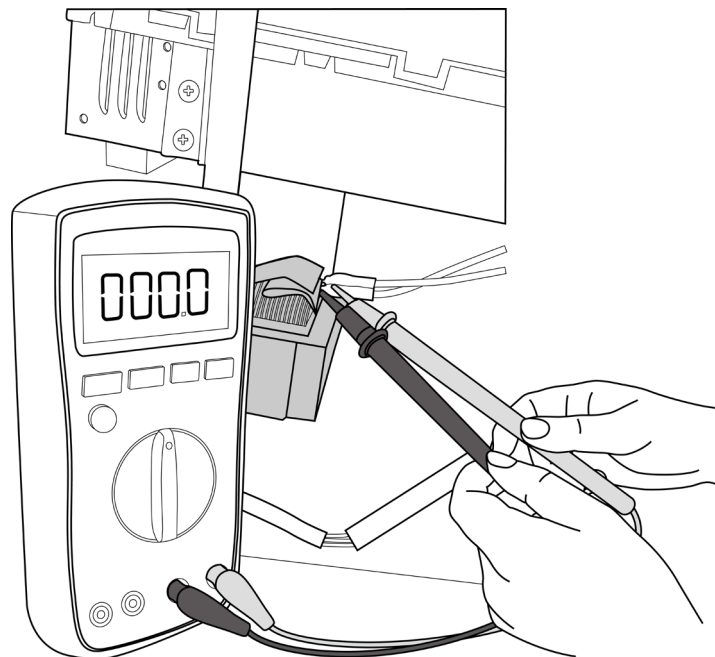
**Remarks:**

- Use a multimeter to test the DC voltage between 2 port(or S or L2 port) and 3 port(or N or S port) of outdoor unit. The red pin of multimeter connects with 2 port(or S or L2 port) while the black pin is for 3 port(or N or S port).
- When AC is normal running, the voltage is moving alternately as positive values and negative values
- If the outdoor unit has malfunction, the voltage has always been the positive value.
- While if the indoor unit has malfunction, the voltage has always been a certain value.



**S and N  
or  
L2 and S  
or  
2 and 3**

- Use a multimeter to test the resistance of the reactor which does not connect with capacitor.
- The normal value should be around zero ohm. Otherwise, the reactor must have malfunction.



**Note:** The picture and the value are only for reference, actual condition and specific value may vary.

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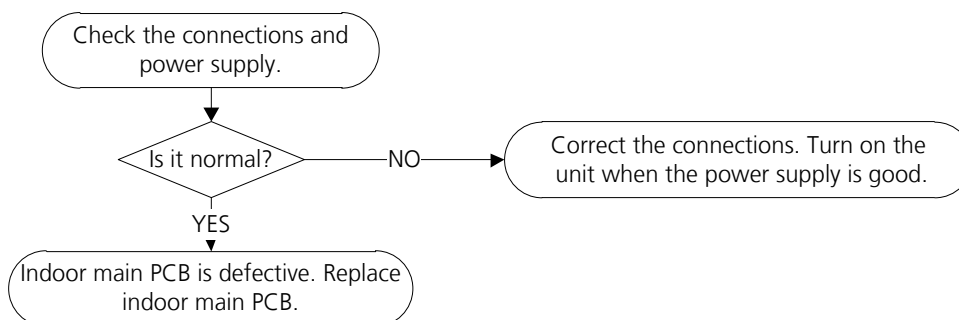
### 7.3 EH 02 (Zero crossing detection error diagnosis and solution)

**Description:** When PCB does not receive zero crossing signal feedback for 4 minutes or the zero crossing signal time interval is abnormal.

**Recommended parts to prepare:**

- Connection wires
- PCB

**Troubleshooting and repair:**



**Note:** EH 02 zero crossing detection error is only valid for the unit with AC fan motor, for other models, this error is invalid.

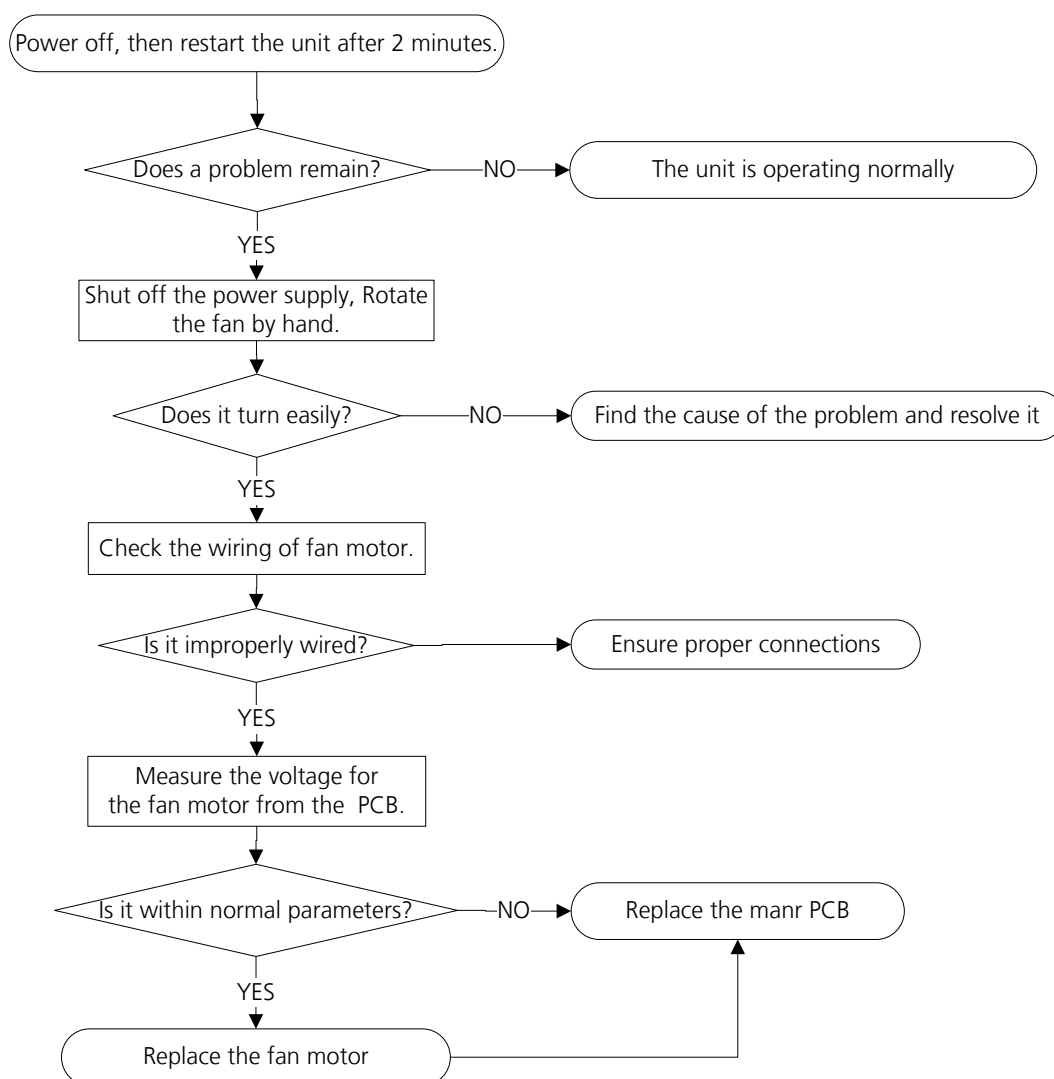
## 7.4 EH 03 / EC 07 (Fan speed is operating outside of normal range diagnosis and solution)

**Description:** When indoor / outdoor fan speed keeps too low or too high for a certain time, the LED displays the failure code and the AC turns off.

### Recommended parts to prepare:

- Connection wires
- Fan assembly
- Fan motor
- PCB

### Troubleshooting and repair:



**Note:** For certain models, outdoor PCB could not be removed separately. In this case, the outdoor electric control box should be replaced as a whole.

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## Index:

### 1. Indoor or Outdoor DC Fan Motor(control chip is in fan motor)

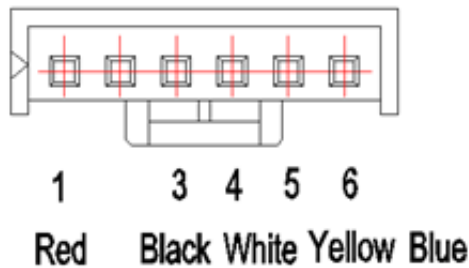
Power on and when the unit is in standby, measure the voltage of pin1-pin3, pin4-pin3 in fan motor connector. If the value of the voltage is not in the range showing in below table, the PCB must has problems and need to be replaced.

- DC motor voltage input and output (voltage: 220-240V~):

No.	Color	Signal	Voltage
1	Red	Vs/Vm	280V~380V
2	---	---	---
3	Black	GND	0V
4	White	Vcc	14-17.5V
5	Yellow	Vsp	0~5.6V
6	Blue	FG	14-17.5V

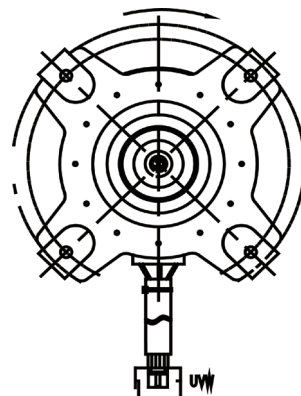
- DC motor voltage input and output (voltage: 115V~):

No.	Color	Signal	Voltage
1	Red	Vs/Vm	140V~190V
2	---	---	---
3	Black	GND	0V
4	White	Vcc	14-17.5V
5	Yellow	Vsp	0~5.6V
6	Blue	FG	14-17.5V



### 2. Outdoor DC Fan Motor (control chip is in outdoor PCB)

Release the UVW connector. Measure the resistance of U-V, U-W, V-W. If the resistance is not equal to each other, the fan motor must has problems and need to be replaced. otherwise the PCB must has problems and need to be replaced.

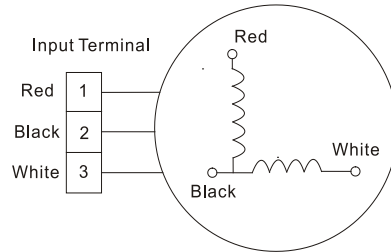




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### 3. Indoor AC Fan Motor

Power on and set the unit running in fan mode at high fan speed. After running for 15 seconds, measure the voltage of pin1 and pin2. If the value of the voltage is less than 100V(208~240V power supply) or 50V (115V power supply), the PCB must has problems and need to be replaced.



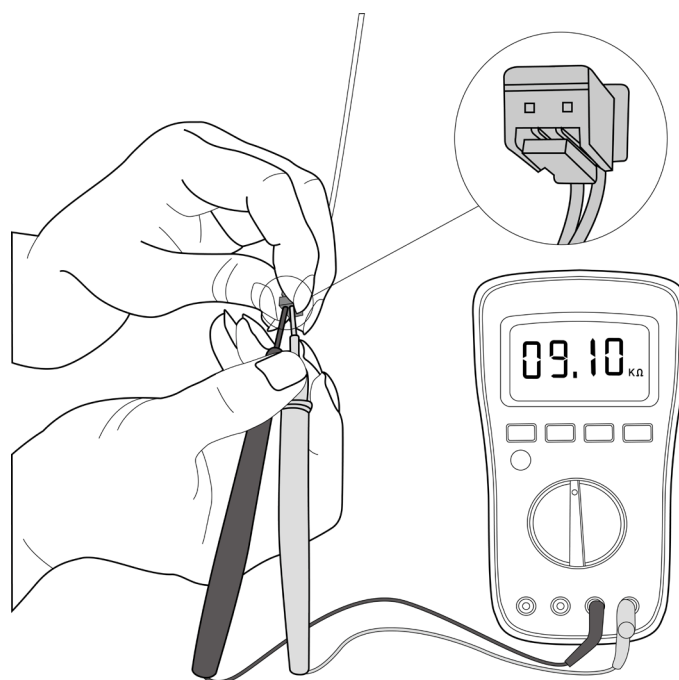
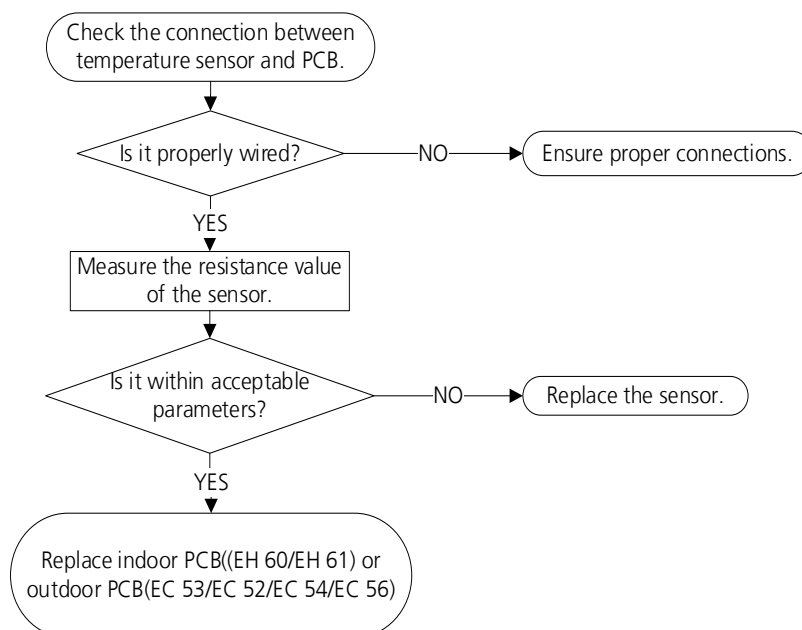
## 7.5 EH 60/EH 61/EC 53/EC 52/EC 54/EC 56 (Open circuit or short circuit of temperature sensor diagnosis and solution)

**Description:** If the sampling voltage is lower than 0.06V or higher than 4.94V, the LED displays the failure code.

### Recommended parts to prepare:

- Connection wires
- Sensors
- PCB

### Troubleshooting and repair:



**Note:** For certain models, outdoor PCB could not be removed separately. In this case, the outdoor electric control box should be replaced as a whole. This picture and the value are only for reference, actual appearance and value may vary

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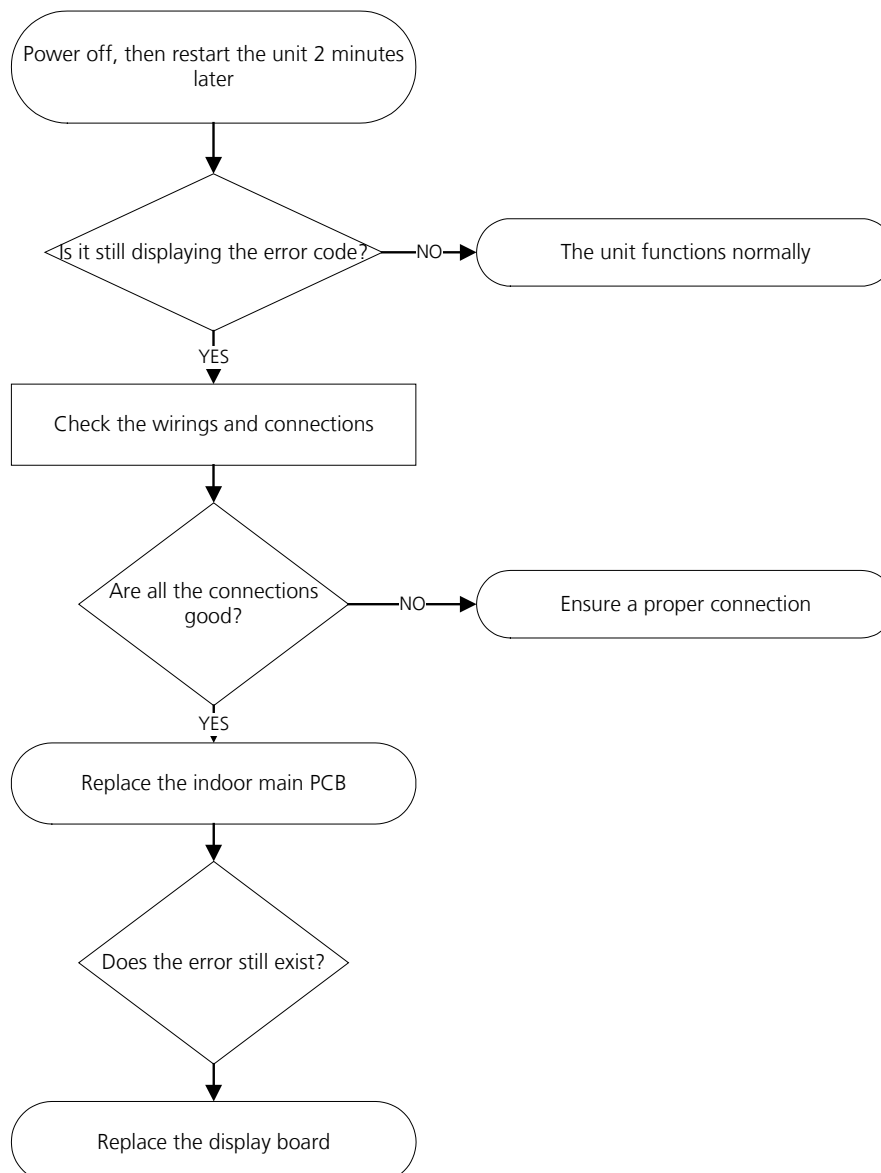
## 7.6 EH 0b (Indoor PCB / Display board communication error diagnosis and solution)

**Description:** Indoor PCB does not receive feedback from the display board.

**Recommended parts to prepare:**

- Communication wire
- Indoor PCB
- Display board

**Troubleshooting and repair:**



## 7.7 EL 0C (Refrigerant Leakage Detection diagnosis and solution)

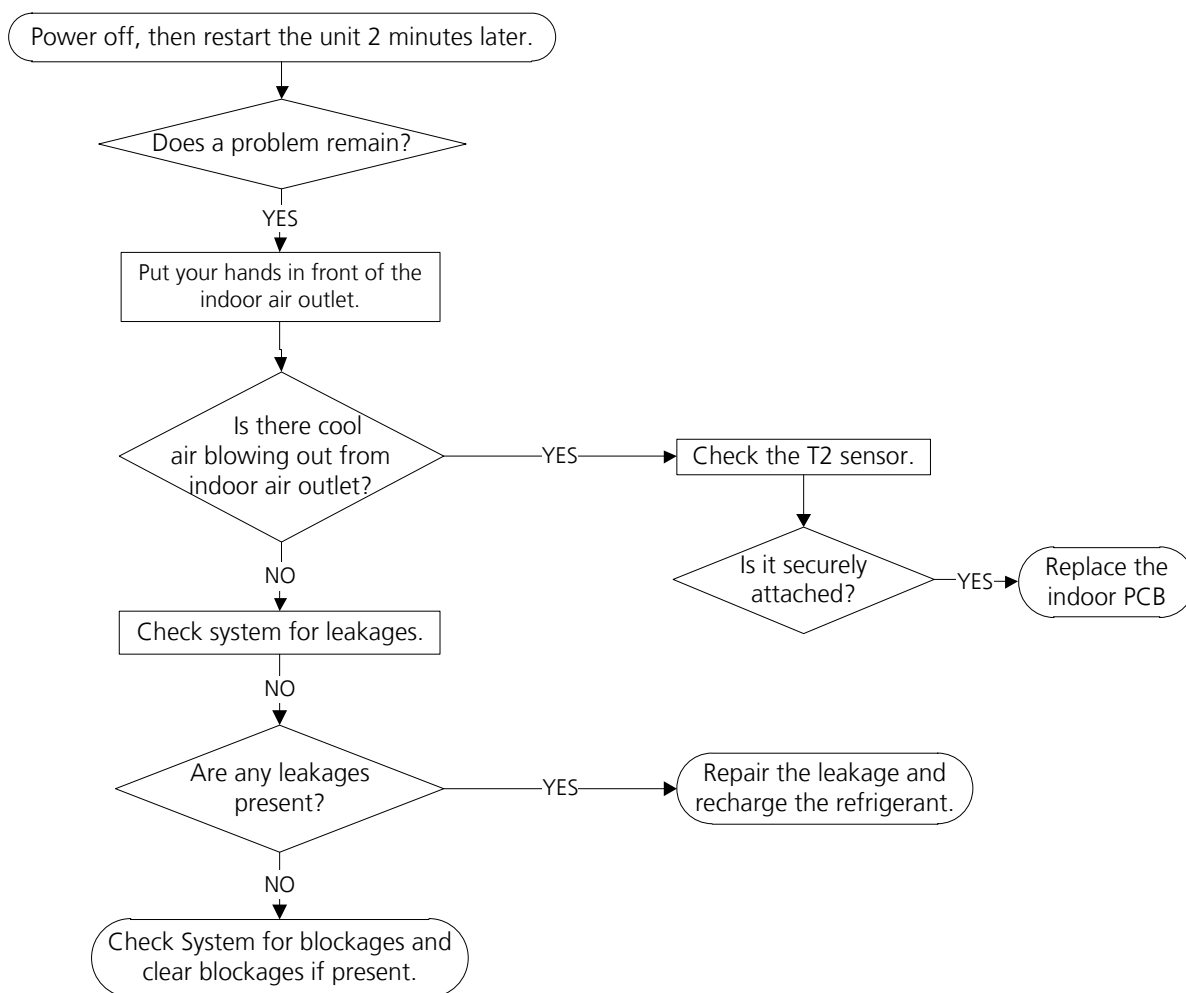
**Description:** Define the evaporator coil temperature T2 of the compressor just starts running as Tcool.

In the beginning 5 minutes after the compressor starts up, if  $T2 < T_{cool} - 1^{\circ}\text{C}$  ( $1.8^{\circ}\text{F}$ ) does not keep continuous 4 seconds and compressor running frequency higher than 50Hz does not keep for 3 minutes, and this situation happens 3 times, the LED displays the failure code and AC turns off.

### Recommended parts to prepare:

- T2 sensor
- Indoor PCB
- Additional refrigerant

### Troubleshooting and repair:



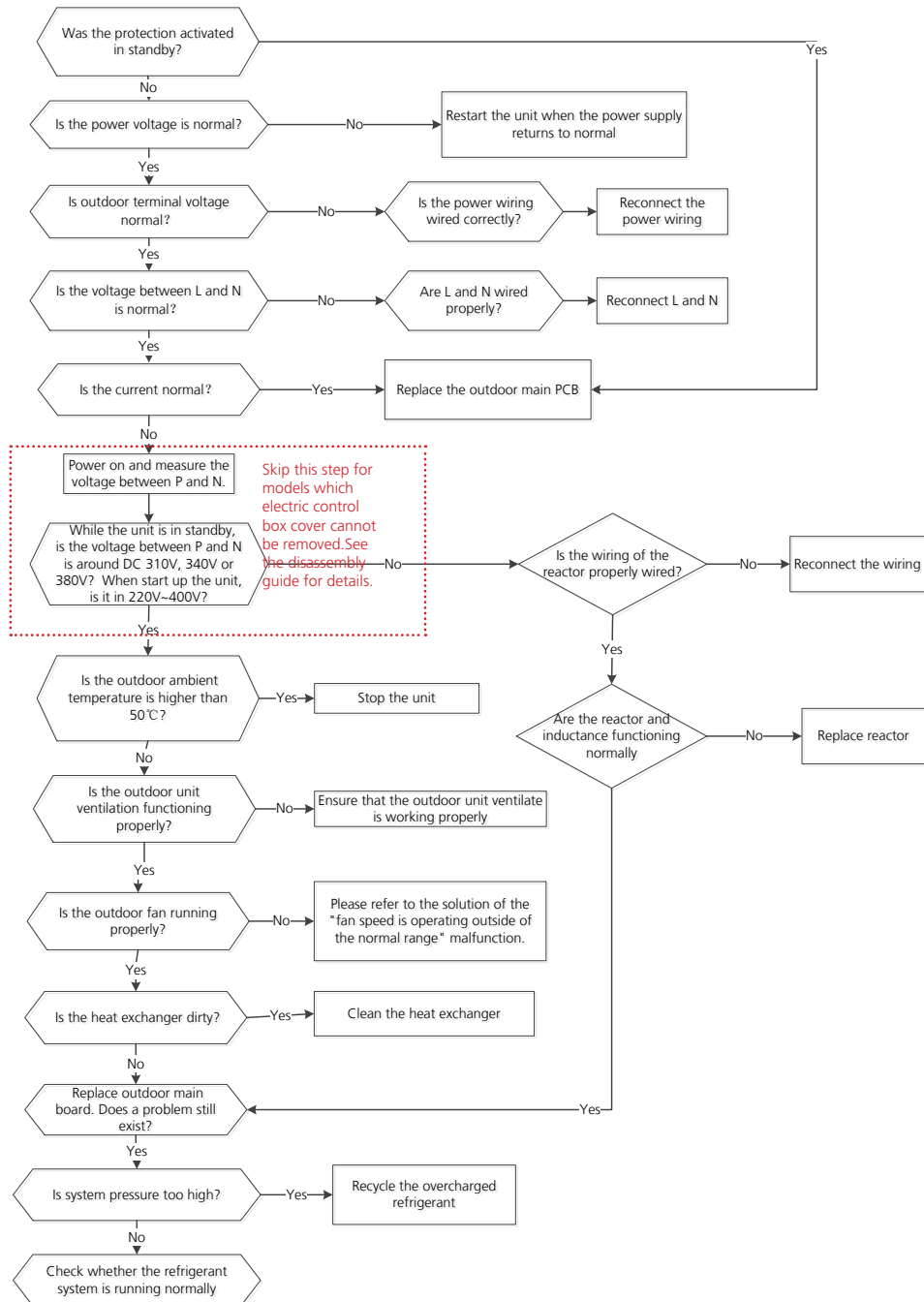
## 7.8 PC 08 (Current overload protection diagnosis and solution)

**Description:** An abnormal current rise is detected by checking the specified current detection circuit.

### Recommended parts to prepare:

- Connection wires
- Reactor
- Outdoor fan
- Outdoor PCB

### Troubleshooting and repair:



**Note:** For certain models, outdoor PCB could not be removed separately. In this case, the outdoor electric control box should be replaced as a whole.

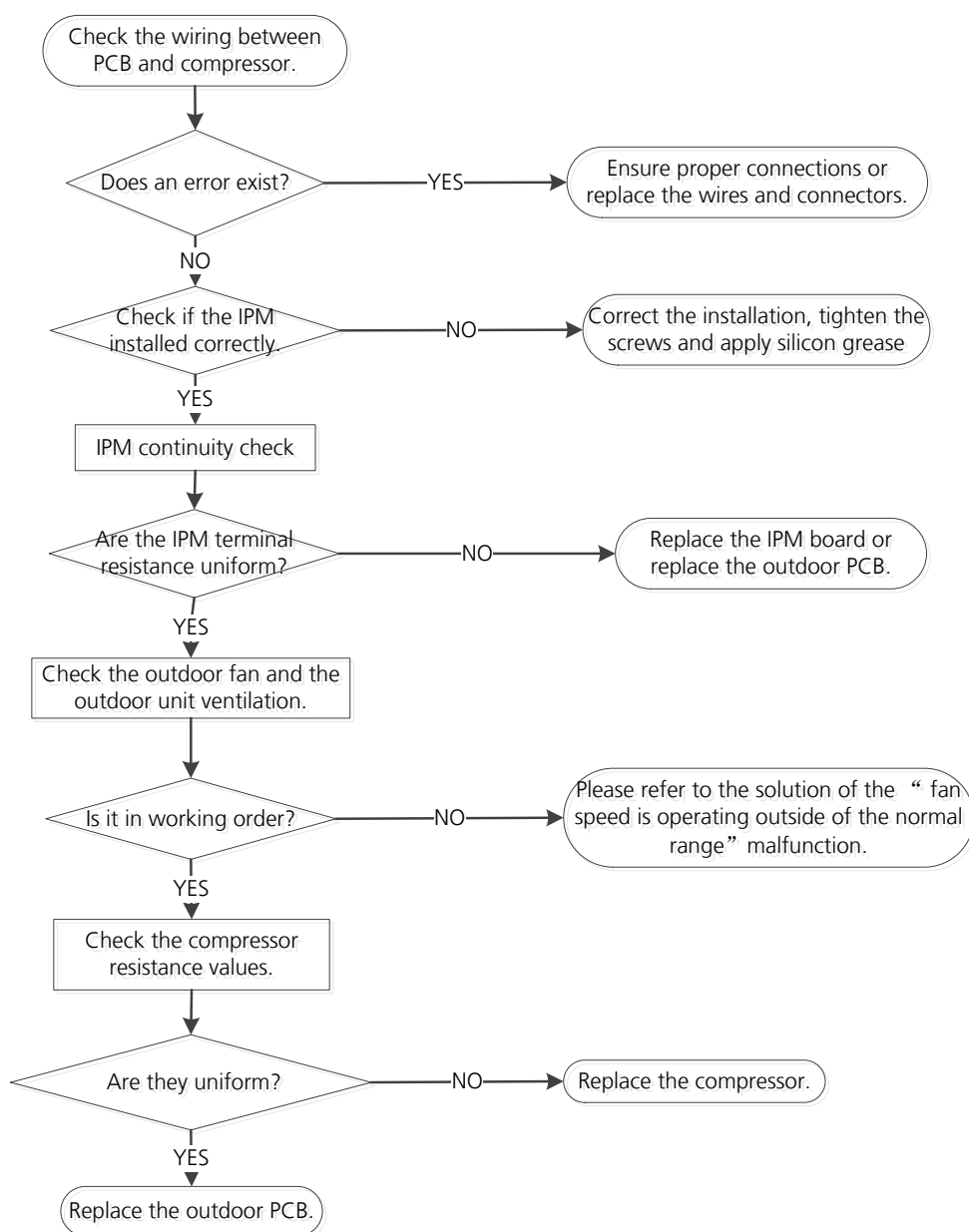
## 7.9 PC 00(IPM malfunction or IGBT over-strong current protection diagnosis and solution)

**Description:** When the voltage signal the IPM sends to the compressor drive chip is abnormal, the LED displays the failure code and the AC turns off.

### Recommended parts to prepare:

- Connection wires
- IPM module board
- Outdoor fan assembly
- Compressor
- Outdoor PCB

### Troubleshooting and repair:



**Note:** For certain models, outdoor PCB could not be removed separately. In this case, the outdoor electric control box should be replaced as a whole.

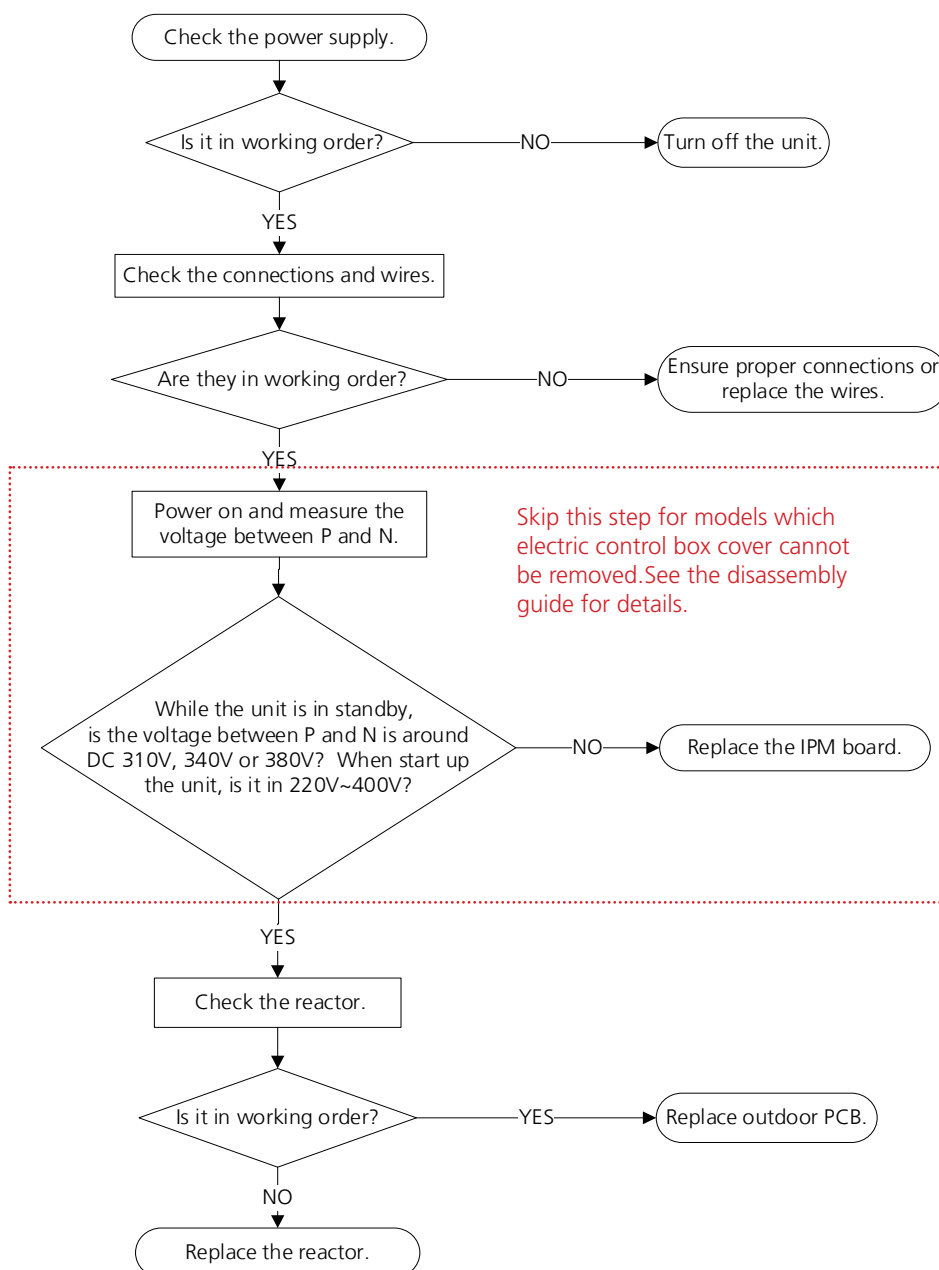
## 7.10 PC 01(Over voltage or too low voltage protection diagnosis and solution)

**Description:** Abnormal increases or decreases in voltage are detected by checking the specified voltage detection circuit.

### Recommended parts to prepare:

- Power supply wires
- IPM module board
- PCB
- Reactor

### Troubleshooting and repair:



**Note:** For certain models, outdoor PCB could not be removed separately. In this case, the outdoor electric control box should be replaced as a whole.

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## 7.11 PC 02(High temperature protection of IPM module or High pressure protection diagnosis and solution)

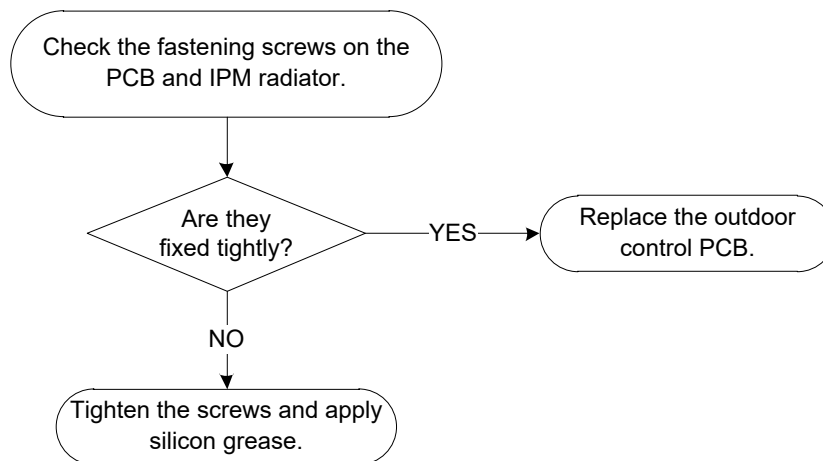
**Description:** If the temperature of IPM module is higher than a certain value, the LED displays the failure code.

For some models with high pressure switch, outdoor pressure switch cut off the system because high pressure is higher than 4.4 MPa, the LED displays the failure code.

### Recommended parts to prepare:

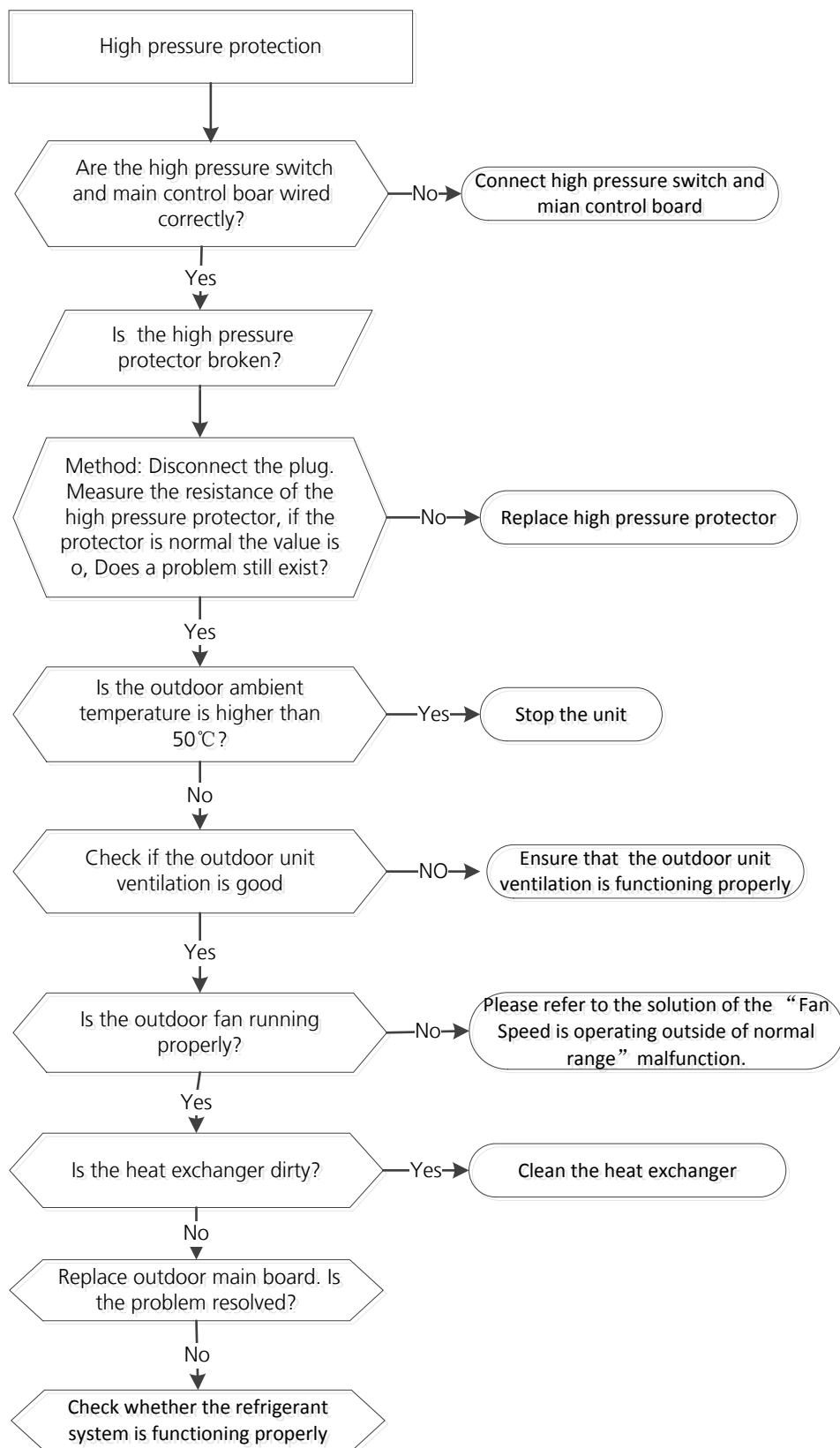
- Connection wires
- Outdoor PCB
- IPM module board
- High pressure protector
- System blockages

### Troubleshooting and repair:



**Note:** For certain models, outdoor PCB could not be removed separately. In this case, the outdoor electric control box should be replaced as a whole.





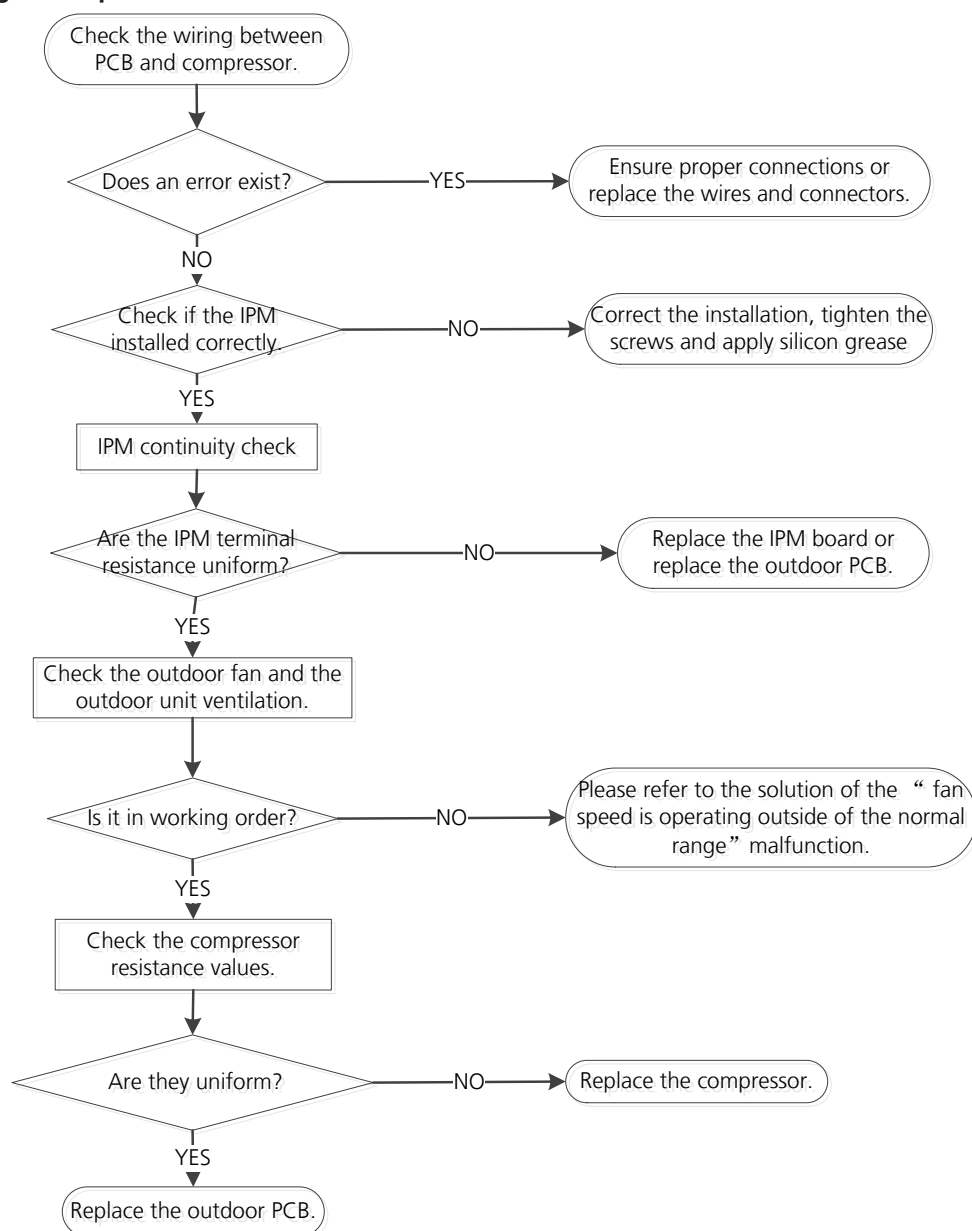
## 7.12 PC 04(Inverter compressor drive error diagnosis and solution)

**Description:** An abnormal inverter compressor drive is detected by a special detection circuit, including communication signal detection, voltage detection, compressor rotation speed signal detection and so on.

### Recommended parts to prepare:

- Connection wires
- IPM module board
- Outdoor fan assembly
- Compressor
- Outdoor PCB

### Troubleshooting and repair:



**Note:** For certain models, outdoor PCB could not be removed separately. In this case, the outdoor electric control box should be replaced as a whole.

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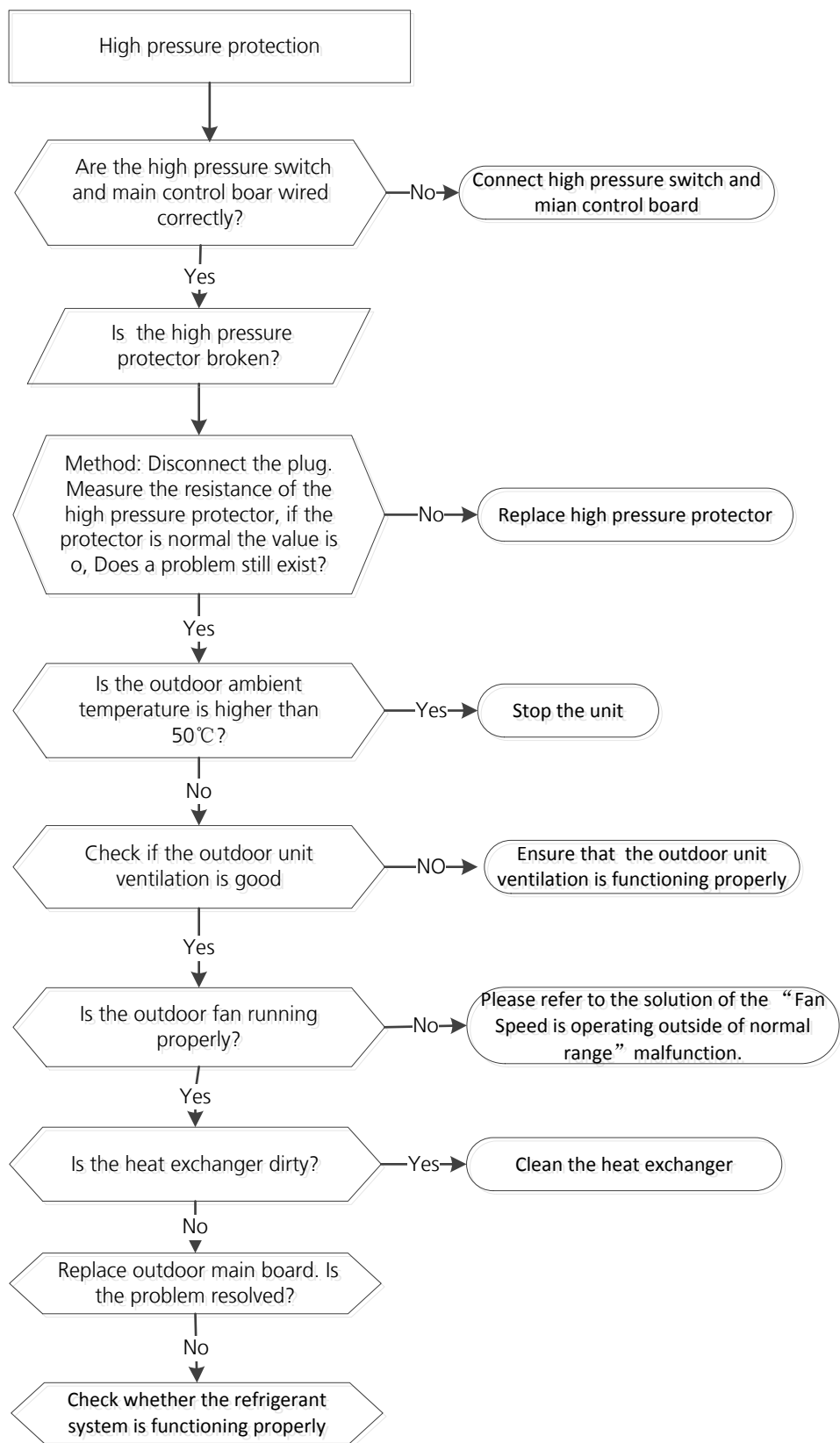
### 7.13 PC 03(High pressure protection or Low pressure protection diagnosis and solution)

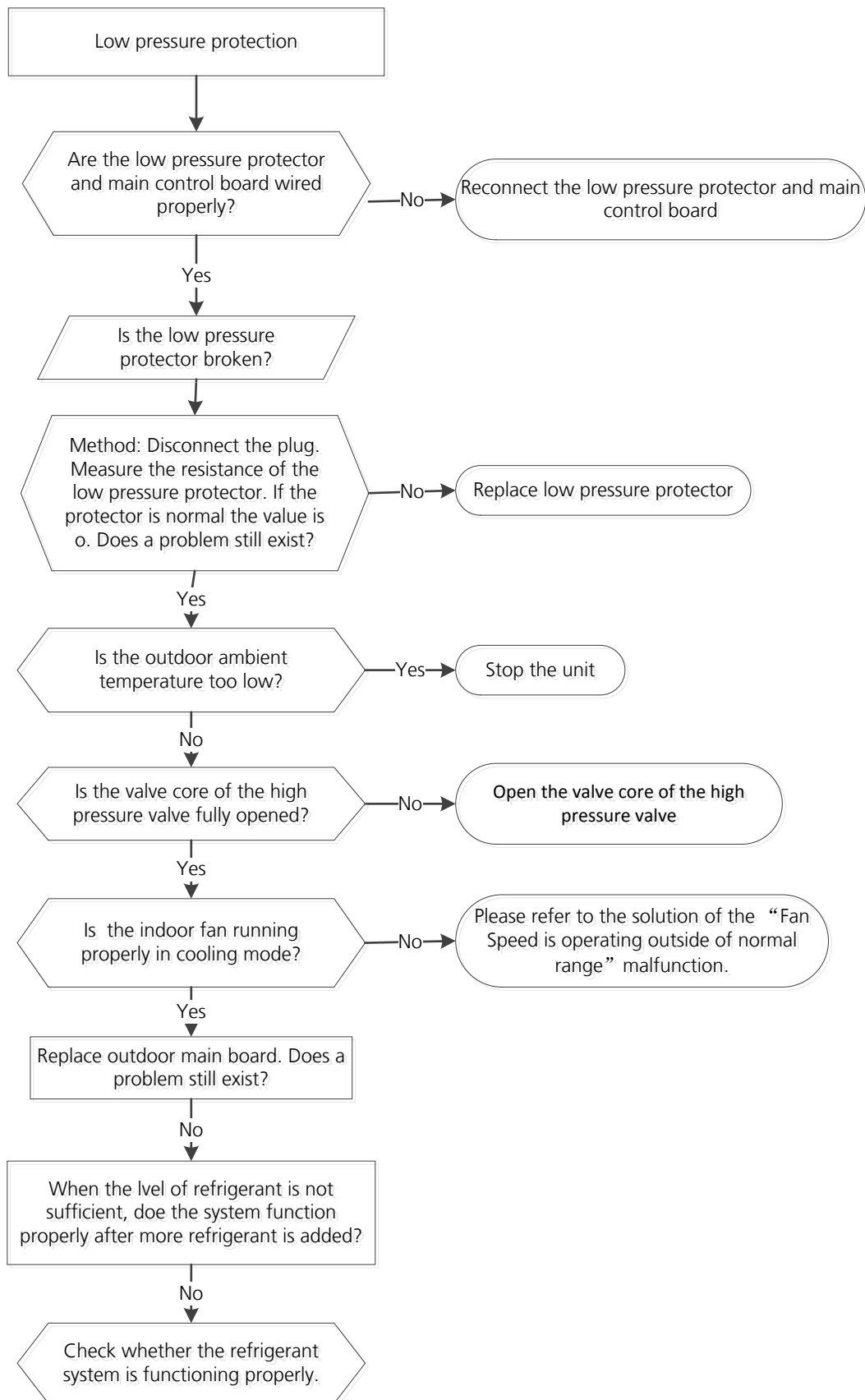
**Description:** Outdoor pressure switch cut off the system because high pressure is higher than 4.4 MPa or outdoor pressure switch cut off the system because low pressure is lower than 0.13 MPa, the LED displays the failure code.

**Recommended parts to prepare:**

- Connection wires
- Outdoor PCB
- Refrigerant
- Pressure switch
- Outdoor fan

**Troubleshooting and repair:**





**Note:** For certain models, outdoor PCB could not be removed separately. In this case, the outdoor electric control box should be replaced as a whole.

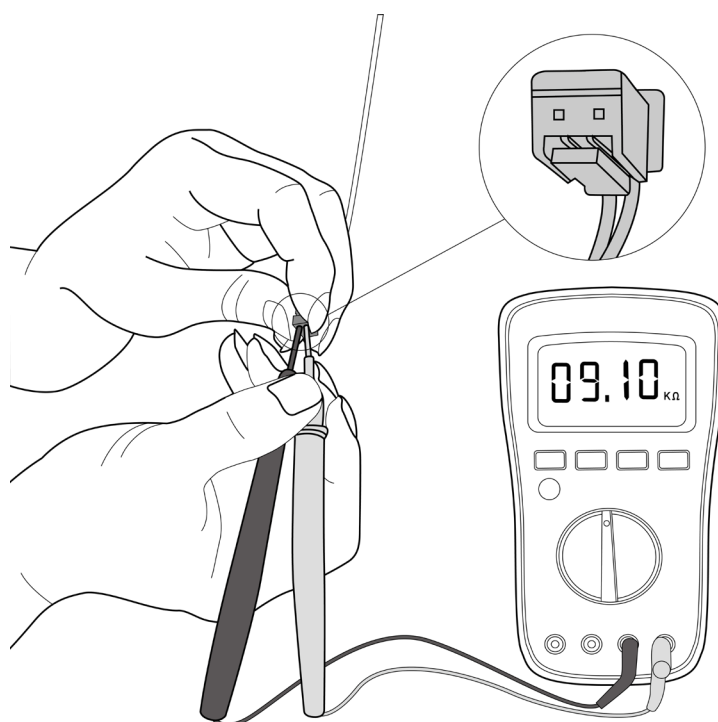
## 8. Check Procedures

### 8.1 Temperature Sensor Check

#### **!** WARNING

**Be sure to turn off all power supplies or disconnect all wires to avoid electric shock. Operate after compressor and coil have returned to normal temperature in case of injury.**

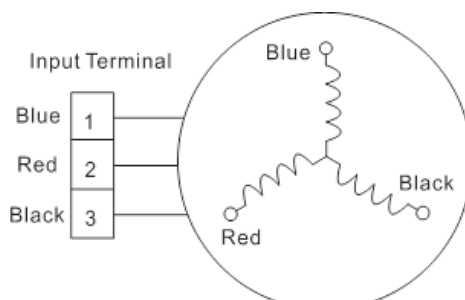
1. Disconnect the temperature sensor from PCB (Refer to Chapter 5&6. Indoor&Outdoor Unit Disassembly).
2. Measure the resistance value of the sensor using a multi-meter.
3. Check corresponding temperature sensor resistance value table (Refer to Chapter 8. Appendix).



**Note: The picture and the value are only for reference, actual condition and specific value may vary.**

### 8.2 Compressor Check

1. Disconnect the compressor power cord from outdoor PCB (Refer to Chapter 6. Outdoor Unit Disassembly).
2. Measure the resistance value of each winding using a multi-meter.
3. Check the resistance value of each winding in the following table.



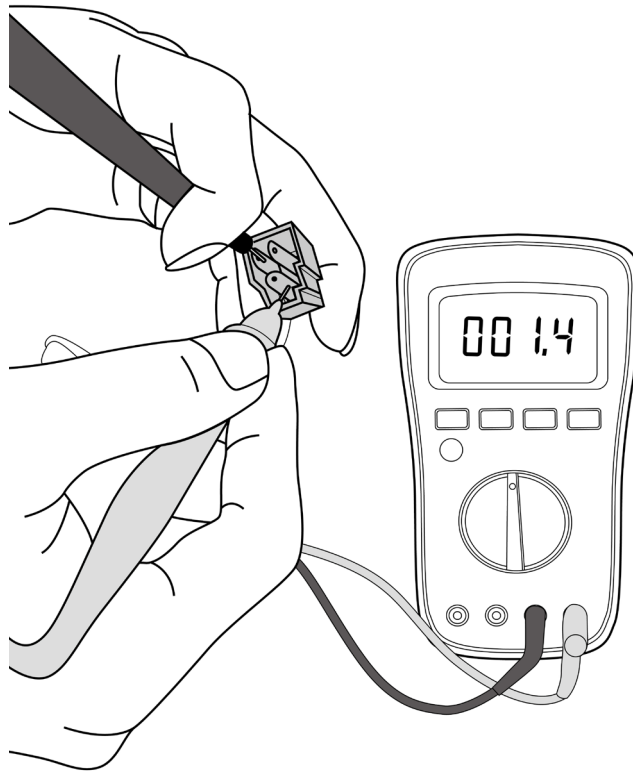
Resistance Value	ASM135D23UFZ	ATQ420D1UMU	ASN98D22UFZ	ATF235D22UMT	ATQ360D1UMU
Blue-Red	1.75Ω	0.37Ω	1.57Ω	0.75Ω	0.37Ω
Blue-Black					
Red-Black					

Resistance Value	ATM115D43UFZ2	ATF250D22UMT	ATF310D43UMT	KSK103D33UEZ3(YJ)	ASM98D32UFZ
Blue-Red	1.87Ω	0.75Ω	0.65Ω	2.13Ω	2.2Ω
Blue-Black					
Red-Black					

Resistance Value	ASN140D21UFZ	ASK89D29UEZD	KSN140D21UFZ	KTM240D57UMT	KSK103D33UEZ3
Blue-Red	1.28Ω	1.99Ω	1.28Ω	0.62Ω	2.13Ω
Blue-Black					
Red-Black					

Resistance Value	KTF310D43UMT	KTQ420D1UMU	ATN150D30UFZA	KTM240D43UKT	KTN110D42UFZ
Blue-Red	0.65Ω	0.37Ω	1.03Ω	1.03Ω	1.82Ω
Blue-Black					
Red-Black					

Resistance Value	KTF250D22UMT	KSN140D58UFZ
Blue-Red	0.75Ω	1.86Ω
Blue-Black		
Red-Black		



**Note:** The picture and the value are only for reference, actual condition and specific value may vary.

### 8.3 IPM Continuity Check

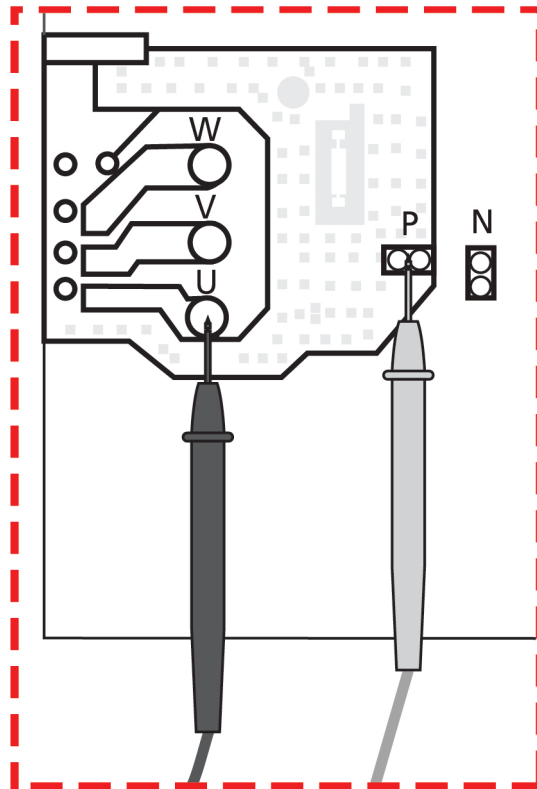
**! WARNING**

**Electricity remains in capacitors even when the power supply is off. Ensure the capacitors are fully discharged before troubleshooting.**

1. Turn off outdoor unit and disconnect power supply.
2. Discharge electrolytic capacitors and ensure all energy-storage unit has been discharged.
3. Disassemble outdoor PCB or disassemble IPM board.
4. Measure the resistance value between P and U(V, W, N); U(V, W) and N.

Digital tester		Resistance value	Digital tester		Resistance value
(+)Red	(-)Black	∞ (Several MΩ)	(+)Red	(-)Black	∞ (Several MΩ)
P	N		U	N	
	U		V		
	V		W		
	W		-		





Note: The picture and the value are only for reference, actual condition and specific value may vary.

## 8.4 Indoor AC Fan Motor Check

- 1) Power off and disconnect fan motor power cord from PCB. Measure the resistance value of each winding by using the multi-meter. The normal value show as follows .

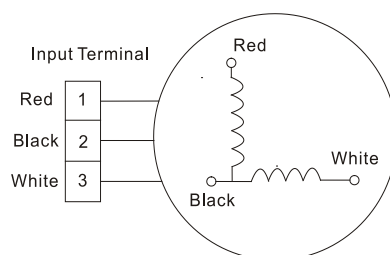
Model	YKFG-13-4-38L YKFG-13-4-38L-4	YKFG-15-4-28-1	YKFG-20-4-10L	YKFG-20-4-5-11
Brand	Welling	Welling	Welling	Welling
Black – Red Main	345Ω	75Ω	269Ω	388Ω
White – Black AUX	348Ω	150Ω	224Ω	360Ω

Model	YKFG-20-4-5-19	YKFG-25-4-6-14	YKFG-28-4-3-7 YKFG-28-4-3-14	YKFG-28-4-6-5
Brand	Welling	Welling	Welling	Welling
Black – Red Main	444Ω	287Ω	231Ω	183.6Ω
White – Black AUX	470Ω	409Ω	414Ω	206Ω

Model	YKFG-45-4-13	YKFG-45-4-22 YKFG-45-4-22-13	YKFG-60-4-2-6	YKFG-60-4-1
Brand	Dongfang	Welling	Welling	Welling
Black – Red Main	125.2Ω	168Ω	96Ω	68Ω
White – Black AUX	83.8Ω	141Ω	96Ω	53Ω

Model	YKFG-20-4-5-21	YKFG-20-4-123	YKFG-28-4-46
Brand	Welling	Welling	Welling
Black – Red Main	450Ω	267Ω	210Ω
White – Black AUX	442Ω	266Ω	288Ω

- 2) Power on and set the unit running in fan mode at high fan speed. After running for 15 seconds, measure the voltage of pin1 and pin2. If the value of the voltage is less than 100V(208~240V power supply) or 50V (115V power supply), the PCB must has problems and need to be replaced.

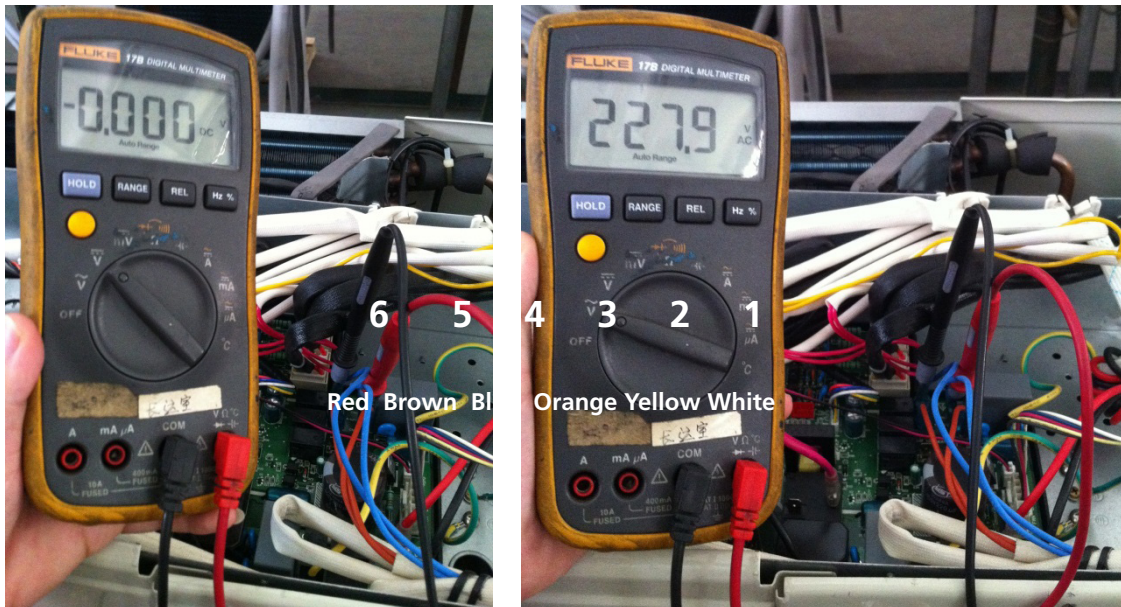


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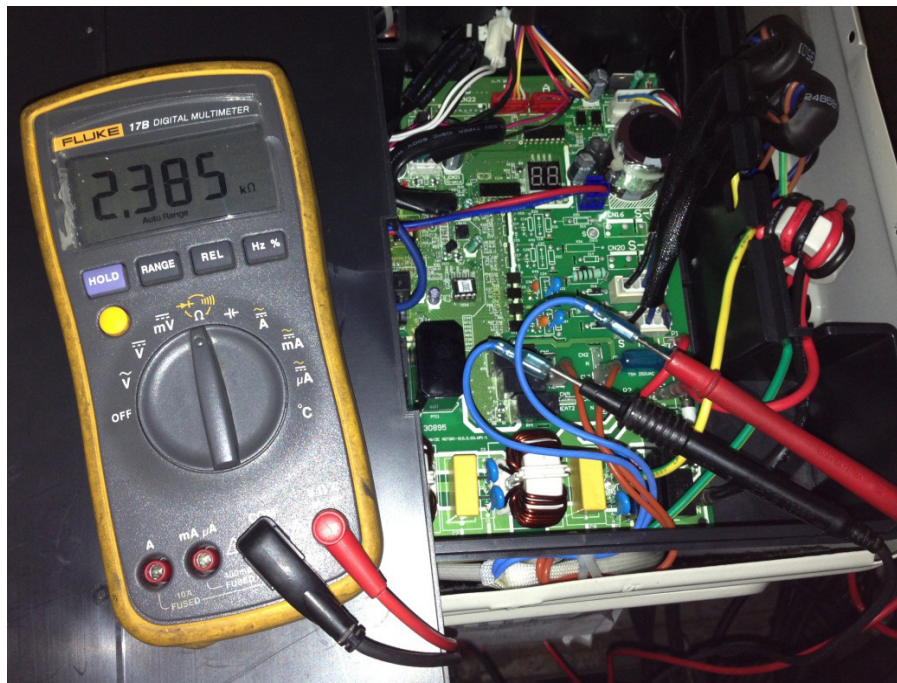
## 8.5 4-way Valve Check

1. Power on, use a digital tester to measure the voltage, when the unit operates in cooling, it is 0V. When the unit operates in heating, it is about 230VAC.

If the value of the voltage is not in the range, the PCB must have problems and need to be replaced.



2 Turn off the power, use a digital tester to measure the resistance. The value should be 1.8~2.5 K $\Omega$ .

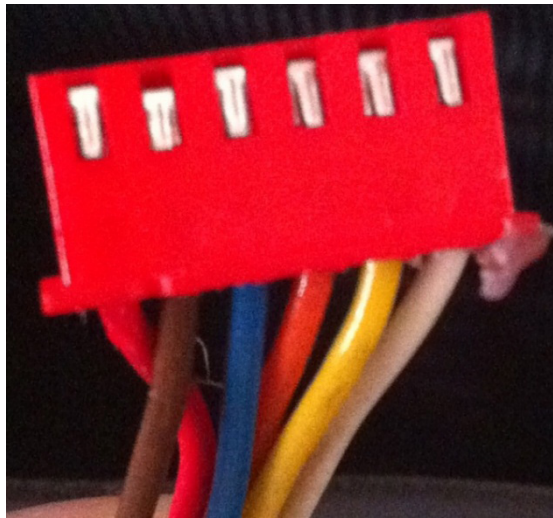


## 8.6 EXV Check

### WARNING

**Electricity remains in capacitors even when the power supply is off.  
Ensure the capacitors are fully discharged before troubleshooting.**

1. Disconnect the connector from outdoor PCB.
2. Measure the resistance value of each winding using a multi-meter.
3. Check the resistance value of each winding in the following table.



Color of lead winding	Normal Value
Red- Blue	About 50Ω
Red - Yellow	
Brown-Orange	
Brown-White	

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# Appendix

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**i) Temperature Sensor Resistance Value Table for T1,T2,T3 and T4 (°C – K)**

°C	°F	K Ohm	°C	°F	K Ohm	°C	°F	K Ohm	°C	°F	K Ohm
-20	-4	115.266	20	68	12.6431	60	140	2.35774	100	212	0.62973
-19	-2	108.146	21	70	12.0561	61	142	2.27249	101	214	0.61148
-18	0	101.517	22	72	11.5	62	144	2.19073	102	216	0.59386
-17	1	96.3423	23	73	10.9731	63	145	2.11241	103	217	0.57683
-16	3	89.5865	24	75	10.4736	64	147	2.03732	104	219	0.56038
-15	5	84.219	25	77	10	65	149	1.96532	105	221	0.54448
-14	7	79.311	26	79	9.55074	66	151	1.89627	106	223	0.52912
-13	9	74.536	27	81	9.12445	67	153	1.83003	107	225	0.51426
-12	10	70.1698	28	82	8.71983	68	154	1.76647	108	226	0.49989
-11	12	66.0898	29	84	8.33566	69	156	1.70547	109	228	0.486
-10	14	62.2756	30	86	7.97078	70	158	1.64691	110	230	0.47256
-9	16	58.7079	31	88	7.62411	71	160	1.59068	111	232	0.45957
-8	18	56.3694	32	90	7.29464	72	162	1.53668	112	234	0.44699
-7	19	52.2438	33	91	6.98142	73	163	1.48481	113	235	0.43482
-6	21	49.3161	34	93	6.68355	74	165	1.43498	114	237	0.42304
-5	23	46.5725	35	95	6.40021	75	167	1.38703	115	239	0.41164
-4	25	44	36	97	6.13059	76	169	1.34105	116	241	0.4006
-3	27	41.5878	37	99	5.87359	77	171	1.29078	117	243	0.38991
-2	28	39.8239	38	100	5.62961	78	172	1.25423	118	244	0.37956
-1	30	37.1988	39	102	5.39689	79	174	1.2133	119	246	0.36954
0	32	35.2024	40	104	5.17519	80	176	1.17393	120	248	0.35982
1	34	33.3269	41	106	4.96392	81	178	1.13604	121	250	0.35042
2	36	31.5635	42	108	4.76253	82	180	1.09958	122	252	0.3413
3	37	29.9058	43	109	4.5705	83	181	1.06448	123	253	0.33246
4	39	28.3459	44	111	4.38736	84	183	1.03069	124	255	0.3239
5	41	26.8778	45	113	4.21263	85	185	0.99815	125	257	0.31559
6	43	25.4954	46	115	4.04589	86	187	0.96681	126	259	0.30754
7	45	24.1932	47	117	3.88673	87	189	0.93662	127	261	0.29974
8	46	22.5662	48	118	3.73476	88	190	0.90753	128	262	0.29216
9	48	21.8094	49	120	3.58962	89	192	0.8795	129	264	0.28482
10	50	20.7184	50	122	3.45097	90	194	0.85248	130	266	0.2777
11	52	19.6891	51	124	3.31847	91	196	0.82643	131	268	0.27078
12	54	18.7177	52	126	3.19183	92	198	0.80132	132	270	0.26408
13	55	17.8005	53	127	3.07075	93	199	0.77709	133	271	0.25757
14	57	16.9341	54	129	2.95896	94	201	0.75373	134	273	0.25125
15	59	16.1156	55	131	2.84421	95	203	0.73119	135	275	0.24512
16	61	15.3418	56	133	2.73823	96	205	0.70944	136	277	0.23916
17	63	14.6181	57	135	2.63682	97	207	0.68844	137	279	0.23338
18	64	13.918	58	136	2.53973	98	208	0.66818	138	280	0.22776
19	66	13.2631	59	138	2.44677	99	210	0.64862	139	282	0.22231

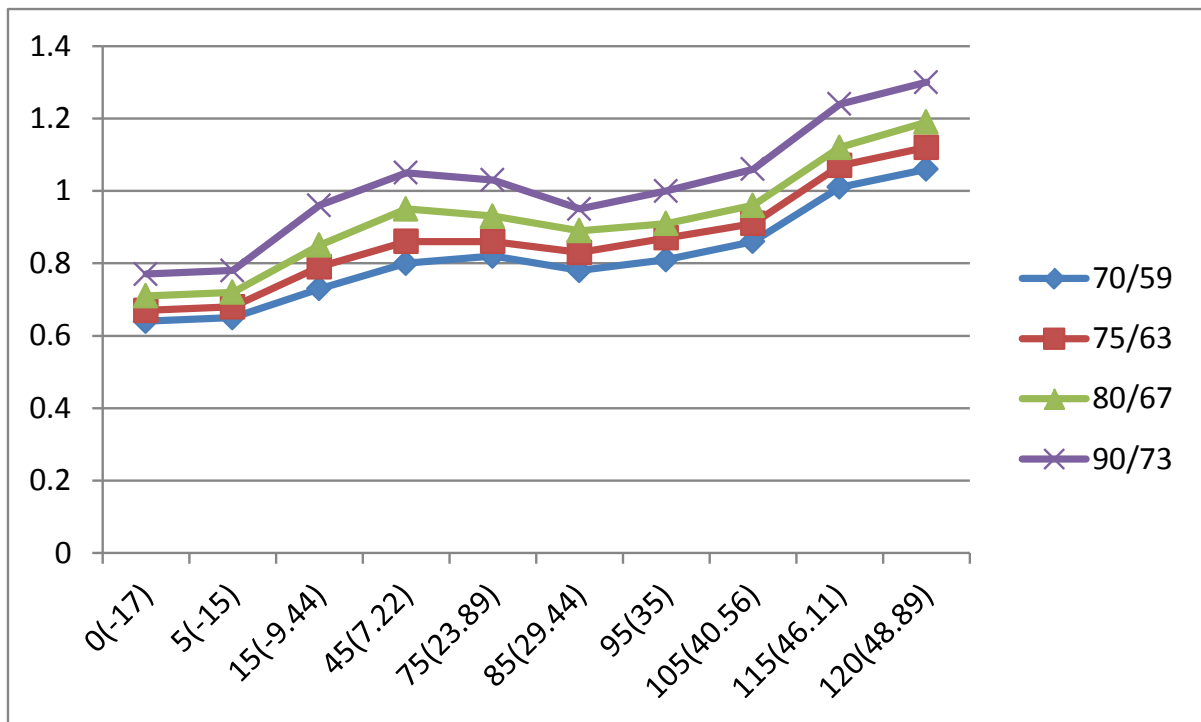
**ii) Temperature Sensor Resistance Value Table for TP(for some units) (°C --K)**

°C	°F	K Ohm	°C	°F	K Ohm	°C	°F	K Ohm	°C	°F	K Ohm
°C	°F	K Ohm	°C	°F	K Ohm	°C	°F	K Ohm	°C	°F	K Ohm
-20	-4	542.7	20	68	68.66	60	140	13.59	100	212	3.702
-19	-2	511.9	21	70	65.62	61	142	13.11	101	214	3.595
-18	0	483	22	72	62.73	62	144	12.65	102	216	3.492
-17	1	455.9	23	73	59.98	63	145	12.21	103	217	3.392
-16	3	430.5	24	75	57.37	64	147	11.79	104	219	3.296
-15	5	406.7	25	77	54.89	65	149	11.38	105	221	3.203
-14	7	384.3	26	79	52.53	66	151	10.99	106	223	3.113
-13	9	363.3	27	81	50.28	67	153	10.61	107	225	3.025
-12	10	343.6	28	82	48.14	68	154	10.25	108	226	2.941
-11	12	325.1	29	84	46.11	69	156	9.902	109	228	2.86
-10	14	307.7	30	86	44.17	70	158	9.569	110	230	2.781
-9	16	291.3	31	88	42.33	71	160	9.248	111	232	2.704
-8	18	275.9	32	90	40.57	72	162	8.94	112	234	2.63
-7	19	261.4	33	91	38.89	73	163	8.643	113	235	2.559
-6	21	247.8	34	93	37.3	74	165	8.358	114	237	2.489
-5	23	234.9	35	95	35.78	75	167	8.084	115	239	2.422
-4	25	222.8	36	97	34.32	76	169	7.82	116	241	2.357
-3	27	211.4	37	99	32.94	77	171	7.566	117	243	2.294
-2	28	200.7	38	100	31.62	78	172	7.321	118	244	2.233
-1	30	190.5	39	102	30.36	79	174	7.086	119	246	2.174
0	32	180.9	40	104	29.15	80	176	6.859	120	248	2.117
1	34	171.9	41	106	28	81	178	6.641	121	250	2.061
2	36	163.3	42	108	26.9	82	180	6.43	122	252	2.007
3	37	155.2	43	109	25.86	83	181	6.228	123	253	1.955
4	39	147.6	44	111	24.85	84	183	6.033	124	255	1.905
5	41	140.4	45	113	23.89	85	185	5.844	125	257	1.856
6	43	133.5	46	115	22.89	86	187	5.663	126	259	1.808
7	45	127.1	47	117	22.1	87	189	5.488	127	261	1.762
8	46	121	48	118	21.26	88	190	5.32	128	262	1.717
9	48	115.2	49	120	20.46	89	192	5.157	129	264	1.674
10	50	109.8	50	122	19.69	90	194	5	130	266	1.632
11	52	104.6	51	124	18.96	91	196	4.849			
12	54	99.69	52	126	18.26	92	198	4.703			
13	55	95.05	53	127	17.58	93	199	4.562			
14	57	90.66	54	129	16.94	94	201	4.426			
15	59	86.49	55	131	16.32	95	203	4.294			
16	61	82.54	56	133	15.73	96	205	4.167			
17	63	78.79	57	135	15.16	97	207	4.045			
18	64	75.24	58	136	14.62	98	208	3.927			
19	66	71.86	59	138	14.09	99	210	3.812			

### iii) Pressure On Service Port

#### Cooling chart(R410A):

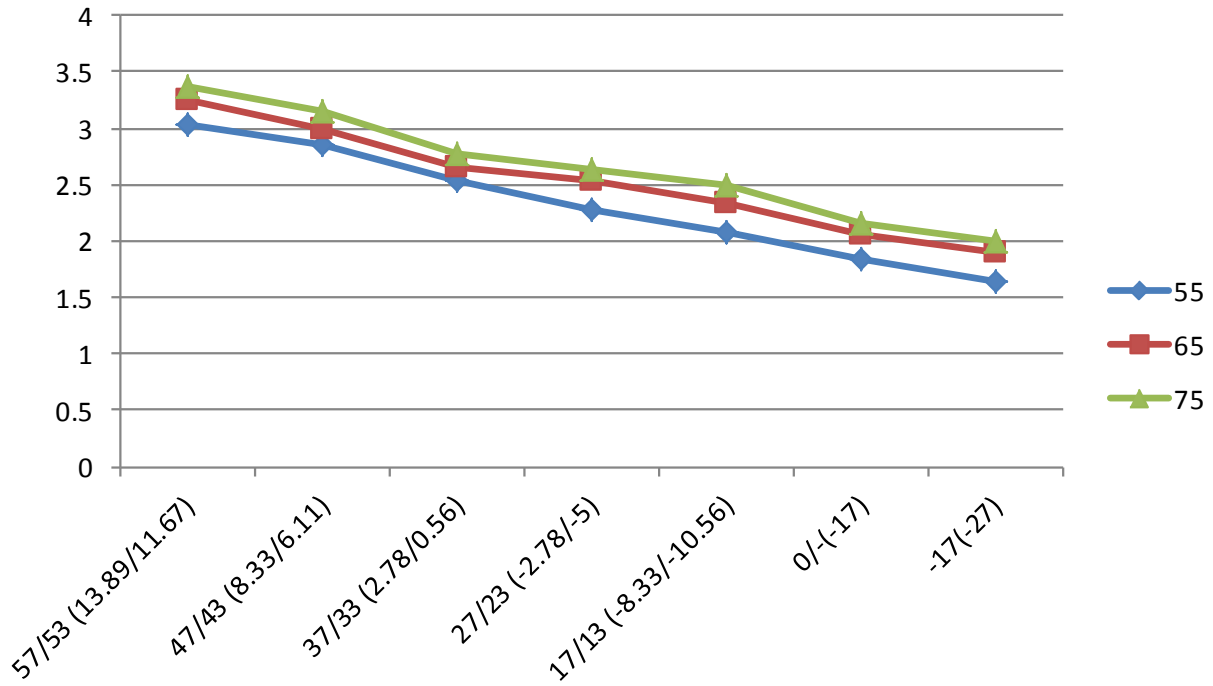
°F(°C)	ODU(DB)		0(-17)	5(-15)	15 (-9.44)	45 (7.22)	75 (23.89)	85 (29.44)	95 (35)	105 (40.56)	115 (46.11)	120 (48.89)
	IDU(DB/WB)											
BAR	70/59 (21.11/15)		6.4	6.5	7.3	8.0	8.2	7.8	8.1	8.6	10.1	10.6
	75/63 (23.89/17.22)		6.7	6.8	7.9	8.6	8.6	8.3	8.7	9.1	10.7	11.2
	80/67 (26.67/19.44)		7.1	7.2	8.5	9.5	9.3	8.9	9.1	9.6	11.2	11.9
	90/73 (32.22/22.78)		7.7	7.8	9.6	10.5	10.3	9.5	10.0	10.6	12.4	13.0
PSI	70/59 (21.11/15)		93	94	106	116	119	113	117	125	147	154
	75/63 (23.89/17.22)		97	99	115	125	124	120	126	132	155	162
	80/67 (26.67/19.44)		103	104	123	138	135	129	132	140	162	173
	90/73 (32.22/22.78)		112	113	139	152	149	138	145	154	180	189
MPa	70/59 (21.11/15)		0.64	0.65	0.73	0.8	0.82	0.78	0.81	0.86	1.01	1.06
	75/63 (23.89/17.22)		0.67	0.68	0.79	0.86	0.86	0.83	0.87	0.91	1.07	1.12
	80/67 (26.67/19.44)		0.71	0.72	0.85	0.95	0.93	0.89	0.91	0.96	1.12	1.19
	90/73 (32.22/22.78)		0.77	0.78	0.96	1.05	1.03	0.95	1	1.06	1.24	1.3





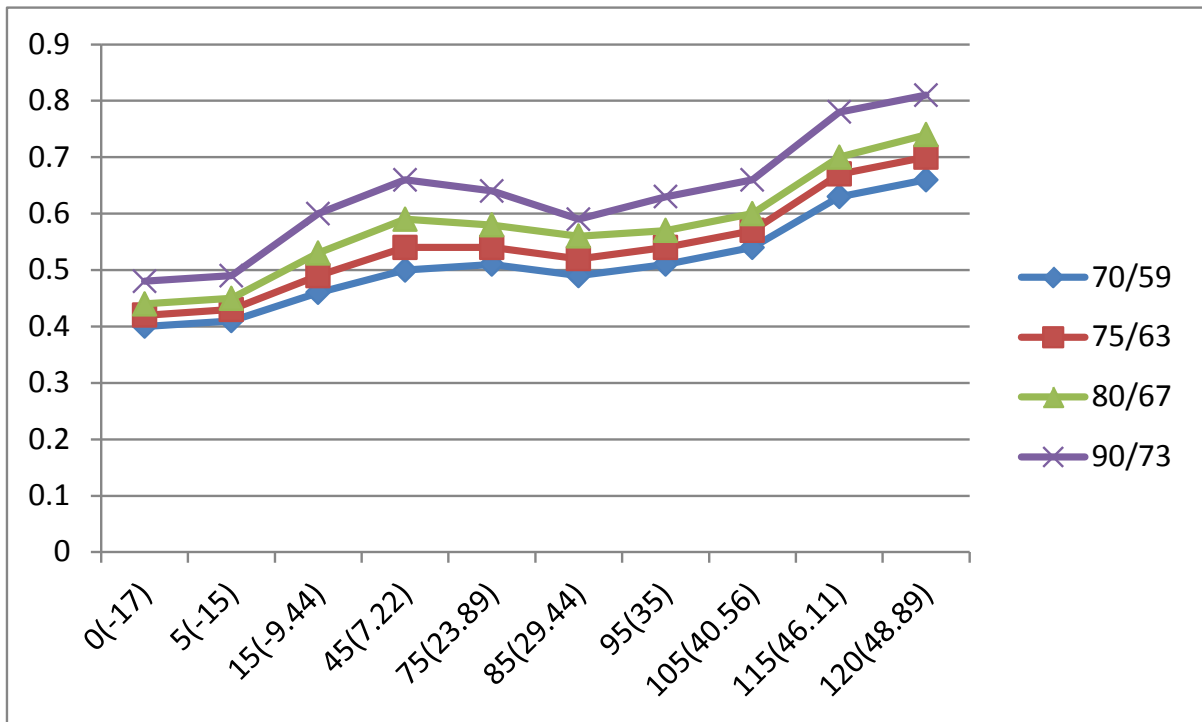
**Heating chart(R410A):**

°F(°C)	ODU(DB/WB)	57/53 (13.89/11.67)	47/43 (8.33/6.11)	37/33 (2.78/0.56)	27/23 (-2.78/-5)	17/13 (-8.33/ -10.56)	0/-2 (-17/-19)	-17/-18 (-27/-28)
	IDU(DB)							
BAR	55(12.78)	30.3	28.5	25.3	22.8	20.8	18.5	16.5
	65(18.33)	32.5	30.0	26.6	25.4	23.3	20.5	19.0
	75(23.89)	33.8	31.5	27.8	26.3	24.9	21.5	20.0
PSI	55(12.78)	439	413	367	330	302	268	239
	65(18.33)	471	435	386	368	339	297	276
	75(23.89)	489	457	403	381	362	312	290
MPa	55(12.78)	3.03	2.85	2.53	2.28	2.08	1.85	1.65
	65(18.33)	3.25	3.00	2.66	2.54	2.33	2.05	1.90
	75(23.89)	3.38	3.15	2.78	2.63	2.49	2.15	2.00



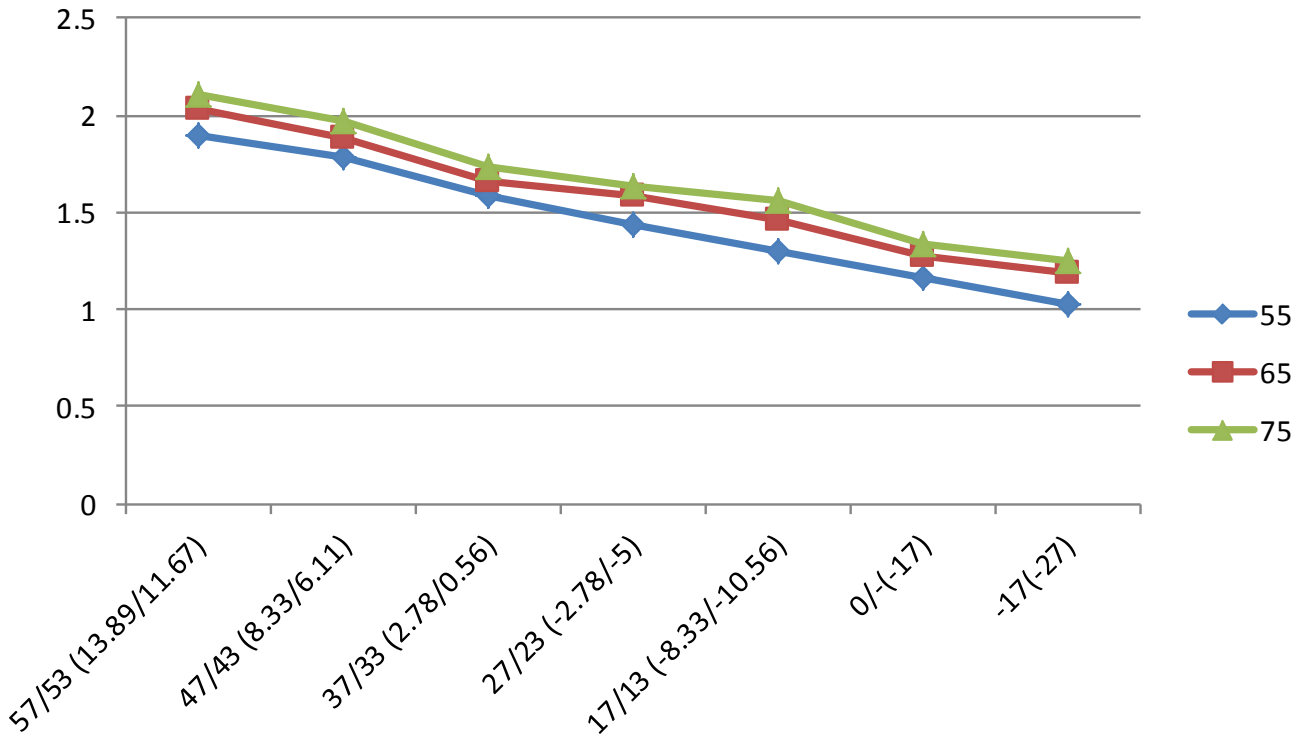
**Cooling chart(R22):**

°F(°C)	ODU(DB)		0(-17)	5(-15)	15 (-9.44)	45 (7.22)	75 (23.89)	85 (29.44)	95 (35)	105 (40.56)	115 (46.11)	120 (48.89)
	IDU(DB/WB)											
BAR	70/59 (21.11/15)		4.0	4.1	4.6	5.0	5.1	4.9	5.1	5.4	6.3	6.6
	75/63 (23.89/17.22)		4.2	4.3	4.9	5.4	5.4	5.2	5.4	5.7	6.7	7.0
	80/67 (26.67/19.44)		4.4	4.5	5.3	5.9	5.8	5.6	5.7	6.0	7.0	7.4
	90/73 (32.22/22.78)		4.8	4.9	6.0	6.6	6.4	5.9	6.3	6.6	7.8	8.1
PSI	70/59 (21.11/15)		58	59	67	73	74	71	74	78	91	96
	75/63 (23.89/17.22)		61	62	71	78	78	75	78	83	97	102
	80/67 (26.67/19.44)		64	65	77	86	84	81	83	87	102	107
	90/73 (32.22/22.78)		70	71	87	96	93	86	91	96	113	117
MPa	70/59 (21.11/15)		0.40	0.41	0.46	0.50	0.51	0.49	0.51	0.54	0.63	0.66
	75/63 (23.89/17.22)		0.42	0.43	0.49	0.54	0.54	0.52	0.54	0.57	0.67	0.70
	80/67 (26.67/19.44)		0.44	0.45	0.53	0.59	0.58	0.56	0.57	0.60	0.70	0.74
	90/73 (32.22/22.78)		0.48	0.49	0.60	0.66	0.64	0.59	0.63	0.66	0.78	0.81



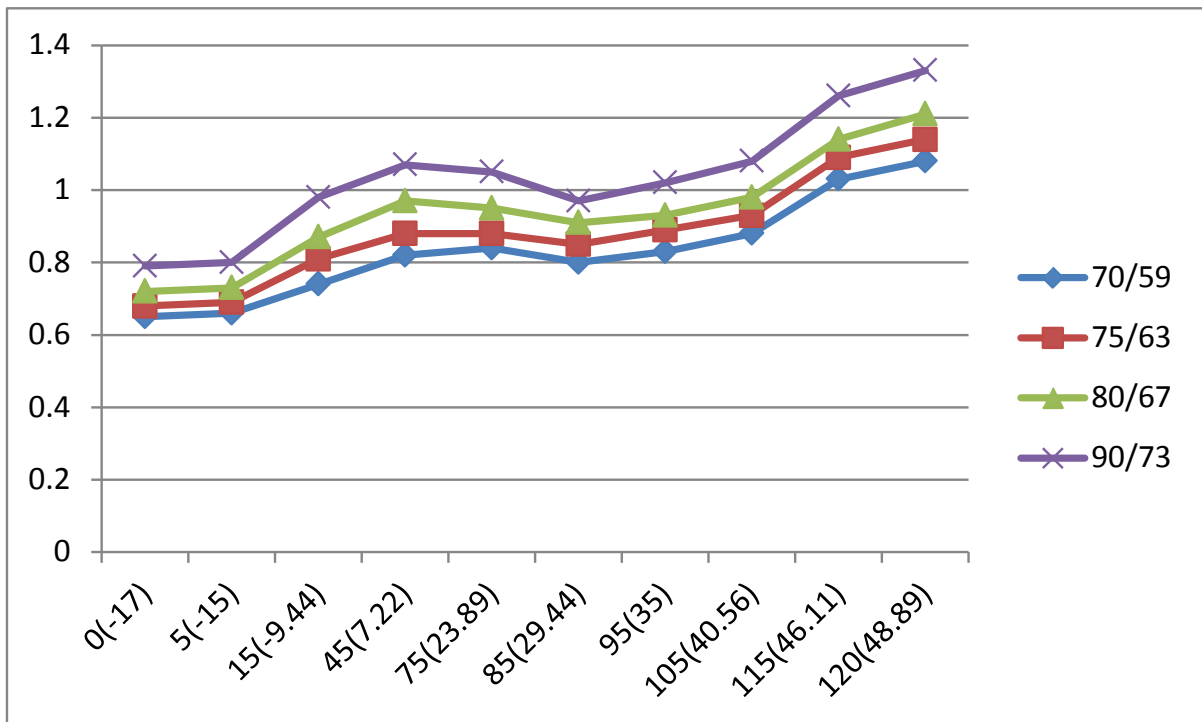
### Heating chart(R22):

°F(°C)	ODU(DB/WB)	57/53 (13.89/11.67)	47/43 (8.33/6.11)	37/33 (2.78/0.56)	27/23 (-2.78/-5)	17/13 (-8.33/ -10.56)	0/-2 (-17/-19)	-17/-18 (-27/-28)
	IDU(DB)							
BAR	55(12.78)	18.9	17.8	15.8	14.3	13.0	11.6	10.3
	65(18.33)	20.3	18.8	16.6	15.9	14.6	12.8	11.9
	75(23.89)	21.1	19.7	17.3	16.4	15.6	13.4	12.5
PSI	55(12.78)	274	258	229	207	189	168	149
	65(18.33)	294	273	241	231	212	186	172.6
	75(23.89)	306	286	251	238	226	194	181
MPa	55(12.78)	1.89	1.78	1.58	1.43	1.30	1.16	1.03
	65(18.33)	2.03	1.88	1.66	1.59	1.46	1.28	1.19
	75(23.89)	2.11	1.97	1.73	1.64	1.56	1.34	1.25



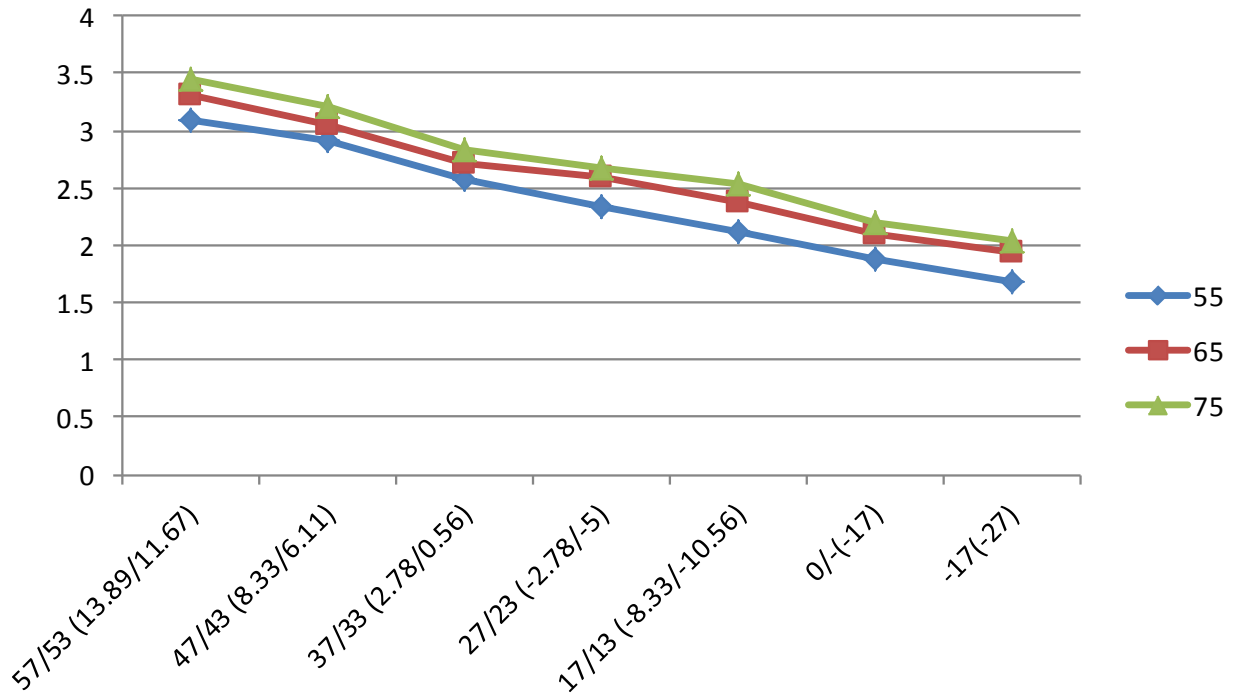
### Cooling chart(R32):

°F(°C)	ODU(DB)		0(-17)	5(-15)	15(-9.44)	45(7.22)	75(23.89)	85(29.44)	95(35)	105(40.56)	115(46.11)	120(48.89)
	IDU(DB/WB)											
BAR	70/59 (21.11/15)		6.5	6.6	7.4	8.2	8.4	8.0	8.3	8.8	10.3	10.8
	75/63 (23.89/17.22)		6.8	6.9	8.1	8.8	8.8	8.5	8.9	9.3	10.9	11.4
	80/67 (26.67/19.44)		7.2	7.3	8.7	9.7	9.5	9.1	9.3	9.8	11.4	12.1
	90/73 (32.22/22.78)		7.9	8.0	9.8	10.7	10.5	9.7	10.2	10.8	12.6	13.3
PSI	70/59 (21.11/15)		95	96	108	118	121	115	119	128	150	157
	75/63 (23.89/17.22)		99	101	117	128	126	122	129	135	158	165
	80/67 (26.67/19.44)		105	106	125	141	138	132	135	143	165	176
	90/73 (32.22/22.78)		114	115	142	155	152	141	148	157	184	193
MPa	70/59 (21.11/15)		0.65	0.66	0.74	0.82	0.84	0.80	0.83	0.88	1.03	1.08
	75/63 (23.89/17.22)		0.68	0.69	0.81	0.88	0.88	0.85	0.89	0.93	1.09	1.14
	80/67 (26.67/19.44)		0.72	0.73	0.87	0.97	0.95	0.91	0.93	0.98	1.14	1.21
	90/73 (32.22/22.78)		0.79	0.80	0.98	1.07	1.05	0.97	1.02	1.08	1.26	1.33



### Heating chart(R32):

°F(°C)	ODU(DB/WB)	57/53 (13.89/11.67)	47/43 (8.33/6.11)	37/33 (2.78/0.56)	27/23 (-2.78/-5)	17/13 (-8.33/ -10.56)	0/-2 (-17/-19)	-17/-18 (-27/-28)
	IDU(DB)							
BAR	55(12.78)	30.9	29.1	25.8	23.3	21.2	18.9	16.8
	65(18.33)	33.2	30.6	27.1	25.9	23.8	20.9	19.4
	75(23.89)	34.5	32.1	28.4	26.8	25.4	21.9	20.4
PSI	55(12.78)	448	421	374	337	308	273	244
	65(18.33)	480	444	394	375	346	303	282
	75(23.89)	499	466	411	389	369	318	296
MPa	55(12.78)	3.09	2.91	2.58	2.33	2.12	1.89	1.68
	65(18.33)	3.32	3.06	2.71	2.59	2.38	2.09	1.94
	75(23.89)	3.45	3.21	2.84	2.68	2.54	2.19	2.04



## System Pressure Table-R22

Pressure			Temperature		Pressure			Temperature	
Kpa	bar	PSI	°C	°F	Kpa	bar	PSI	°C	°F
100	1	14.5	-41.091	-41.964	1600	16	232	41.748	107.146
150	1.5	21.75	-32.077	-25.739	1650	16.5	239.25	43.029	109.452
200	2	29	-25.177	-13.319	1700	17	246.5	44.281	111.706
250	2.5	36.25	-19.508	-3.114	1750	17.5	253.75	45.506	113.911
300	3	43.5	-14.654	5.623	1800	18	261	46.706	116.071
350	3.5	50.75	-10.384	13.309	1850	18.5	268.25	47.882	118.188
400	4	58	-6.556	20.199	1900	19	275.5	49.034	120.261
450	4.5	65.25	-3.075	26.464	1950	19.5	282.75	50.164	122.295
500	5	72.5	0.124	32.223	2000	20	290	51.273	124.291
550	5.5	79.75	3.091	37.563	2050	20.5	297.25	52.361	126.250
600	6	87	5.861	42.550	2100	21	304.5	53.43	128.174
650	6.5	94.25	8.464	47.234	2150	21.5	311.75	54.48	130.064
700	7	101.5	10.92	51.656	2200	22	319	55.512	131.922
750	7.5	108.75	13.249	55.848	2250	22.5	326.25	56.527	133.749
800	8	116	15.465	59.837	2300	23	333.5	57.526	135.547
850	8.5	123.25	17.58	63.644	2350	23.5	340.75	58.508	137.314
900	9	130.5	19.604	67.287	2400	24	348	59.475	139.055
950	9.5	137.75	21.547	70.785	2450	24.5	355.25	60.427	140.769
1000	10	145	23.415	74.147	2500	25	362.5	61.364	142.455
1050	10.5	152.25	25.216	77.389	2550	25.5	369.75	62.288	144.118
1100	11	159.5	26.953	80.515	2600	26	377	63.198	145.756
1150	11.5	166.75	28.634	83.541	2650	26.5	384.25	64.095	147.371
1200	12	174	30.261	86.470	2700	27	391.5	64.98	148.964
1250	12.5	181.25	31.839	89.310	2750	27.5	398.75	65.852	150.534
1300	13	188.5	33.371	92.068	2800	28	406	66.712	152.082
1350	13.5	195.75	34.86	94.748	2850	28.5	413.25	67.561	153.610
1400	14	203	36.308	97.354	2900	29	420.5	68.399	155.118
1450	14.5	210.25	37.719	99.894	2950	29.5	427.75	69.226	156.607
1500	15	217.5	39.095	102.371	3000	30	435	70.042	158.076
1550	15.5	224.75	40.437	104.787					

## System Pressure Table-R410A

Pressure			Temperature		Pressure			Temperature	
Kpa	bar	PSI	°C	°F	Kpa	bar	PSI	°C	°F
100	1	14.5	-51.623	-60.921	2350	23.5	340.75	38.817	101.871
150	1.5	21.75	-43.327	-45.989	2400	24	348	39.68	103.424
200	2	29	-36.992	-34.586	2450	24.5	355.25	40.531	104.956
250	2.5	36.25	-31.795	-25.231	2500	25	362.5	41.368	106.462
300	3	43.5	-27.351	-17.232	2550	25.5	369.75	42.192	107.946
350	3.5	50.75	-23.448	-10.206	2600	26	377	43.004	109.407
400	4	58	-19.953	-3.915	2650	26.5	384.25	43.804	110.847
450	4.5	65.25	-16.779	1.798	2700	27	391.5	44.592	112.266
500	5	72.5	-13.863	7.047	2750	27.5	398.75	45.37	113.666
550	5.5	79.75	-11.162	11.908	2800	28	406	46.136	115.045
600	6	87	-8.643	16.444	2850	28.5	413.25	46.892	116.406
650	6.5	94.25	-6.277	20.701	2900	29	420.5	47.638	117.748
700	7	101.5	-4.046	24.716	2950	29.5	427.75	48.374	119.073
750	7.5	108.75	-1.933	28.521	3000	30	435	49.101	120.382
800	8	116	0.076	32.137	3050	30.5	442.25	49.818	121.672
850	8.5	123.25	1.993	35.587	3100	31	449.5	50.525	122.945
900	9	130.5	3.826	38.888	3150	31.5	456.75	51.224	124.203
950	9.5	137.75	5.584	42.052	3200	32	464	51.914	125.445
1000	10	145	7.274	45.093	3250	32.5	471.25	52.596	126.673
1050	10.5	152.25	8.901	48.022	3300	33	478.5	53.27	127.886
1100	11	159.5	10.471	50.848	3350	33.5	485.75	53.935	129.083
1150	11.5	166.75	11.988	53.578	3400	34	493	54.593	130.267
1200	12	174	13.457	56.223	3450	34.5	500.25	55.243	131.437
1250	12.5	181.25	14.879	58.782	3500	35	507.5	55.885	132.593
1300	13	188.5	16.26	61.268	3550	35.5	514.75	56.52	133.736
1350	13.5	195.75	17.602	63.684	3600	36	522	57.148	134.866
1400	14	203	18.906	66.031	3650	36.5	529.25	57.769	135.984
1450	14.5	210.25	20.176	68.317	3700	37	536.5	58.383	137.089
1500	15	217.5	21.414	70.545	3750	37.5	543.75	58.99	138.182
1550	15.5	224.75	22.621	72.718	3800	38	551	59.591	139.264
1600	16	232	23.799	74.838	3850	38.5	558.25	60.185	140.333
1650	16.5	239.25	24.949	76.908	3900	39	565.5	60.773	141.391
1700	17	246.5	26.074	78.933	3950	39.5	572.75	61.355	142.439
1750	17.5	253.75	27.174	80.913	4000	40	580	61.93	143.474
1800	18	261	28.251	82.852	4050	40.5	587.25	62.499	144.498
1850	18.5	268.25	29.305	84.749	4100	41	594.5	63.063	145.513
1900	19	275.5	30.338	86.608	4150	41.5	601.75	63.62	146.516
1950	19.5	282.75	31.351	88.432	4200	42	609	64.172	147.510
2000	20	290	32.344	90.219	4250	42.5	616.25	64.719	148.494
2050	20.5	297.25	33.319	91.974	4300	43	623.5	65.259	149.466
2100	21	304.5	34.276	93.697	4350	43.5	630.75	65.795	150.431
2150	21.5	311.75	35.215	95.387	4400	44	638	66.324	151.383
2200	22	319	36.139	97.050	4450	44.5	645.25	66.849	152.328
2250	22.5	326.25	37.047	98.685	4500	45	652.5	67.368	153.262
2300	23	333.5	37.939	100.290					

## System Pressure Table-R32

Pressure			Temperature		Pressure			Temperature	
Kpa	bar	PSI	°C	°F	Kpa	bar	PSI	°C	°F
100	1	14.5	-51.909	-61.436	1850	18.5	268.25	28.425	83.165
150	1.5	21.75	-43.635	-46.543	1900	19	275.5	29.447	85.005
200	2	29	-37.323	-35.181	1950	19.5	282.75	30.448	86.806
250	2.5	36.25	-32.15	-25.87	2000	20	290	31.431	88.576
300	3	43.5	-27.731	-17.916	2050	20.5	297.25	32.395	90.311
350	3.5	50.75	-23.85	-10.93	2100	21	304.5	33.341	92.014
400	4	58	-20.378	-4.680	2150	21.5	311.75	34.271	93.688
450	4.5	65.25	-17.225	0.995	2200	22	319	35.184	95.331
500	5	72.5	-14.331	6.204	2250	22.5	326.25	36.082	96.948
550	5.5	79.75	-11.65	11.03	2300	23	333.5	36.965	98.537
600	6	87	-9.150	15.529	2350	23.5	340.75	37.834	100.101
650	6.5	94.25	-6.805	19.752	2400	24	348	38.688	101.638
700	7	101.5	-4.593	23.734	2450	24.5	355.25	39.529	103.152
750	7.5	108.75	-2.498	27.505	2500	25	362.5	40.358	104.644
800	8	116	-0.506	31.089	2550	25.5	369.75	41.173	106.111
850	8.5	123.25	1.393	34.507	2600	26	377	41.977	107.559
900	9	130.5	3.209	37.777	2650	26.5	384.25	42.769	108.984
950	9.5	137.75	4.951	40.911	2700	27	391.5	43.55	110.39
1000	10	145	6.624	43.923	2750	27.5	398.75	44.32	111.776
1050	10.5	152.25	8.235	46.823	2800	28	406	45.079	113.142
1100	11	159.5	9.790	49.621	2850	28.5	413.25	45.828	114.490
1150	11.5	166.75	11.291	52.324	2900	29	420.5	46.567	115.821
1200	12	174	12.745	54.941	2950	29.5	427.75	47.296	117.133
1250	12.5	181.25	14.153	57.475	3000	30	435	48.015	118.427
1300	13	188.5	15.52	59.936	3050	30.5	442.25	48.726	119.707
1350	13.5	195.75	16.847	62.325	3100	31	449.5	49.428	120.970
1400	14	203	18.138	64.648	3150	31.5	456.75	50.121	122.218
1450	14.5	210.25	19.395	66.911	3200	32	464	50.806	123.451
1500	15	217.5	20.619	69.114	3250	32.5	471.25	51.482	124.668
1550	15.5	224.75	21.813	71.263	3300	33	478.5	52.15	125.87
1600	16	232	22.978	73.360	3350	33.5	485.75	52.811	127.060
1650	16.5	239.25	24.116	75.409	3400	34	493	53.464	128.235
1700	17	246.5	25.229	77.412	3450	34.5	500.25	54.11	129.398
1750	17.5	253.75	26.317	79.371	3500	35	507.5	54.748	130.546
1800	18	261	27.382	81.288					